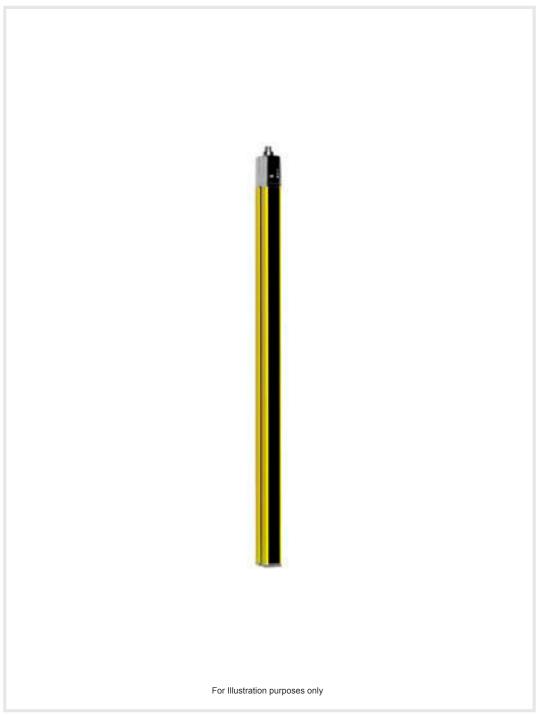


Technical data sheet Safety light curtain receiver

Part no.: 68003202

MLC530R20-225



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Circuit diagrams
- Operation and display
- Suitable transmitters
- Part number code
- Notes
- Accessories















Technical data

Leuze

Basic data

Series	MLC 500
Device type	Receiver
Contains	2x BT-NC sliding block
Application	Hand protection

Functions

Function package	Extended
Functions	Combination of floating/fixed blanking, can be changed to "fixed blanking" during operation
	Configuration by means of wiring
	Contactor monitoring (EDM)
	Fixed blanking with 1-beam tolerance
	Fixed blanking without tolerance
	Fixed blanking without tolerance, can be activated/deactivated during operation
	Floating blanking, can be changed to "fixed blanking" during operation
	Integration of "contact-based safety circuit"
	Integration of "electronic safety-related switching outputs"
	MaxiScan
	Partial muting
	Reduced resolution, can be changed to "fixed blanking" during operation
	Start/restart interlock (RES)
	Timing controlled 2-sensor muting
	Transmission channel changeover

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH _D	7.73E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

Protective field data

Resolution	20 mm
Protective field height	225 mm

Optical data

Synchronization	Optical between transmitter and received

Electrical data

Protective circuit Overvoltage protection Short circuit protected

Performance data

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Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA
Fuse	2 A semi time-lag

Inputs

Number of digital switching inputs 3 Piece(s)

Switching inputs

Туре	Digital switching input
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, type.	22.5 V
Voltage type	DC

Outputs

Number of safety-related switching	2 Piece(s)
outputs (OSSDs)	

Safety-related switching outputs

Туре	Safety-related switching output OSSD
Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, type.	22.5 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,000 μΗ
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, type.	0.002 mA
Voltage drop	1.5 V

Safety-related switching output 1

Assignment	Connection 1, pin 5
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin 6
Switching element	Transistor, PNP

Time behavior

Response time	5 ms
Restart delay time	100 ms

Connection

Number of connections	1 Piece(s)
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Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Material	Metal
No. of pins	8 -pin

Cable properties

Permissible conductor cross section, type.	0.25 mm ²
Length of connection cable, max.	100 m
Permissible cable resistance to	200 Ω

Technical data



Mechanical data

Dimension (W x H x L)	29 mm x 291 mm x 35.4 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	370 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Mounting brackets
	Mounting on Device Column
	Swivel mount

Operation and display

Type of display	7-segment display
	LED
Number of LEDs	3 Piece(s)

Environmental data

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-30 70 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c TÜV NRTL US
	c UL US
	KCs
	TÜV Süd
Vibration resistance	50 m/s ²
Shock resistance	100 m/s²
US patents	US 6,418,546 B

