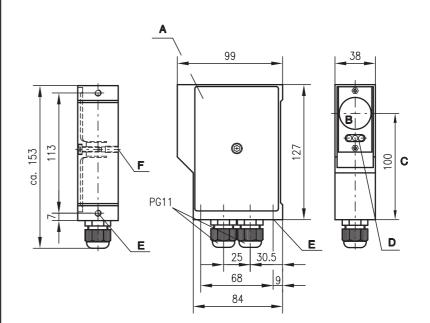


- Robust metal housing with glass lens, protection class IP 65 for industrial application, up to category 2 in accordance with 13849-1
- Activation input for testing and interlinking of the sensor
- Integrated optics heating

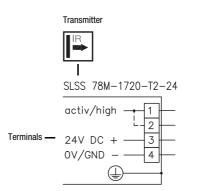
Protective throughbeam photoelectric sensors

Dimensioned drawing



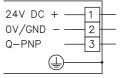
- A Removable cover, DIN 6912 M5x16 cheese head screw (processed)
- B Transmitter/receiver
- C Optical axis
- D Indicator diodes
- E M6x9 device fixture
- F M6x12 device fixture

Electrical connection

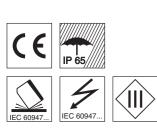




SLSE 78M/P-1730-T2-21



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Accessories:

(available separately)

- Mounting systems (BT 16, BT 78)
- Test monitoring units MSI-TR1 (Part No. 549988)
- Alignment aid ARH 2
- Sensorscope SAT 5 (alignment control, Part No. 50109545)

▲ Leuze electronic

SLS 78 M/P-1750

120 150

Specifications		Tables
Safety-relevant data Type in accordance with IEC/EN 61496 Performance Level (PL) in accordance with ISO 13849-1 ¹⁾ Category in accordance with ISO 13849 ¹⁾ Mean time to dangerous failure (MTTFd) Service life (TM)	type 2 PL d cat. 2 400 years 20 years	0 Operating range [m] Typ. operating range limit [m]
Optical data Typ. operating range limit ²⁾ Operating range ³⁾ Light source Wavelength	0 150m 0 120m LED (modulated light) 880nm	
Timing Switching frequency Response time Delay before start-up Input pulse	300Hz 1.7ms ≤ 200ms min. 1.7ms	
Electrical data Operating voltage U _B Residual ripple Open-circuit current Switching output	24VDC \pm 20% \leq 15% of U _B receiver \leq 55 mA transmitter \leq 70mA PNP transistor output (short-circuit proof),	
Load capacity Load inductivity Function Signal voltage high/low Output current	leakage current 300μ A, max. voltage in OFF state 1.6V $\leq 4\mu$ F $\leq 2H$ light switching $\geq (U_B - 2 V)/\leq 2V$ max. 200mA	
Indicators Transmitter Yellow LED Receiver Red LED Green LED Green LED, flashing	transmitter active light path interrupted light path free light path free, no performance reserve	
Mechanical data	ight path nee, no performance reserve	
Housing Optics	aluminum diecast glass, eff. angle of radiation $\pm 4^{\circ}$ in accordance with EN IEC 61496/-1-2	
Weight Connection type	463g terminals, max. 2.5mm²	
Environmental data Ambient temp. (operation/storage) VDE safety class Protective circuit ⁴) Protection class Light source Standards applied	-25°C +60°C/-30°C +70°C III 1, 2, 3 IP 65 exempt group (in acc. with EN 62471) IEC 60947-5-2	
Options Activation input active Transmitter active/not active Activation/disable delay Input resistance	$\geq 8V/\leq 2V$ or not connected $\leq 400\mu s$ $4.7k\Omega \pm 10\%$	
 In combination with a suitable test monitoring u Typ. operating range limit: max. attainable rang Operating range: recommended range with per 	e without performance reserve	

4) 1=transient protection, 2=polarity reversal protection, 3=short circuit protection

Order guide ¹⁾

	Designation
Transmitter and receiver	SLS 78M/P-1750-T2-2
Transmitter	SLSS 78M-1720-T2-24
Receiver	SLSE 78M/P-1730-T2-21

Part No.

50024730 50024731

Protective throughbeam photoelectric sensors

Safety notices

Before using the safety sensor, a risk evaluation must be performed according to valid standards. For mounting, operation and tests, this document as well as all applicable national and international standards and regulations must be observed, printed out and handed to the affected personnel.

Before working with the safety sensor, completely read and observe the documents applicable to your task.

In particular, the following national and international legal regulations apply for the commissioning, technical inspections and work with safety sensors:

- Machinery directive 2006/42/EC
- Use of Work Equipment Directive 89/655/EEC supplemented by Directive 95/63 EC
- Accident-prevention regulations and safety rules
- Other relevant standards
- Standards, e.g. ISO 13855

Symbols

Attention!

Warning sign – This symbol indicates possible dangers. Please pay especially close attention to these instructions!



This symbol identifies the transmitter.



This symbol identifies the receiver.

