Leuze

Technical data sheet Optical positioning sensor

Part no.: 50151446 AMS 108i 120 H



 The Sensor People
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 changes

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 eng • 2025-04-07

We reserve the right to make technical changes

Technical data

Basic data

| Series | AMS 100i |
|-----------------|---|
| | Collision protection of cranes / gantry cranes |
| | Positioning of electroplating plants |
| | Positioning of skillet systems and side- tracking skates |
| | Positioning of stacker cranes |
| Special version | |
| - Creation | Leating |
| Special version | Heating |

Characteristic parameters

27 years

Optical data

| Light source | Laser, Red |
|--------------------------------------|------------------------|
| Wavelength | 660 nm |
| Laser class | 2, IEC/EN 60825-1:2014 |
| Max. laser power | 0.004 W |
| Transmitted-signal shape | Modulated |
| Pulse duration | 0.8 µs |
| Light spot size [at sensor distance] | 100 mm [120,000 mm] |
| Type of light spot geometry | Round |

Measurement data

| Measurement range | 100 120,000 mm |
|--|--|
| Resolution | 0.001 10 mm |
| Accuracy | 2 mm, +/- |
| Reproducibility (3 sigma), short range | 0.9 mm (with measurement range up to 500 mm) |
| Reproducibility (3 sigma), distant range | 0.6 mm (with measurement range from 500 mm) |
| Measurement value output | 1.7 ms |
| Temperature drift, absolute (mm/10K) | ≤ 1 mm/10K |
| Max. traverse rate | 10 m/s |

Electrical data

Protective circuit

Performance data Supply voltage U_B Current consumption, max.

No information

18 ... 30 V, DC max. 500 mA, at 24 V DC

Time behavior

Response time

14 ms, Basis for contouring error calculation = 7 ms

Connection

Number of connections

2 Piece(s)

| Connection 1 | |
|------------------------------------|-------------------------|
| Function | Signal IN |
| | Signal OUT |
| | Voltage supply |
| Type of connection | Connector |
| Designation on device | XD1 PWR |
| Thread size | M12 |
| Туре | Male |
| Material | Metal |
| No. of pins | 5 -pin |
| Encoding | A-coded |
| Encoung | A coded |
| Connection 2 | |
| Function | EtherNet TCP/IP, UDP |
| | Service interface |
| Type of connection | Connector |
| Designation on device | XF1 NET / XF0 service |
| Thread size | M12 |
| Туре | Female |
| No. of pins | 4 -pin |
| Encoding | D-coded |
| | |
| Mechanical data | |
| Design | Cubic |
| Dimension (W x H x L) | 70 mm x 139 mm x 118 mm |
| Housing material | Metal |
| Metal housing | Diecast aluminum |
| Lens cover material | Glass |
| Net weight | 600 g |
| Housing color | Gray |
| | Red |
| Type of fastening | Through-hole mounting |
| Operation and display | |
| | |
| Type of display | LC Display |
| | |
| Number of LEDs | 2 Piece(s) |
| Operational controls | Membrane keyboard |
| Environmental data | |
| Ambient temperature, operation | -30 60 °C |
| Ambient temperature, storage | -30 70 °C |
| Relative humidity (non-condensing) | 90 % |
| | |
| Certifications | |
| oor micduons | |
| Degree of protection | IP 65 |
| | IP 65 III |
| Degree of protection | |



Technical data

| Customs tariff number | 90314990 |
|-----------------------|----------|
| ECLASS 5.1.4 | 27270801 |
| ECLASS 8.0 | 27270801 |
| ECLASS 9.0 | 27270801 |
| ECLASS 10.0 | 27270801 |
| ECLASS 11.0 | 27270801 |
| ECLASS 12.0 | 27270916 |
| ECLASS 13.0 | 27270916 |
| ECLASS 14.0 | 27270916 |
| ECLASS 15.0 | 27270916 |
| ETIM 5.0 | EC001825 |
| ETIM 6.0 | EC001825 |
| ETIM 7.0 | EC001825 |
| ETIM 8.0 | EC001825 |
| ETIM 9.0 | EC001825 |
| ETIM 10.0 | EC001825 |

