

# **Technical data sheet Contrast sensor**

Part no.: 50148504

KRT3CL1.3S2/4T-200-M12



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- Technical data
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- Operation and display
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## **Technical data**



Basic data	
Series	3C
Special version	
Special version	Teach input
	Time function
Optical data	
Operating range	60 mm ± 20 mm
Beam path	Focused
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC 60825-1:2014 / EN 60825- 1:2014+A11:2021
Max. laser power	0.0027 W
Transmitted-signal shape	Pulsed
Pulse duration	5 μs
Light spot size [at sensor distance]	0.5 mm x 1 mm [60 mm]
Light spot orientation	Vertical
Type of light spot geometry	Oval
Light beam exit	Front
Focus	Fixed
Measurement data	
Repeatability	0.05 mm
Electrical data	
Protective circuit	Polarity reversal protection
	Short circuit protected
Performance data	
Supply voltage U <sub>R</sub>	12 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U <sub>B</sub>
Open-circuit current	0 25 mA
open enean earners	0 20
Inputs	
Inputs Number of teach inputs	1 Piece(s)
Number of teach inputs	1 Piece(s)
Number of teach inputs  Teach inputs	, ,
Number of teach inputs  Teach inputs  Voltage type	DC
Number of teach inputs  Teach inputs	DC high: ≥8V
Number of teach inputs  Teach inputs  Voltage type  Switching voltage	DC high: ≥8V low: ≤ 2 V or not connected
Number of teach inputs  Teach inputs  Voltage type  Switching voltage  Delay	DC high: ≥8V low: ≤ 2 V or not connected 10 ms
Number of teach inputs  Teach inputs  Voltage type  Switching voltage	DC high: ≥8V low: ≤ 2 V or not connected
Number of teach inputs  Teach inputs  Voltage type  Switching voltage  Delay	DC high: ≥8V low: ≤ 2 V or not connected 10 ms
Number of teach inputs  Teach inputs  Voltage type  Switching voltage  Delay Input resistance	DC high: ≥8V low: ≤ 2 V or not connected 10 ms
Number of teach inputs  Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1	DC high: ≥8V low: ≤ 2 V or not connected 10 ms $15,000 \Omega$
Number of teach inputs  Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout
Number of teach inputs  Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching
Number of teach inputs  Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in
Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High
Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state Teach process  Outputs	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High Static 2-point
Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state Teach process	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High Static 2-point
Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state Teach process  Outputs Number of digital switching outputs	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High Static 2-point
Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state Teach process  Outputs Number of digital switching outputs  Switching outputs	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High Static 2-point  1 Piece(s)
Number of teach inputs  Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state Teach process  Outputs Number of digital switching outputs Voltage type	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High Static 2-point  1 Piece(s)
Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state Teach process  Outputs Number of digital switching outputs Voltage type Switching current, max.	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High Static 2-point  DC 100 mA
Teach inputs Voltage type Switching voltage  Delay Input resistance  Teach input 1 Function  Active switching state Teach process  Outputs Number of digital switching outputs Voltage type	DC high: ≥8V low: ≤ 2 V or not connected 10 ms 15,000 Ω  Keyboard lockout Setting the pulse stretching Teach-in High Static 2-point  1 Piece(s)

	Constantina a contract d	
	Switching output 1 Assignment	Connection 1, pin 4
	Switching element	Transistor, PNP
	Switching principle	Light switching
	Ownering principle	Light switching
Γime	behavior	
Switch	ning frequency	4,000 Hz
Respo	nse time	0.125 ms
Readir	ness delay	300 ms
Respo	nse jitter	35 µs
Conn	ection	
	nnection 1	Signal OLIT
run	Ction	Signal OUT
		Teach input
Trees	o of connection	Voltage supply  Cable with connector
	e of connection	
	ele length	200 mm
	ead size	M12
Typ		Male
	erial	Metal
	of pins	4 -pin
Enc	oding	A-coded
/lech	anical data	
)esigr	1	Cubic
Dimen	sion (W x H x L)	11.4 mm x 34.2 mm x 18.3 mm
lousii	ng material	Plastic
lastic	housing	PC-ABS
ens c	over material	Plastic / PMMA
let we	eight	20 g
lousii	ng color	Red
уре о	of fastening	Via optional mounting device
Comp	atibility of materials	ECOLAB
Opera	ation and display	
Гуре с	of display	LED
	er of LEDs	2 Piece(s)
	tional controls	Teach button
	on of the operational control	Setting the pulse stretching
- 3.		Switching-threshold adjustment
		Teach-in
Envir	onmental data	
Amhie	ent temperature, operation	-40 55 °C
	ent temperature, operation	-40 70 °C
	tomporature, storage	
Certif	ications	
Degre	e of protection	IP 67
		IP 69K
rotec	tion class	III
	vals	c UL US
Appro		