Safety sensor area of application

The protective throughbeam photoelectric sensor is an active optoelectronic protective device only in connection with a safetyrelevant control system, in which the cyclical testing of transmitter and receiver is carried out in accordance with EN 61496-1, up to category 2 and PL d in accordance with EN ISO 13849-1.



Attention!

- The safety sensor protects persons at access points or at points of operation of machines and plants.
- The safety sensor only detects persons upon entry to the danger area; it does not detect persons who are located within the danger area. For this reason, a start-up/restart interlock is mandatory.
- No protective function without adequate safety distance.
- The power supply unit used to operate the photoelectric sensor has to be able to compensate for changes and interruptions of the supply voltage acc. to EN 61496-1.
- Also observe the safety notices in the documentation of the connected test device!
- Additional measures must be taken to ensure that the AOPD does not experience a dangerous failure due to glare from other light sources.

Proper use

The safety sensor must only be used after it has been selected in accordance with the respectively valid instructions and relevant standards, rules and regulations regarding occupational safety and safety at work, and after it has been installed on the machine, connected, commissioned, and checked by a competent person.

Foreseeable misuse

Any use other than that defined under the "Proper use" or which goes beyond that use is considered improper use. The user must ensure that no optical influence on the AOPD occurs through other forms of light beams, e.g. through

- wireless control devices on cranes,
- radiation from welding sparks,
- stroboscopic lights.

Competent personnel

Prerequisites for competent personnel:

- He has a suitable technical education.
- He knows the instructions for the safety sensor and the machine.
- He has been instructed by the responsible person on the mounting and operation of the machine and of the safety sensor.

Responsibility for safety

Manufacturer and operator must ensure that the machine and implemented safety sensor function properly and that all affected persons are adequately informed and trained.

The manufacturer of the machine is responsible for:

- Safe implementation of the safety sensor.
- Imparting all relevant information to the operator.

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- Adhering to all regulations and directives for the safe commissioning of the machine.
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The **operator** of the machine is responsible for:

- Instructing the operating personnel.
- Maintaining the safe operation of the machine.
- Adhering to all regulations and directives for occupational safety and safety at work.
- Regular testing by competent personnel.

Safety distances

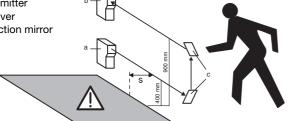


Attention!

The protective throughbeam photoelectric sensor must be installed with the correctly calculated safety distance as well as suitable beam distances from a potentially dangerous motion: if an interruption of the light beam occurs, the danger area may only be reached once the machine has already come to a dead stop.



- Receiver h
- С Deflection mirror



Beam dista	ances in accordance with ISO 13855	
Number of beams	Heights above reference plane, e.g. floor [mm]	Additional distance C [mm]
1	750	1200
2	400, 900	850
3	300, 700, 1100	850
4	300, 600, 900, 1200	850

The safety distance S between photoelectric sensor and danger area is calculated using the following formula (ISO 13855):

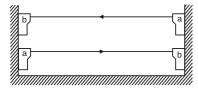
 $S = (K \cdot T) + C$

- S: Safety distance [mm] between photoelectric sensor and danger area.
- K: Approach speed (constant = 1600 mm/s).
- T: Time delay [s] between interruption of the light beam and stand-still of the machine.
- C: Safety constant (additional distance) = 850mm or 1200mm, see table above.

Multi-axle installation

With multi-axle installation the light beams have to run parallel to the reference plane (e.g. floor) and must be aligned mutually parallel.

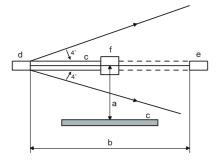
For this the beam direction must be set oppositely in each case. Otherwise the light beams could cause mutual interference and disturb proper functioning.



- Transmitter а
- Receiver b

Distance to reflecting surfaces

When mounting, a sufficiently large distance from the optical axis to reflecting surfaces must be selected.



- Distance to the reflecting surface а
- b Protected field width
- С Reflecting surface
- Transmitter d
- е Receiver
- Object f

SLSS 78 M... - 05 SLSE 78 M/P ... - 05

Protective throughbeam photoelectric sensors

Commissioning

Alignment of the sensors

- Mount photoelectric sensors with corresponding fixing brackets from Leuze electronic.
- Apply operating voltage to transmitter and receiver and activate transmitter via activation input (see "Electrical connection").
- Yellow LED on transmitter and red LED on receiver illuminate.
- Position receiver until the green LED illuminates.

Receiver LED blinks green: Light path free, but no performance reserve; clean and readjust photoelectric sensor, or check operating conditions.

Safety notices for test function

- 1. To perform testing correctly the activation input of the SLS 78 transmitter must be connected to a test monitoring unit.
- 2. The test duration during access protection must not exceed 150ms.
- **3.** Subsequent to sensor activation the output switching elements of the test monitoring unit must remain in the 'off' state for at least 80ms so that the downstream equipment can be switched off safely when the photoelectric sensor is used for access protection.
- 4. In order to comply with points 2 and 3, the use of Leuze electronic test monitoring units (MSI-TR1) is recommended.