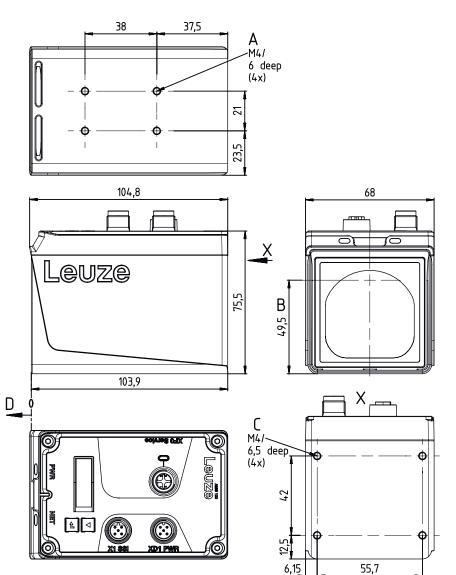
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Dimensioned drawings

All dimensions in millimeters



- A Mounting variant
- B Optical axis
- C Mounting option for alignment device "BTA"

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D Zero point of the distance to be measured

Electrical connection

| Connection 1 | XD1 PWR |
|--------------------|----------------|
| Function | Signal IN |
| | Signal OUT |
| | Voltage supply |
| Type of connection | Connector |
| Thread size | M12 |
| Туре | Male |
| Material | Metal |
| No. of pins | 5 -pin |
| Encoding | A-coded |

Electrical connection

Pin assignment

V+

I/O 1

GND

I/O 2

FE

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Connection 2

Pin

1 2

3

4

5

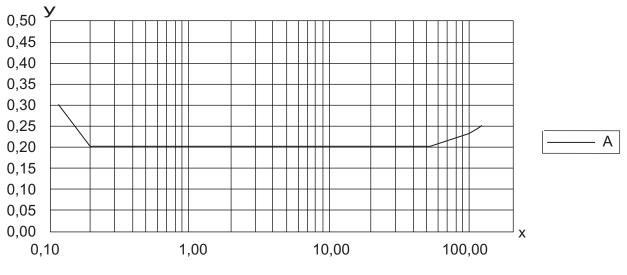


| Function | EtherNet TCP/IP, UDP |
|--------------------|----------------------|
| | Service interface |
| Type of connection | Connector |
| Thread size | M12 |
| Туре | Female |
| Material | Metal |
| No. of pins | 4 -pin |
| Encoding | D-coded |
| | |

| Pin | Pin assignment | |
|-----|----------------|-----|
| 1 | TD+ | |
| 2 | RD+ | TK. |
| 3 | TD- | |
| 4 | RD- | |
| | | |



Typ. reproducibility



X Reproducibility [mm]

Y Distance [m]

A 1 sigma (max) / mm

FE 🕁

Operation and display

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| LED | Display | Meaning |
|-------|--------------------------|--|
| 1 PWR | Off | No supply voltage |
| | Green, flashing | Voltage connected / no measurement value output / initialization running |
| | Green, continuous light | Device OK, measurement value output |
| | Red, flashing | Device OK, warning set |
| | Red, continuous light | No measurement value output |
| | Orange, continuous light | No data transmission |
| 2 BUS | Off | No supply voltage |
| | Green, continuous light | Data transmission active |
| | Green, flashing | Device ok, initialization phase |

Part number code

Part designation: AMS 1XXi YYY Z AAA

| AMS | Series AMS: absolute measurement system |
|------|--|
| 1XXi | Interface 108i: EtherNet TCP/IP |
| YYY | Operating range 40: max. operating range in m 120: max. operating range in m |
| AAA | Special equipment BTA: adjustable mounting device |
| | Note |
| 6 | ☆ A list with all available device types can be found on the Leuze website at www.leuze.com. |

