

Technical data sheet Contrast sensor Part no.: 50148503 KRT3CL1.3S2/2T-M8



1/6

Technical data

Rasic data

Basic data	
Series	3C
Special version	
Special version	Teach input
	Time function
Optical data	
Operating range	60 mm ± 20 mm
Beam path	Focused
Light source	Laser, Red
Navelength	655 nm
Laser class	1, IEC 60825-1:2014 / EN 60825- 1:2014+A11:2021
Max. laser power	0.0027 W
Fransmitted-signal shape	Pulsed
Pulse duration	5 µs
Light spot size [at sensor distance]	0.5 mm x 1 mm [60 mm]
_ight spot orientation	Vertical
Гуре of light spot geometry	Oval
_ight beam exit	Front
Focus	Fixed
Measurement data	
Repeatability	0.05 mm
Electrical data	
Protective circuit	Polarity reversal protection
	Short circuit protected
Performance data	
Supply voltage U _B	12 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U _B
Open-circuit current	0 25 mA
Inputs	
Number of teach inputs	1 Piece(s)
Teach inputs	
Voltage type	DC
Switching voltage	high: ≥8V
	low: \leq 2 V or not connected
Delay	10 ms
Input resistance	15,000 Ω
Teach input 1	
Function	Keyboard lockout
	Setting the pulse stretching
	Teach-in
Active switching state	High
Teach process	Static 2-point
Outputs	
Number of digital switching output	s 1 Piece(s)
Switching outputs	

Switching outputs	
Voltage type	DC
Switching current, max.	100 mA
Switching voltage	high: ≥(U _B -2V)
	low: $\leq 2 V$

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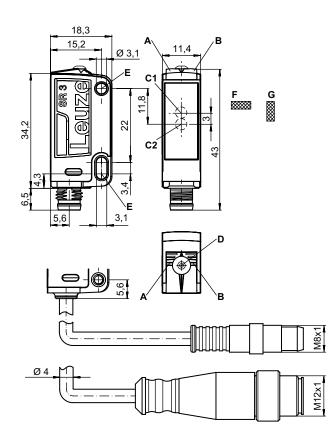
Qualitations and such as		
Switching output 1 Assignment	Connection 1, pin 4	
Switching element	Transistor, NPN	
Switching principle	Light switching	
owitching principle	Light Switching	
Time behavior		
Switching frequency	4,000 Hz	
Response time	0.125 ms	
Readiness delay	300 ms	
Response jitter	35 µs	
Connection		
Connection 1		
Function	Signal OUT	
	Teach input	
	Voltage supply	
Type of connection	Connector	
Thread size	M8	
Туре	Male	
Material	Metal	
No. of pins	4 -pin	
Mechanical data	- F	
Design	Cubic	
Dimension (W x H x L)	11.4 mm x 34.2 mm x 18.3 mm	
Housing material	Plastic	
Plastic housing	PC-ABS	
Lens cover material	Plastic / PMMA	
Net weight	10 g	
Housing color	Red	
Type of fastening	Via optional mounting device	
Compatibility of materials	ECOLAB	
Operation and display		
Type of display	LED	
Number of LEDs	2 Piece(s)	
Operational controls	Teach button	
Function of the operational control	Setting the pulse stretching	
	Switching-threshold adjustment	
	Teach-in	
Environmental data		
Ambient temperature, operation	-40 55 °C	
Ambient temperature, storage	-40 70 °C	
Certifications		
Degree of protection	IP 67	
Segree of protection	IP 69K	
Protection class		
	c UL US	
Approvals Standarda applied		
Standards applied	EN IEC 60947-5-2	

Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27270906
ECLASS 8.0	27270906
ECLASS 9.0	27270906
ECLASS 10.0	27270906
ECLASS 11.0	27270906
ECLASS 12.0	27270906
ECLASS 13.0	27270906
ECLASS 14.0	27270906
ECLASS 15.0	27270906
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
ETIM 9.0	EC001820
ETIM 10.0	EC001820

Dimensioned drawings

All dimensions in millimeters



- A Green LED
- B Yellow LED
- C1 Optical axis (receiver)
- C2 Optical axis (transmitter)
- D Teach button
- E Mounting sleeve
- F Light spot orientation horizontal
- G Light spot orientation vertical

Electrical connection

Connection 1

Signal OUT
Teach input
Voltage supply
Connector
M8
Male
Metal
4 -pin

Pin Pin assignment 1 V+

1 V+	
2 Teach-in	
3 GND	
4 OUT 1	

Operation and display

Display LED 1	Display LED 2	Meaning
Green, continuous light	Off	Operational readiness
Green, flashing, 3 Hz	Yellow, flashing, 3 Hz	Teach event active
Green, flashing, 15 Hz	Yellow, flashing, 15 Hz	Teach error
Green, continuous light	Yellow, continuous light	Mark detected

Part number code

Part designation: KRT3C A.BCDD/EF-G

KRT3C	Operating principle KRT3C: Contrast sensor
A	Light type M: LED, multicolor W: White light L1: laser class 1
В	Light spot orientation L: vertical Q: horizontal
С	Control button 3: teach-in via button
DD	Teach mode S1: Static 1-point teach S2: Static 2-point teach D2: Dynamic 2-point teach
E	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching 4: PNP transistor output, light switching 6: push-pull switching output, PNP light switching, NPN dark switching L: IO-Link / light switching (PNP)/dark switching (NPN)
F	Switching output / function OUT 2/IN: pin 2 or white conductor G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable



Part number code



G	Electrical connection n/a: cable, standard length 2000mm, 4-wire M8: M8 connector, 4-pin (plug) 200-M12: cable, length 200mm with M12 connector, 4-pin, axial (plug) 200-M8: cable, length 200mm with M8 connector, 4-pin, axial (plug)
	Note
6	♣ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
this product is not a safety sensor and is not intended as personnel protection.
the product may only be put into operation by competent persons.
∜ Only use the product in accordance with its intended use.

For UL applications:	
	^t ← For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

The device satisfies the requirements of IEC 60825-1:2014 / EN 60825-1:2014+A11:2021 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- $\ensuremath{^{\ensuremath{\oplus}}}$ Observe the applicable statutory and local laser protection regulations.
- ^t The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT

Further information

• Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C

Accessories

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Connection technology - Connection cables

	Part no.	Designation	Article	Description
Ŵ	50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ŵ	50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50105546	BT 3B	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
as	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117255	BTU 200M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

Note

the A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.