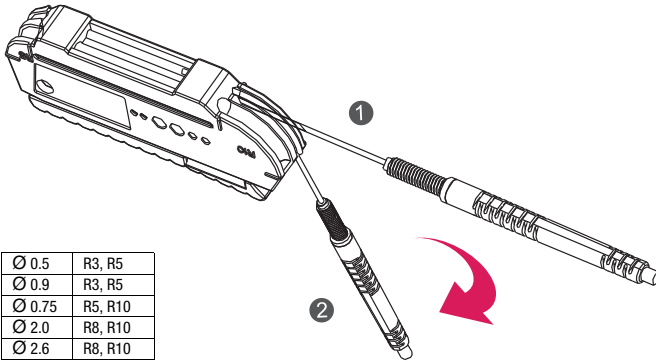


## Hinweise zum Schneiden und Biegen von Lichtleitern

## Information for cutting and bending of fiber

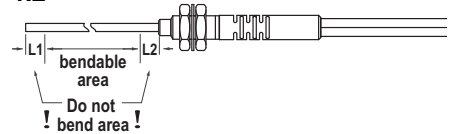
### 1 Bending

#### 1.1



Ø 0.5	R3, R5
Ø 0.9	R3, R5
Ø 0.75	R5, R10
Ø 2.0	R8, R10
Ø 2.6	R8, R10

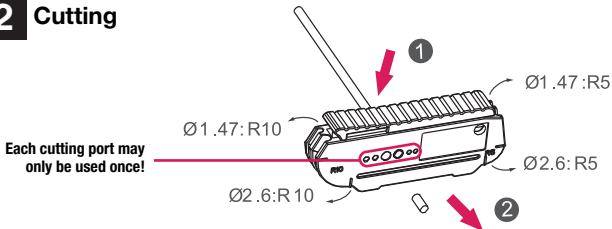
#### 1.2



Radius (R)	L1±1	L2±1	Type
R5	10	5	On request
	15	10	On request
R10	15	10	On request
	20	20	On request

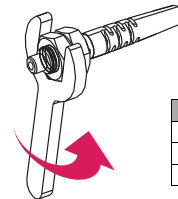
Core Fiber Diameter [mm]	Min. Bend Radius
0.25	R10
0.5	R15
0.75	R15
1.0	R25
1.5	R40

### 2 Cutting



### 3

#### Mounting



Head	Tightening Torque
M3	0.78Nm
M4	0.78Nm
M6	0.98Nm