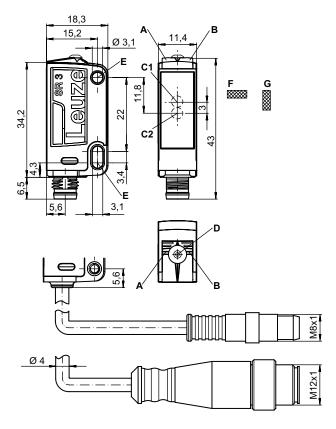
## **Technical data**



Customs tariff number	85365019
ECLASS 5.1.4	27270906
ECLASS 8.0	27270906
ECLASS 9.0	27270906
ECLASS 10.0	27270906
ECLASS 11.0	27270906
ECLASS 12.0	27270906
ECLASS 13.0	27270906
ECLASS 14.0	27270906
ECLASS 15.0	27270906
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
ETIM 9.0	EC001820
ETIM 10.0	EC001820

## **Dimensioned drawings**

All dimensions in millimeters



- Green LED
- Yellow LED
- Optical axis (receiver)
- C2 Optical axis (transmitter)
- Teach button
- Mounting sleeve
- Light spot orientation horizontal
- Light spot orientation vertical

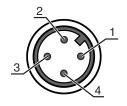
### **Electrical connection**



#### **Connection 1**

Function  Signal OUT Teach input Voltage supply  Type of connection Cable length 200 mm Sheathing material PUR Cable color Black Wire cross section 0.2 mm²  Thread size M12  Type Male Material Mo. of pins Signal OUT Teach input Voltage supply  Cable with connector  Bable with connector  Cable with connector  Able with connector  Able with connector  Cable with connector  Able with con		
Type of connectionCable with connectorCable length200 mmSheathing materialPURCable colorBlackWire cross section0.2 mm²Thread sizeM12TypeMaleMaterialMetal	Function	Signal OUT
Type of connection  Cable with connector  Cable length  200 mm  Sheathing material  PUR  Cable color  Black Wire cross section  0.2 mm²  Thread size  M12  Type  Male  Material  Metal		Teach input
Cable length200 mmSheathing materialPURCable colorBlackWire cross section0.2 mm²Thread sizeM12TypeMaleMaterialMetal		Voltage supply
Sheathing materialPURCable colorBlackWire cross section0.2 mm²Thread sizeM12TypeMaleMaterialMetal	Type of connection	Cable with connector
Cable color         Black           Wire cross section         0.2 mm²           Thread size         M12           Type         Male           Material         Metal	Cable length	200 mm
Wire cross section         0.2 mm²           Thread size         M12           Type         Male           Material         Metal	Sheathing material	PUR
Thread size M12 Type Male Material Metal	Cable color	Black
Type Male Material Metal	Wire cross section	0.2 mm <sup>2</sup>
Material Metal	Thread size	M12
	Туре	Male
No. of pins 4 -pin	Material	Metal
	No. of pins	4 -pin
Encoding A-coded	Encoding	A-coded

Pin	Pin assignment
1	V+
2	Teach-in
3	GND
4	OUT 1



# **Operation and display**

Display LED 1	Display LED 2	Meaning
Green, continuous light	Off	Operational readiness
Green, flashing, 3 Hz	Yellow, flashing, 3 Hz	Teach event active
Green, flashing, 15 Hz	Yellow, flashing, 15 Hz	Teach error
Green, continuous light	Yellow, continuous light	Mark detected

### Part number code

Part designation: KRT3C A.BCDD/EF-G

KRT3C	Operating principle KRT3C: Contrast sensor
Α	Light type M: LED, multicolor W: White light L1: laser class 1
В	Light spot orientation L: vertical Q: horizontal
С	Control button 3: teach-in via button
DD	Teach mode S1: Static 1-point teach S2: Static 2-point teach D2: Dynamic 2-point teach
Е	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching 4: PNP transistor output, light switching 6: push-pull switching output, PNP light switching, NPN dark switching L: IO-Link / light switching (PNP)/dark switching (NPN)
F	Switching output / function OUT 2/IN: pin 2 or white conductor G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable

#### Part number code



G

#### **Electrical connection**

n/a: cable, standard length 2000 mm, 4-wire

M8: M8 connector, 4-pin (plug) 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) 200-M8: cable, length 200 mm with M8 connector, 4-pin, axial (plug)

#### Note



A list with all available device types can be found on the Leuze website at www.leuze.com.

#### **Notes**



#### Observe intended use!



- \$\text{This product is not a safety sensor and is not intended as personnel protection.}
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.



#### For UL applications:



♦ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).



#### **ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT**



The device satisfies the requirements of IEC 60825-1:2014 / EN 60825-1:2014+A11:2021 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

### **Further information**

• Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 °C

### **Accessories**



# Connection technology - Connection cables

	Part no.	Designation	Article	Description
W 0	50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
W D	50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4-pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

# Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50105546	BT 3B	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

## Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
O S	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
	50117255	BTU 200M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

#### Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.