Classification

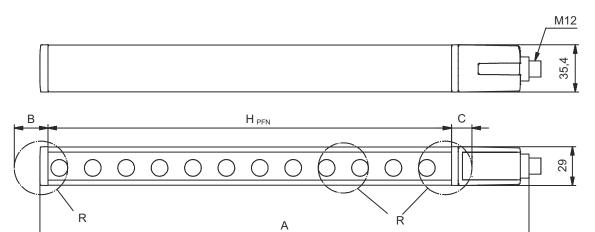
Customs tariff number	85365019
ECLASS 5.1.4	27272704
ECLASS 8.0	27272704
ECLASS 9.0	27272704
ECLASS 10.0	27272704
ECLASS 11.0	27272704
ECLASS 12.0	27272704
ECLASS 13.0	27272704
ECLASS 14.0	27272704
ECLASS 15.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549

Dimensioned drawings



All dimensions in millimeters

Calculation of the effective protective field height H_{PFE} = H_{PFN} + B + C



H_{PFE} Effective protective field height = 242 mm

 H_{PFN} Nominal protective field height = 225 mm

Total height = 291 mm

7 mm

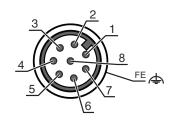
- С 10 mm
- Effective protective field height H_{PFE} goes beyond the dimensions of the optics area to the outer borders of the circles labeled with R.

Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

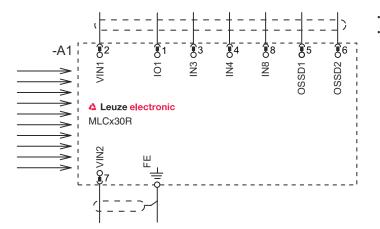
Pin	Pin assignment	Conductor color
1	IO1	White
2	VIN1	Brown
3	IN3	Green
4	IN4	Yellow
5	OSSD1	Gray
6	OSSD2	Pink
7	VIN2	Blue
8	IN8	Red



Circuit diagrams

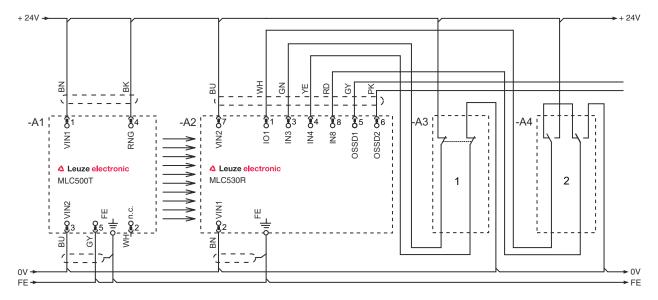


Connection diagram receiver



- VIN1 = +24 V, VIN2 = 0 V: transmission channel C1
- VIN1 = 0 V, VIN2 = +24 V: transmission channel C2

Operating mode 1: circuit diagram example of linkage with position switch for monitoring for the presence of machine parts with fixed blanking

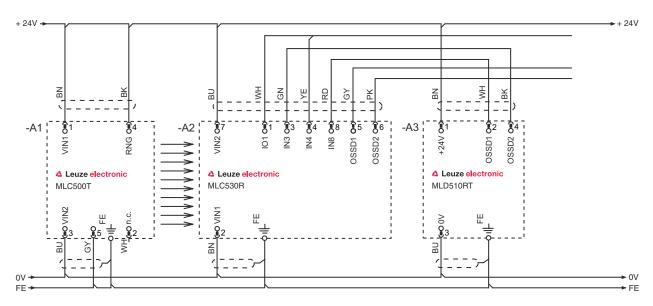


- Linked safety sensor, e.g. safety door switch
- Key switch for teaching ("teach key switch")

