Technical data sheet
Ultrasonic fork sensor
Part no.: 50142879
GSU12/6GX.3-M12

For Illustration purposes only

Contents

Technical data

Basic data

Series	12
Principle of physics	Ultrasonics
Application	Detection of non-transparent labels
	Detection of transparent labels
Label width, min.	4 mm
Label gap, min.	2 mm
Medium	Transparent and not transparent

Electrical data

Protective circuit	Polarity reversal protection
	Short circuit protected

Performance data

Supply voltage U_B	12 ... 30 V, DC
Residual ripple	0 ... 10 %, From U_B
Open-circuit current	0 ... 60 mA, Typical value

Outputs

Number of digital switching outputs	2 Piece(s)

Switching outputs

Type	Digital switching output
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B-2V)
	low: ≤ 2 V
Load capacity	0.01 µF

Switching output 1

Switching element	Transistor, Push-pull
Switching principle	PNP light switching (switching in the gap), NPN dark switching (switching on the label)

Switching output 2

Switching element	Transistor, Push-pull
Switching principle	NPN light switching (switching in the gap), PNP dark switching (switching on the label)

Time behavior

Switching frequency	1,750 Hz
Response time	0.24 ms
Readiness delay	300 ms
Max. conveyor speed during teach-in	50 m/min

Connection

Number of connections	1 Piece(s)

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Plug outlet	Horizontal (parallel to belt movement)

Mechanical data

Design	Fork
Mouth width	4 mm
Mouth depth	80 mm
Dimension (W x H x L)	22 mm x 46.9 mm x 96 mm
Housing material	Metal
Metal housing	Diecast zinc, with powder coating
Net weight	270 g
Housing color	Red
Type of fastening	Mounting thread
	Through-hole mounting

Operation and display

Type of display	LED
Number of LEDs	3 Piece(s)
Operational controls	Teach button
Function of the operational control	Dynamic teach on label carrier and label

Environmental data

Ambient temperature, operation	0 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

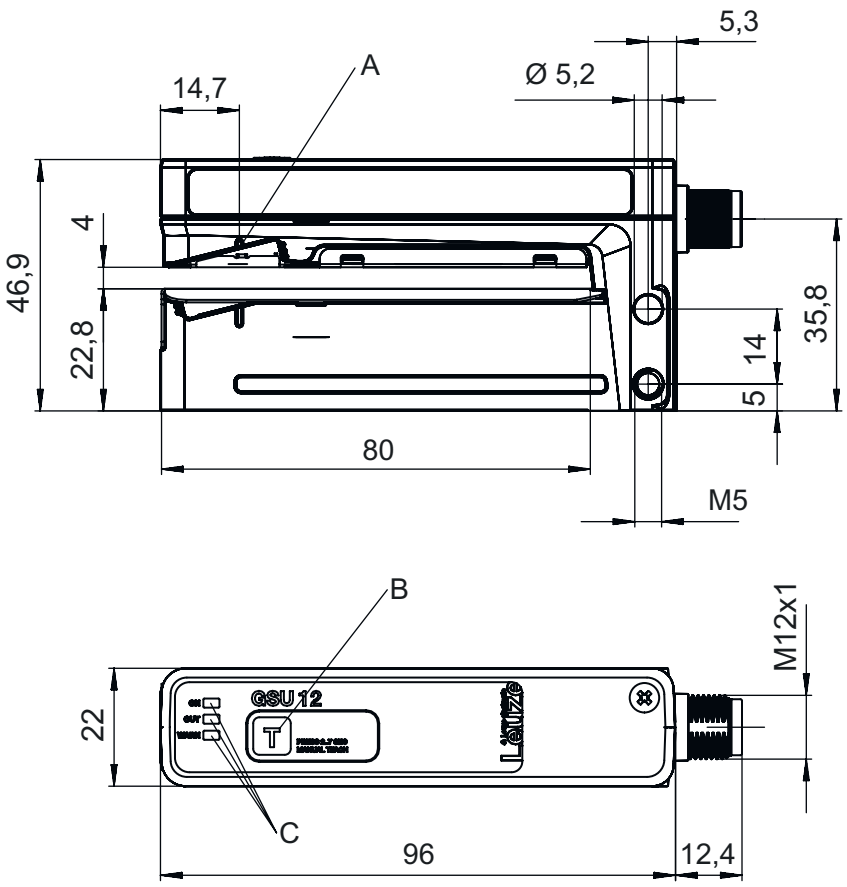
Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Standards applied	EN 60947-5-2:2007+A1:2012
US patents	US 6,314,054 B