Check

The checks should ensure that the Optoelectronic Protective Devices have been used acc. to the national/international regulations, in particular in accordance with the machine and work-equipment directive.

Check before initial commissioning

- Observe the nationally and internationally valid regulations.
- Is the required safety distance (protective field of the safety sensor to the next point of operation) maintained?
- Is the safety sensor effective during the entire dangerous movement and in all adjustable operating modes of the machine?
- It must not be possible to climb over, climb under or circumvent the light path.
- Ensure that the sensor only detects persons upon entry to the danger area and does not detect whether persons are located within the danger area.
- Is a start-up/restart interlock present?
- Before they begin work, have a competent person train the operating personnel in their respective tasks.

Regular testing by competent personnel

The reliable interaction of safety sensor and machine must be periodically tested in order to detect changes to the machine or impermissible tampering with the safety sensor.

- Have all tests performed by competent personnel.
- Observe the nationally and internationally applicable regulations and the time periods specified therein.

Daily check of the effectiveness of the safety sensor

It is extremely important to examine the effectiveness of the protective field daily so that it is ensured that e.g even with adjustments to e.g. parameters, the protective function is active at all points.

Interrupt the light beam between the transmitter and receiver (test rod Ø 30mm)

- in front of the transmitter.
- in the middle between the transmitter and receiver.
- in front of and behind the deflection mirror.

It must not be possible to initiate the dangerous state during beam interruption.

Disposal

For disposal observe the applicable national regulations regarding electronic components.

	4	Leuze electronic
		the sensor peopl
EG-KONFORMITÄTS-	EC DECLARATION OF	DECLARATION CE DE
ERKLÄRUNG (ORIGINAL)	CONFORMITY (ORIGINAL)	CONFORMITE (ORIGINAL)
Der Hersteller	The Manufacturer	Le constructeur
	Leuze electronic GmbH + Co. KG In der Braike 1, PO Box 1111 73277 Owen, Germany	
erklärt, dass die nachfolgend aufgeführten Produkte den einschlägigen Anforderungen der genannten EG-Richtlinien und Normen entsprechen.	declares that the following listed products fulfil the relevant provi- sions of the mentioned EC Direc- tives and standards.	déclare que les produits identifiés suivants sont conformes aux directives CE et normes men- tionnées.
Produktbeschreibung:	Description of product:	Description de produit:
Einweg-Sicherheits-Lichtschranke, Berührungslos wirkende Schutzeinrichtung, Sicherheitsbauteil nach 2006/42/EG Anhang IV	Protective throughbeam photoelectric sensor, Active opto-electronic protective device, safety component in acc. with	Barrière unidirectionnelle, Èquipement de protection électro- sensible, Èlément de sécurité selon 2006/42/CE annexe IV
SLS 78 M/P Seriennummer 2010 01 A-Z 000001 – 999999	2006/42/EC annex IV SLS 78 M/P Serial no. 2010 01 A-Z 000001 – 999999	SLS 78 M/P N° série 2010 01 A-Z 000001 – 999999
Angewandte EG-Richtlinie(n):	Applied EC Directive(s):	Directive(s) CE appliquées:
2006/42/EG 2004/108/EG	2006/42/EC 2004/108/EC	2006/42/CE 2004/108/CE
Angewandte Normen:	Applied standards:	Normes appliquées:
EN 61496-1:2009;	IEC 61496-2:2006; ISO 13849-1:2008	; EN 60825-1:2007
Benannte Stelle / Baumusterprüfbescheinigung:	Notified Body / Certificate of Type Examination:	Organisme notifié / Attestation d'examen CE de type:
TÜV NORD CERT Gmb Benannte Stelle: 0044 Langemarckstr. 20 45141 Essen		44 205 10 371786-003
Bevollmächtigter für die Zusammenstellung der technischen Unterlagen:	Authorized person to compile the technical file:	Personne autorisée à constituer le dossier technique:
	ze electronic GmbH + Co. KG, busines igstr. 4; 82256 Fuerstenfeldbruck; Ger	
Owen,	10.11. p	he
In der Braike 1 Persönlich haftende Gesellsch D-73277 Owen Sitz Zowen, Registergreicht Stuttig Telefon +49 (0) 7021 573-0 Geschäftsführer: Dr. Harald Gr. Telefax +49 (0) 7021 573-19 USL-IdNr. DE 145912521 Zollr Info@leuze.de Es gelten ausschließlich unsere :	3, Sitz Owen, Registergericht Stuttgart, HRA 230712 afterin Leuze electronic Geschäftsführungs-GmbH, and HRB 230550 übel (Vorsitzender), Karsten Just nummer 2554232 aktuellen Verkaufs- und Lieferbedingungen	I, Geschäftsführer / Director / Directeur Nr. 609426-2010/11
Univ our current Terms and Conc	ditions of Sale and Delivery shall apply	