Notes

| | Observe intended use! |
|---|--|
| ~ | this product is not a safety sensor and is not intended as personnel protection. |
| | ✤ The product may only be put into operation by competent persons. |
| | ∜ Only use the product in accordance with its intended use. |
| | |

Notes

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| Do not stare into beam! The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019. Image: Start S | ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT |
|--|---|
| of injury to the retina. b Do not point the laser beam of the device at persons! b Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person. b When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces! c CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation! c Observe the applicable statutory and local laser protection regulations. The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. | The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 |
| Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person. When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces! CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation! Observe the applicable statutory and local laser protection regulations. The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. | |
| When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces! CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation! Observe the applicable statutory and local laser protection regulations. The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. | ∜ Do not point the laser beam of the device at persons! |
| CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation! Observe the applicable statutory and local laser protection regulations. The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. | 以 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person. |
| exposure to radiation! Observe the applicable statutory and local laser protection regulations. The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. | 以 When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces! |
| The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. | |
| There are no user-serviceable parts inside the device. | ∜ Observe the applicable statutory and local laser protection regulations. |
| Repairs must only be performed by Leuze electronic GmbH + Co. KG. | There are no user-serviceable parts inside the device. |
| | Repairs must only be performed by Leuze electronic GmbH + Co. KG. |

Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in

"Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label

🗞 Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached

🗞 Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical

Further information

radiation.

NOTE

B

several languages.

Affix laser information and warning signs!

with the "Complies with 21 CFR 1040.10" note.

• For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

laser information and warning signs are concealed due to the installation position.

• Use as safety-related component within the safety function is possible, if the component combination is designed correspondingly by the machine manufacturer.

Accessories

Connection technology - Connection cables

| | Part no. | Designation | Article | Description |
|--|----------|------------------------|------------------|---|
| | 50104171 | KB SSI/IBS-5000-BA | Connection cable | Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR |
| | 50132079 | KD U-M12-5A-V1- 050 | Connection cable | Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC |

Accessories



Mounting technology - Other

| | Part no. | Designation | Article | Description |
|-----|----------|-------------|-----------------|---|
| | 50144968 | BT 0100M | Mounting device | Design of mounting device: Mounting plate Fastening, at system: Through-hole mounting, Groove mounting Mounting bracket, at device: Screw type Material: Metal |
| 010 | 50144385 | BTA 0100M | Mounting device | Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Aluminum, Steel |

Muting - Mounting systems

| | Part no. | Designation | Article | Description |
|------|----------|--------------|-----------------|--|
| alla | 50151594 | BTA 0100 M.5 | Mounting device | Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Aluminum, Steel |

Reflective tapes for distance sensors

| | Part no. | Designation | Article | Description |
|---|----------|----------------------------|-----------------|--|
| 0 | 50115021 | Reflexfolie 500x500mm-H | Reflector | Special version: Heating Supply voltage: 230 V, AC Design: Rectangular Reflective surface: 500 mm x 500 mm Base material: Aluminum Fastening: Mounting plate, Through-hole mounting |
| | 50104365 | Reflexfolie 500x500mm-M | Reflector | Design: Rectangular Reflective surface: 500 mm x 500 mm Base material: Aluminum composite Fastening: Through-hole mounting, Mounting plate |
| | 50104362 | Reflexfolie 500x500mm-S | Reflective tape | Design: Rectangular Reflective surface: 500 mm x 500 mm Chemical designation of the material: PMMA Fastening: Adhesive |

Deflecting mirrors

| | Part no. | Designation | Article | Description |
|---|----------|-------------|-------------------|-------------------------------|
| 1 | 50035630 | US 1 OMS | Deflecting mirror | Type of fastening: Screw type |

Accessories

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Services

| Part no. | Designation | Article | Description |
|--------------|-------------|------------------|--|
| S981001 | CS10-S-110 | Start-up support | Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. |
| S981005 | CS10-T-110 | Product training | Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses. |

| | Note |
|---|---|
| 6 | ✤ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page. |