

# Technical data sheet Single light beam safety device receiver

Part no.: 66536001

MLD510-R1L/A



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### **Technical data**



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Series	MLD 500
Special version	
Special version	Reflective element for laser alignment aid

#### **Functions**

Functions	Automatic restart
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### **Characteristic parameters**

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1:2008
MTTF <sub>d</sub>	204 years, EN ISO 13849-1
PFH <sub>D</sub>	6.6E-09 per hour
Mission time T <sub>M</sub>	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

#### **Electrical data**

Performance data	
Supply voltage U <sub>B</sub>	26.5 31.6 V
Current consumption from AS-i circuit	140 mA

### Time behavior

Response time	30 ms
Restart delay time	100 ms

### Interface

Туре	AS-Interface Safety at Work
AS-i	
Function	Process
AS-i profile	S-7.B.1
Slave address	131 programmable, default=0
Cycle time acc. to AS-i specifications	Max. 5 ms ms

### Connection

**Number of connections** 

Connection 1		
Function	Machine interface	
Type of connection	Connector	
Thread size	M12	
Material	Metal	
No. of pins	5 -pin	

1 Piece(s)

### Mechanical data

Design	Cubic
Dimension (W x H x L)	52 mm x 193 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	600 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

### Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

#### **Environmental data**

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

#### Certifications

Degree of protection	IP 67
Protection class	III
Approvals	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7 741 595 B

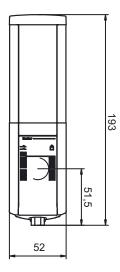
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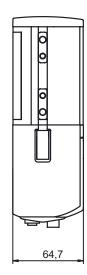
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ECLASS 12.0	27272701
ECLASS 13.0	27272701
ECLASS 14.0	27272701
ECLASS 15.0	27272701
ETIM 5.0	EC001831
ETIM 6.0	EC001831
ETIM 7.0	EC001831
ETIM 8.0	EC001831
ETIM 9.0	EC001831
ETIM 10.0	EC001831

## **Dimensioned drawings**



All dimensions in millimeters



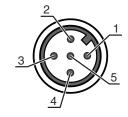


### **Electrical connection**

### **Connection 1**

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

1       AS-i+       Brown         2       n.c.       White         3       AS-i-       Blue         4       n.c.       Black	Pin	Pin assignment	Conductor color
3 AS-i- Blue	1	AS-i+	Brown
	2	n.c.	White
4 n.c. Black	3	AS-i-	Blue
	4	n.c.	Black
5 n.c. Gray	5	n.c.	Gray



## **Operation and display**

Display	Meaning
Red, continuous light	OSSD off.
Green, continuous light	OSSD on
Red, flashing, 1 Hz	External error
Red, flashing, 10 Hz	Internal error
Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
Yellow, continuous light	Start/restart interlock locked.
Off	No voltage on AS-i cable.
Red, continuous light	AS-i slave not communicating with AS-i master
Yellow, flashing	AS-i slave has invalid address 0
Red/green, flashing alternately	AS-i slave device error or AS-i connection defective
Green, continuous light, flashing red at the same time	Periphery error
Green, continuous light	AS-i slave communicating with AS-i master
FF	Red, continuous light Green, continuous light Red, flashing, 1 Hz Red, flashing, 10 Hz Green, flashing, 1 Hz /ellow, continuous light Off Red, continuous light /ellow, flashing Red/green, flashing Red/green, flashing alternately Green, continuous light, flashing red at the same time

### Suitable transmitters



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	Part no.	Designation	Article	Description
• True comment	66502001	MLD500-T1L/A	Single light beam safety device transmitter	Special version: Integrated laser alignment aid Operating range: 0.5 70 m Light source: LED, Infrared Type of interface: AS-Interface Safety at Work Connection: Connector, M12, Metal, 5 -pin

### Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
х	Series 3: MLD 300 5: MLD 500
уу	Function classes  00: transmitter  10: automatic restart  12: external testing  20: EDM/RES  30: muting  35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: Connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: Integrated AS-i interface, M12 plug, (safety bus system)



♦ A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Accessories**

## Connection technology - Connection cables

		Part no.	Designation	Article	Description
•		50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end
	MIN.				Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR

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### **Accessories**



	Part no.	Designation	Article	Description
	50137014	KD S-M12-5A-P1-150	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 15.000 mm Sheathing material: PUR
	50136146	KD S-M12-5A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 25.000 mm Sheathing material: PUR

## Muting - Mounting systems

Part no.	Designation	Article	Description
424421	BT-SB10	Mounting bracket set	Design of mounting device: Mounting clamp Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Swiveling Swivel range: -8 8 ° Material: Metal

### Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application.  Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.