Leuze

Technical data sheet Energetic diffuse sensor

Part no.: 50128199 FT328I-100F.3/2N



Contents

The Sensor People In der Braike 1, 73277 Owen

Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com

Phone: +49 7021 573-0 • Fax: +49 7021 573-199

We reserve the right to make technical changes eng • 2020-12-23

Technical data

Basic data

Basic data		
Series	328	
Operating principle	Diffuse reflection principle	
Optical data		
Operating range	Guaranteed operating range	
Operating range, white 90%	0.001 0.1 m	
Operating range, black 6%	0.005 0.1 m	
Operating range limit	Typical operating range	
Operating range limit, white 90%	0.001 0.1 m	
Operating range limit, black 6%	0.005 0.1 m	
Light source	LED, Infrared	
LED light wavelength	850 nm	
Transmitted-signal shape	Pulsed	
LED group	Exempt group (in acc. with EN 62471)	
Electrical data		
Protective circuit	Polarity reversal protection	
	Short circuit protected	
Performance data		
Supply voltage U _B	10 30 V, DC, Incl. residual ripple	
Residual ripple	0 15 %, From U _B	
Open-circuit current	0 20 mA	
Outpute		
Outputs Number of digital switching outputs	2 Piece(s)	
Number of digital switching outputs	2 Field(3)	
Switching outputs		
Voltage type	DC	
Switching current, max.	100 mA	
Switching voltage	high: ≥(U _B -2.5V)	
	low: ≤2.5V	
Switching output 1		
Switching element	Transistor, NPN	
Switching principle	Light switching	
Switching output 2		
Switching element	Transistor, NPN	
Switching principle	Dark switching	
Timing		
Switching frequency	500 Hz	
Response time	1 ms	

· · · · · · · · · · · · · · · · · · ·	
Switching frequency	500 Hz
Response time	1 ms
Readiness delay	300 ms

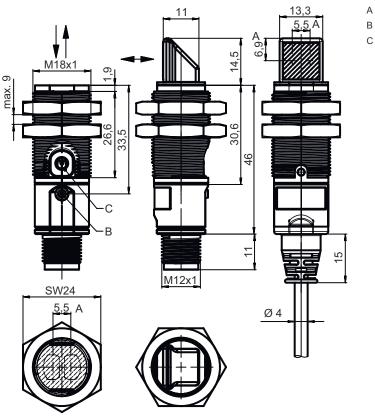
Connection 1 Function	Signal OUT
Function	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm²
Mechanical data	
Thread size	M18 x 1 mm
Dimension (Ø x L)	18 mm x 46 mm
Housing material	Plastic
	Stainless steel
Stainless steel housing	V2A
Plastic housing	ABS
Lens cover material	Plastic
Net weight	40 g
Housing color	Black
	Silver
Operation and display	
Type of display	LED
Number of LEDs	1 Piece(s)
Operational controls	Teach button
Environmental data	
Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C
Ambient temperature, storage	-+0 70 0
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c UL US
Standards applied	IEC 60947-5-2
Classification	
Customs tariff number	85365019
	27270003

Customs tariff number	85365019	
eCl@ss 8.0	27270903	
eCl@ss 9.0	27270903	
ETIM 5.0	EC001821	
ETIM 6.0	EC001821	



Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Cable
Cable length	2,000 mm
Sheathing material	PUR
Cable color	Black
Number of conductors	4 -wire
Wire cross section	0.2 mm ²

Conductor color	Conductor assignment
Brown	V+
White	OUT 2
Blue	GND
Black	OUT 1

Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Yellow, continuous light	Object detected



Optical axis

- Indicator diode
- Teach button

Part number code

Part designation: XXX328BY-AAAF.BB/CC-DDD



XXX328	Operating principle PRK: retro-reflective photoelectric sensor with polarization filter ET: energetic diffuse reflection sensor FT: diffuse reflection sensor with fading LE: throughbeam photoelectric sensor receiver LS: throughbeam photoelectric sensor transmitter
Y	Light type n/a: red light I: infrared light
AAAF	Preset range (optional) n/a: operating range acc. to data sheet xxxF: preset range [mm]
BB	Equipment n/a: axial optics W: 90° angular optics 3: teach-in via button
сс	Switching output / function (OUT1 = pin 4, OUT2 = pin 2): 4: PNP transistor output, light switching P: PNP transistor output, dark switching 2: NPN transistor output, light switching N: NPN transistor output, dark switching 9: input for transmitter deactivation (deactivation with HIGH signal) D: input for transmitter deactivation (deactivation with LOW signal) X: pin not used
DDD	Electrical connection n/a: cable, standard length 2000mm, 4-wire M12: M12 connector, 4-pin (plug)
	Note
6	S A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

 * This product is not a safety sensor and is not intended as personnel protection. * The product may only be put into operation by competent persons. * Only use the product in accordance with its intended use. 	Observe intended use!
	✤ The product may only be put into operation by competent persons.



For UL applications:

🗞 For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^\circ\text{C}$
- With the set scanning range, a tolerance of the operating range is possible depending on the reflection properties of the material surface.

Accessories



Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
P	50113548	BT D18M.5	Mounting bracket	Diameter, inner: 18 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Stainless steel
0	50117257	BT D21M	Mounting bracket	Diameter, inner: 21 mm Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50117490	BTU D18M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Mounting technology - Other

	Part no.	Designation	Article	Description
	50083189	BT 318-ARH	Adjustment fastening part	Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Swiveling, Adjustable Material: Metal
00	50126631 **	BT 328M	Fastening	Design of mounting device: Mounting clamp Fastening, at system: For 18 mm rod, Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Turning, 360° Material: Stainless steel

** Included in delivery contents

