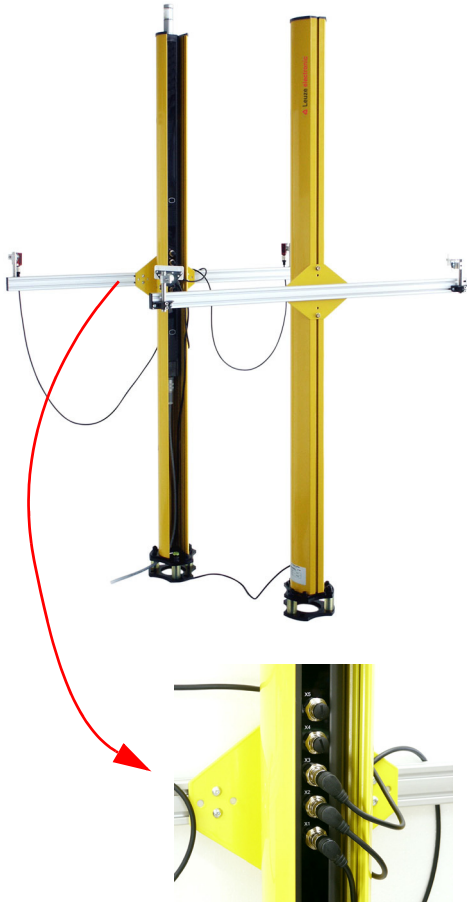


# Mounting CPSET-M16



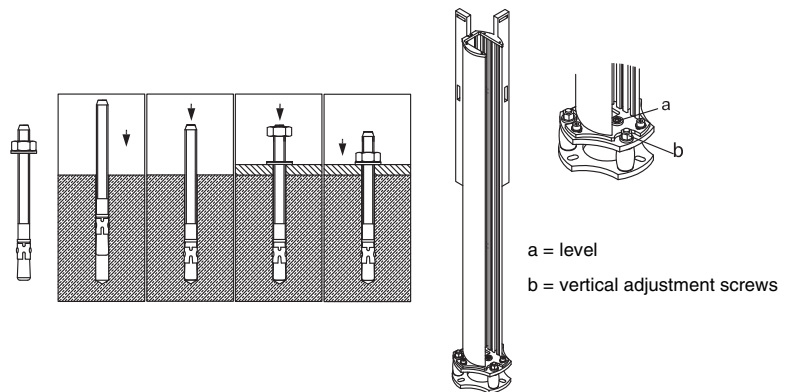
**Required tools:**

- 3, 4 and 6 mm Allen-type wrench
- 16 mm hexagonal wrench
- 17 mm hexagonal wrench
- Spirit level

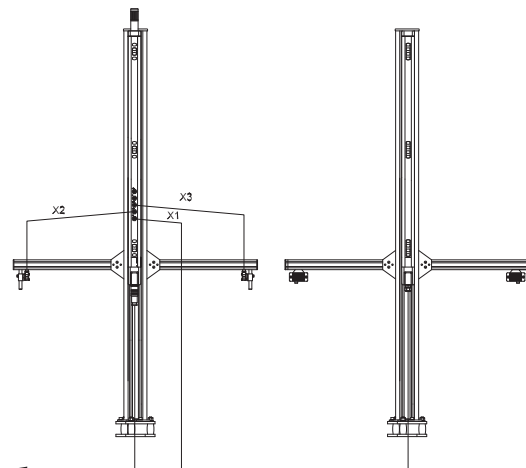
**Special settings for CPR 400/3-mxI01/A1**

- Output „OSSD-state“ at M3 (parameter bit P0)
- Activation of internal start/restart interlock, start button at L5
- Muting time limit „infinite“

## Procedure



1. The devices come already mounted in the device column UDC. The installation height can be adjusted by loosening the Allen screws of the device brackets in the column.
2. Determine the mid-points for mounting the columns and mark them on the floor.
3. Start at the mid-points, mark the connecting lines on the floor for a length of approx. 90 mm.
4. Place the drill template on each mid-point, orienting it according to the connecting lines. Mark the hole positions.
5. Drill mounting holes 80 mm deep and insert floor braces.
6. Set the columns, screw them firmly into place and adjust roughly using the level (a). Using the adjustment screws (b), adjust the vertical position of the device columns using the spirit level.
7. Fix the passive reflector holder MMS-P at the vertical slot at the back side of the device column with the transmitter CPT.
8. Fix MMS-A, the pre-assembled muting sensor holder, at the vertical slot at the back side of the device column with the receiver CPR.
9. Connect the supply cable of the transmitter CPT to socket X1 of the receiver CPR.
10. Connect the muting sensor cables to the sockets X2 and X3 of the receiver CPR.
11. Connect AS-i cable and black AS-i power supply cable to the AS-i adapter AC-PDA1/A and fix the adapter in the device column of the receiver.
12. Connect cable M12 5-pin to the machine interface /A1 and the AS-i adapter ACPDA1/A.
13. Pre-adjust muting sensor and reflector holders MMS so, that on simultaneous interruption of both beams the muting object (box, palette, ..) can be safely distinguished from persons entering the danger area.
14. Switch on the devices and ensure that they are adjusted appropriately. Optimum adjustment has been achieved when the orange weak signal indicator on the devices is not lit up.
15. Adjust muting sensors at their corresponding reflectors. On interruption of both beams, the integrated LED muting indicator lights up.



to electronic cabinet

