

Technical data sheet

Polarized retro-reflective photoelectric sensor

Part no.: 50139660

PRK25CL1.1/28-M12



For illustration purposes only

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CDRH

UK
CA

Technical data

Basic data

Series	25C
Operating principle	Reflection principle

Special version

Special version	Activation input
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Optical data

Operating range	0.2 ... 20 m (guaranteed operating range), With reflector TK(S) 100x100
Operating range limit	0.15 ... 25 m (typical operating range), With reflector TK(S) 100x100
Beam path	Collimated
Light source	Laser, Red
Wavelength	650 nm
Laser class	1, IEC/EN 60825-1:2014
Max. laser power	0.0043 W
Transmitted-signal shape	Pulsed
Pulse duration	4.5 µs
Light spot size [at sensor distance]	3 mm x 5 mm [1,000 mm]
Type of light spot geometry	elliptic
Shift angle	Typ. ± 1.5°

Electrical data

Protective circuit	Polarity reversal protection Short circuit protected
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Performance data

Supply voltage U_B	10 ... 30 V, DC, Incl. residual ripple
Residual ripple	0 ... 15 %, From U_B
Open-circuit current	0 ... 20 mA

Inputs

Number of activation inputs	1 Piece(s)
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Activation inputs

Type	Activation input
Voltage type	DC
Switching voltage	high: ≥8V low: ≤ 2 V
Input resistance	10,000 Ω, -10 ... 10 %

Activation input 1

Assignment	Connection 1, pin 2
Active switching state	Low

Outputs

Number of digital switching outputs	1 Piece(s)
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Switching outputs

Type	Digital switching output
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U_B -2.5V) low: ≤ 2.5 V

Switching output 1

Assignment	Connection 1, pin 4
Switching element	Transistor, NPN
Switching principle	Light switching

Time behavior

Switching frequency	2,500 Hz
Response time	0.33 ms
Readiness delay	300 ms

Connection

Number of connections	1 Piece(s)
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Connection 1

Function	Signal IN Signal OUT Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

Mechanical data

Dimension (W x H x L)	15 mm x 42.7 mm x 30 mm
Housing material	Plastic
Plastic housing	ABS
Lens cover material	Plastic
Net weight	22 g
Housing color	Red
Type of fastening	Through-hole mounting with M4 thread Via optional mounting device
Recommended tightening torque for M3 fastening	0.9 N·m
Recommended tightening torque for M4 fastening	1.4 N·m
Compatibility of materials	ECOLAB

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	270° potentiometer
Function of the operational control	Sensitivity adjustment

Environmental data

Ambient temperature, operation	-40 ... 60 °C
Ambient temperature, storage	-40 ... 70 °C

Certifications

Degree of protection	IP 67 IP 69K
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27270902
ECLASS 8.0	27270902
ECLASS 9.0	27270902
ECLASS 10.0	27270902
ECLASS 11.0	27270902
ECLASS 12.0	27270902
ECLASS 13.0	27270902
ECLASS 14.0	27270902
ECLASS 15.0	27270902
ETIM 5.0	EC002717
ETIM 6.0	EC002717
ETIM 7.0	EC002717
ETIM 8.0	EC002717
ETIM 9.0	EC002717
ETIM 10.0	EC002717

Dimensioned drawings

Technical drawing of the Leuze OLC 300 sensor, showing front, side, and detail views with dimensions and component labels.

Dimensions:

- Front View:
 - Overall width: 30
 - Mounting bracket width: 26,6
 - Overall height: 42,7
 - Mounting bracket height: 10,4
 - Bottom flange width: 9,9
 - Bottom flange height: 3,1
 - Bottom flange thread: M4
- Side View:
 - Overall height: 54,1
 - Top flange width: 15
 - Top flange height: 6,4
 - Optical axis offset: 19,4
 - Bottom flange thread: M12x1
- Detail View (Bottom):
 - Thread: M8x1
 - Radius: $\phi 4$
 - Height: 2,1

Component Labels:

- A: Green LED
- B: Yellow LED
- C: Optical axis
- D: Potentiometer

Electrical connection

Connection 1

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	PUR
No. of pins	4 -pin
Encoding	A-coded

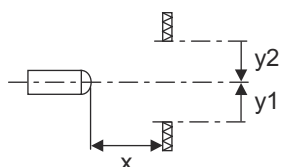
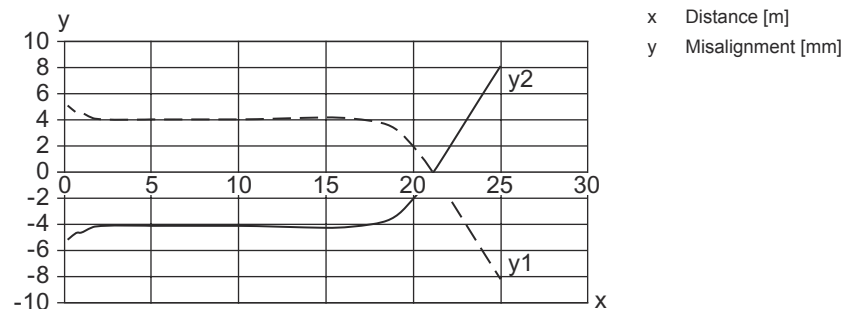
Pin Pin assignment