Classification

Customs tariff number	85365019
ECLASS 5.1.4	27272801
ECLASS 8.0	27272801
ECLASS 9.0	27272801
ECLASS 10.0	27272801
ECLASS 11.0	27272801
ECLASS 12.0	27272801
ECLASS 13.0	27272801
ECLASS 14.0	27272801
ECLASS 15.0	27272801
ECLASS 16.0	27272801
ETIM 5.0	EC001847
ETIM 6.0	EC001847
ETIM 7.0	EC001847
ETIM 8.0	EC001847
ETIM 9.0	EC001847
ETIM 10.0	EC001847

Dimensioned drawings

All dimensions in millimeters



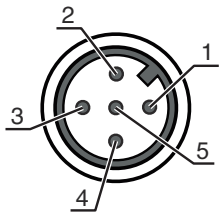
A Sensor marking (center of label tape)
B Teach button
C LED indicator

Electrical connection

Connection 1

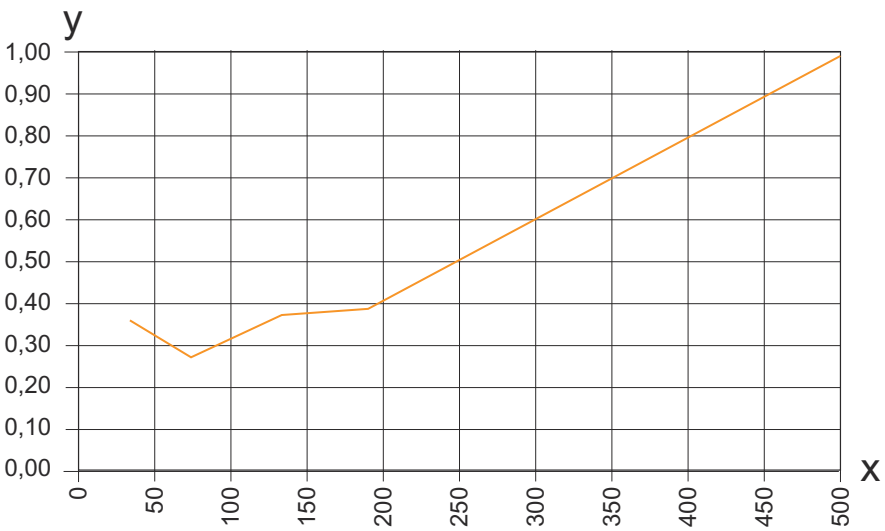
Function	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Plug outlet	Horizontal (parallel to belt movement)

Pin	Pin assignment
1	V+
2	OUT 2
3	GND
4	OUT 1
5	n.c.



Diagrams

Repeatability as a function of the conveyor speed



x Conveyor speed [m/min]
y Repeatability [mm]

NOTE Example process of a paper-label-on-paper-carrier combination (label length = 89.7 mm, label gap = 2 mm)

Operation and display

LED		Display	Meaning
1	**ON**	Green, continuous light	Operational readiness
2	**OUT**	Yellow, continuous light	Switching signal in the label gap
3	**WARN**	Red, continuous light	Teach error

Part number code

Part designation: **AAA12/BCD.E-FFF**

AAA12	**Operating principle / construction** GSU12: Ultrasonic fork sensor
B	**Switching output / function OUT 1/IN: Pin 4** 6: push-pull switching output, PNP light switching (switching in the gap), NPN dark switching (switching on the label) G: Push-pull switching output, PNP dark switching (switching on the label), NPN light switching (switching in the gap)
C	**Switching output / function OUT 2/IN: pin 2** 6: push-pull switching output, PNP light switching (switching in the gap), NPN dark switching (switching on the label) G: Push-pull switching output, PNP dark switching (switching on the label), NPN light switching (switching in the gap)
D	**Switching output / function OUT 3/IN: Pin 5** X: pin not used
E	**Equipment** 3: teach-in via button
FFF	**Electrical connection** M12: M12 connector, 5-pin (horizontal plug outlet) M8: M8 connector, 4-pin (horizontal plug outlet)

Note

↳ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

For UL applications:

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

Further information

- The push-pull switching outputs must not be connected in parallel.
- The label material used determines the achievable precision and the reliability of gap detection between labels.
- To achieve high repeatability, the label tape must be slightly under tension on the lower fork.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1-050	Connection cable	Application: Chemical resistant Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5,000 mm Sheathing material: PVC

General

	Part no.	Designation	Article	Description
	50144288	FS 14EML.5	Carriage	Housing material: Stainless steel, V2A
	50144289	FS 14EML1.5	Carriage	Housing material: Stainless steel, V2A

Note

- A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.