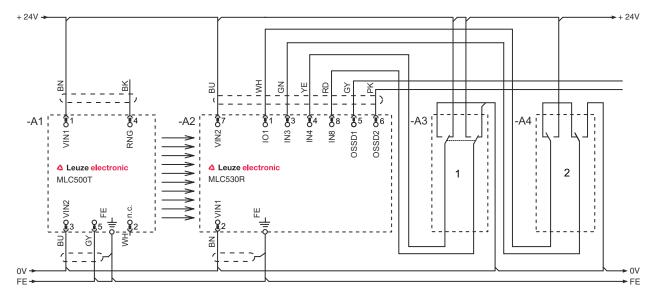
Circuit diagrams



Operating mode 2: circuit diagram example of linkage of electronic safety-related switching outputs for the combined monitoring of access points and areas



Operating mode 3: circuit diagram example of a linked, contact-based position switch for monitoring of the blanked object and a changeover switch for switching between function groups FG1 and FG2

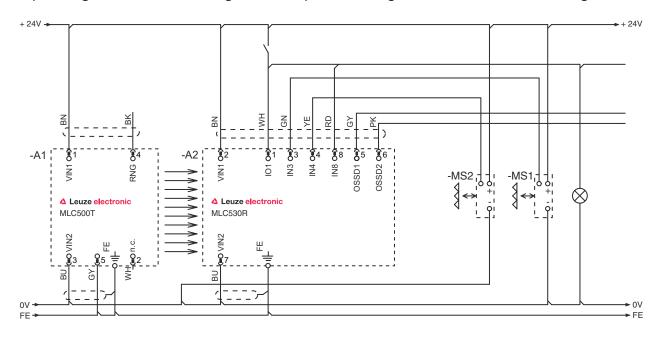


- Changeover key switch for switching between function groups FG1 and FG2
- Key switch for teaching blanking areas

Circuit diagrams



Operating mode 4: circuit diagram example for timing controlled 2-sensor muting



Operation and display

LED	Display	Meaning	
1	Off	Device switched off	
	Red, continuous light	OSSD off	
	Red, flashing, 1 Hz	External error	
	Red, flashing, 10 Hz	Internal error	
	Green, flashing, 1 Hz	OSSD on, weak signal	
	Green, continuous light	OSSD on	
2	Off	RES deactivated or RES activated and enabled or RES blocked and protective field interrupted	
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable	
	Yellow, flashing	Upstream safety circuit opened	
	Yellow, flashing (1x or 2x)	Changeover of the upstream safety circuit	
3	Off	No special function (blanking, muting, etc.) active	
	Blue, continuous light	Protective field parameter (blanking) correctly taught	
	Blue, flashing, 1 Hz	Muting active	
	Blue, short flashing	Teaching of protective field parameters or muting restart required or muting override active	
	Blue, flashing, 10 Hz	Error during teaching of protective field parameters	

Suitable transmitters

Part no.	Designation	Article	Description
68000202	MLC500T20-225	Safety light curtain transmitter	Resolution: 20 mm Protective field height: 225 mm Operating range: 0 15 m Connection: Connector, M12, Metal, 5 -pin

Part number code



Part designation: MLCxyy-za-hhhhei-ooo

MLC	Safety light curtain
х	Series 3: MLC 300 5: MLC 500
уу	Function classes 00: transmitter 01: transmitter (AIDA) 02: transmitter with test input 10: basic receiver - automatic restart 11: basic receiver - automatic restart (AIDA) 20: standard receiver - EDM/RES selectable 30: Extended receiver - Baking/muting or gating 35: Extended receiver - Gating
z	Device type T: transmitter R: receiver
a	Resolution 14: 14 mm 20: 20 mm 30: 30 mm 40: 40 mm 90: 90 mm
hhhh	Protective field height 150 3000: from 150 mm to 3000 mm
е	Host/Guest (optional) H: Host MG: Middle Guest G: Guest
i	Interface (optional) /A: AS-i
000	Option //: high Vibration-proof EX2: explosion protection (zones 2 + 22) SPG: Smart Process Gating SPG RR: Smart Process Gating – Reduced resolution

Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



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Accessories



Connection technology - Connection cables

Part no.	Designation	Article	Description
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
Paga	429393	BT-2HF	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.



🖔 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.

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