1	V+
2	IN 1
3	GND
4	OUT 1

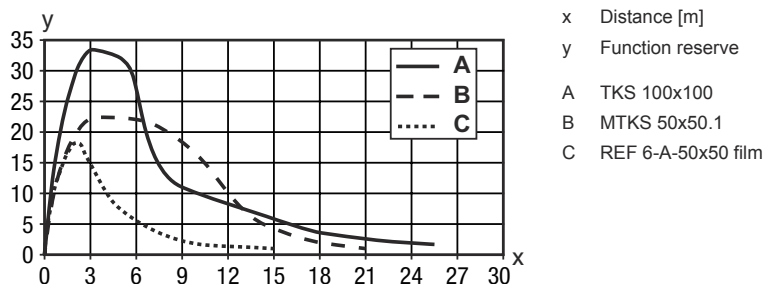


Diagrams

Typ. response behavior (TKS100x100)



Typ. function reserve



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Light path free
	Yellow, flashing	Light path free, no function reserve

Reflectors & reflective tapes

	Part no.	Designation	Operating range Operating range limit	Description
	50040895	MTKS 20x20	0.15 ... 7 m 0.12 ... 8 m	Design: Rectangular Triple reflector size: 1.2 mm Reflective surface: 20 mm x 20 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50117583	MTKS 50x50.1	0.15 ... 15 m 0.12 ... 18 m	Design: Rectangular Triple reflector size: 1.2 mm Reflective surface: 50 mm x 50 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50106119	REF 4-A-100x100	0.2 ... 2.2 m 0.15 ... 3 m	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive
	50110192	REF 6-A-50x50	0.2 ... 10 m 0.15 ... 12 m	Design: Rectangular Triple reflector size: 0.3 mm Reflective surface: 50 mm x 50 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive
	50022816	TKS 100X100	0.2 ... 20 m 0.15 ... 25 m	Design: Rectangular Triple reflector size: 4 mm Reflective surface: 96 mm x 96 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50081283	TKS 20X40	0.2 ... 9 m 0.15 ... 11 m	Design: Rectangular Triple reflector size: 2.3 mm Reflective surface: 16 mm x 38 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive
	50040820	TKS 40X60	0.2 ... 15 m 0.15 ... 18 m	Design: Rectangular Triple reflector size: 4 mm Reflective surface: 37 mm x 56 mm Material: Plastic Base material: Plastic Chemical designation of the material: PMMA8N Fastening: Through-hole mounting, Adhesive

Part number code

Part designation: **AAA25C d EE-f.GGH/IJ-K**

AAA25C	Operating principle / construction HT25C: Diffuse reflection sensor with background suppression PRK25C: Retro-reflective photoelectric sensor with polarization filter LS25C: Throughbeam photoelectric sensor transmitter LE25C: Throughbeam photoelectric sensor receiver DRT25C: Dynamic reference diffuse sensor
d	Light type n/a: red light I: infrared light
EE	Light source n/a: LED PP: Power PinPoint® LED L1: laser class 1 L2: laser class 2
f	Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]
GG	Equipment A: Autocollimation principle (single lens) S: small light spot D: Detection of stretch-wrapped objects X: extended model HF: Suppression of HF illumination (LED) XL: Extra long light spot T: autocollimation principle (single lens) for highly transparent bottles without tracking TT: autocollimation principle (single lens) for highly transparent bottles with tracking F: Foreground suppression R: greater operating range SL: Slit diaphragm
H	Operating range adjustment 1: 270° potentiometer 2: multiturn potentiometer 3: teach-in via button R: greater operating range
i	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching X: pin not used 8: activation input (activation with high signal) L: IO-Link interface (SIO mode: PNP light switching, NPN dark switching) 6: push-pull switching output, PNP light switching, NPN dark switching G: Push-pull switching output, PNP dark switching, NPN light switching
J	Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching W: warning output X: pin not used 6: push-pull switching output, PNP light switching, NPN dark switching T: teach-in via cable G: Push-pull switching output, PNP dark switching, NPN light switching 8: activation input (activation with high signal)
K	Electrical connection n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M8: M8 connector, 4-pin (plug) M12: M12 connector, 4-pin (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug) M8.1: Snap-in, M8 connector, 4-pin (plug)

Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- ⚡ This product is not a safety sensor and is not intended as personnel protection.
- ⚡ The product may only be put into operation by competent persons.
- ⚡ Only use the product in accordance with its intended use.



WARNING! LASER RADIATION – CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- ⚡ Observe the applicable statutory and local laser protection regulations.
- ⚡ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Further information

- Use in safety-relevant applications in accordance with EN ISO 13849-1:2015, e.g. muting, protective field switchover of safety laser scanners

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50130657	KD U-M12-4A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PUR
	50130694	KD U-M12-4W-P1-050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	50118543	BT 300M.5	Mounting bracket	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Adjustable Material: Stainless steel

Accessories

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
	50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.