

# **Technical data sheet Contrast sensor** Part no.: 50153215 KRT3CM.L3S2/6T-M8.P1



Leuze electronic GmbH + Co. KG

info@leuze.com • www.leuze.com changes 
 The Sensor People
 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2025-04-07

We reserve the right to make technical

### **Technical data**

#### **Basic data**

Series	3C	
Special version		
Special version	Teach input	

Time function

#### **Optical data**

Operating range	14.5 mm ± 2 mm
Beam path	Focused
Light source	LED, RGB
Wavelength	B: 470 nm
	G: 525 nm
	R: 640 nm
Transmitted-signal shape	Pulsed
LED group	Exempt group (in acc. with EN 62471)
Light spot size [at sensor distance]	1.5 mm x 4 mm [14.5 mm]
Light spot orientation	Vertical
Type of light spot geometry	Rectangular
Light beam exit	Front
Focus	Fixed

0.02 mm

1 Piece(s)

high: ≥8V

15,000 Ω

10 ms

low: ≤ 2 V or not connected

DC

Polarity reversal protection Short circuit protected

#### **Measurement data**

Repeatability

#### Electrical data

Protective circuit

Performance data	
Supply voltage U <sub>B</sub>	12 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U <sub>B</sub>
Open-circuit current	0 25 mA

Inputs

Number of teach inputs

Teach inputs Voltage type Switching voltage Delay

Input resistance

# Teach input 1 Function Keyboard lockout Setting the pulse stretching Teach-in Active switching state High Teach process Static 2-point

#### Outputs

Number of digital switching outputs 1 Piece(s)

Switching outputs
Voltage type
Switching current, max.
Switching voltage

100 mA high: ≥( $U_B$ -2V) low: ≤ 2 V

DC

Switching output 1	
Assignment	Connection 1, pin 4
Switching element	Transistor, Push-pull
Switching principle	Light switching (PNP)/dark switching (NPN)
Time behavior	
Switching frequency	10,000 Hz
Response time	0.05 ms
Readiness delay	300 ms
Response jitter	20 µs
Connection	
Connection 1	
Function	Signal OUT
	Teach input
	Voltage supply
Type of connection	Connector
Thread size	M8
Туре	Male
Material	Metal
No. of pins	4 -pin
Mechanical data	
Design	Cubic
Dimension (W x H x L)	11.4 mm x 34.2 mm x 18.3 mm
Housing material	Plastic
Plastic housing	PC-ABS
Lens cover material	Plastic / PMMA
Net weight	10 g
Housing color	Red
Type of fastening	Via optional mounting device
Compatibility of materials	ECOLAB
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Teach button
Function of the operational control	Setting the pulse stretching
	Switching-threshold adjustment
	Teach-in
Environmental data	
Ambient temperature, operation	-40 60 °C
Ambient temperature, storage	-40 70 °C
Certifications	
Degree of protection	IP 67
	IP 69K
Protection class	Ш
Approvals	c UL US

EN IEC 60947-5-2

Switching output 1

# Leuze

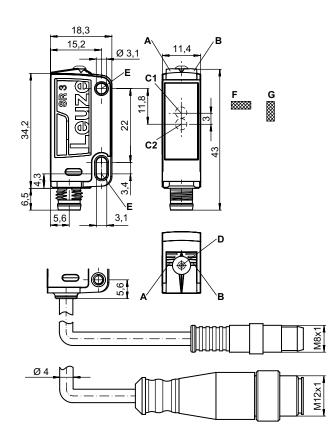
Standards applied

### **Technical data**

Customs tariff number	85365019
ECLASS 5.1.4	27270906
ECLASS 8.0	27270906
ECLASS 9.0	27270906
ECLASS 10.0	27270906
ECLASS 11.0	27270906
ECLASS 12.0	27270906
ECLASS 13.0	27270906
ECLASS 14.0	27270906
ECLASS 15.0	27270906
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
ETIM 9.0	EC001820
ETIM 10.0	EC001820

### **Dimensioned drawings**

All dimensions in millimeters



- A Green LED
- B Yellow LED
- C1 Optical axis (receiver)
- C2 Optical axis (transmitter)
- D Teach button
- E Mounting sleeve
- F Light spot orientation horizontal
- G Light spot orientation vertical

# Leuze

### **Electrical connection**

### **Connection 1**

Function	Signal OUT
	Teach input
	Voltage supply
Type of connection	Connector
Thread size	M8
Туре	Male
Material	Metal
No. of pins	4 -pin

# Pin Pin assignment

2 Teach-in	
3 GND	
4 OUT 1	



## Operation and display

Display LED 1	Display LED 2	Meaning
Green, continuous light	Off	Operational readiness
Green, flashing, 3 Hz	Yellow, flashing, 3 Hz	Teach event active
Green, flashing, 15 Hz	Yellow, flashing, 15 Hz	Teach error
Green, continuous light	Yellow, continuous light	Mark detected

### Part number code

Part designation: KRT3C A.BCDD/EF-G

KRT3C	Operating principle KRT3C: Contrast sensor
A	Light type M: LED, multicolor W: White light L1: laser class 1
В	Light spot orientation L: vertical Q: horizontal
С	Control button 3: teach-in via button
DD	Teach mode S1: Static 1-point teach S2: Static 2-point teach D2: Dynamic 2-point teach
E	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching 4: PNP transistor output, light switching 6: push-pull switching output, PNP light switching, NPN dark switching L: IO-Link / light switching (PNP)/dark switching (NPN)
F	Switching output / function OUT 2/IN: pin 2 or white conductor G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable



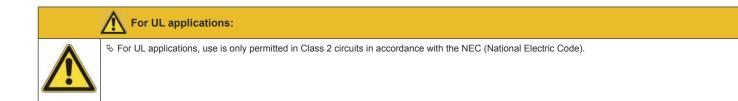
### Part number code



G	Electrical connection n/a: cable, standard length 2000mm, 4-wire M8: M8 connector, 4-pin (plug) 200-M12: cable, length 200mm with M12 connector, 4-pin, axial (plug) 200-M8: cable, length 200mm with M8 connector, 4-pin, axial (plug)
	Note
1	♥ A list with all available device types can be found on the Leuze website at www.leuze.com.

### Notes

Observe intended use!
b This product is not a safety sensor and is not intended as personnel protection.
∜ The product may only be put into operation by competent persons.
✤ Only use the product in accordance with its intended use.



### **Further information**

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40  $^\circ\text{C}$
- The teach line via the IN input (pin 2) functions identically to the teach line on the predecessor product KRTM 3B

### Accessories

### Connection technology - Connection cables

	Part no.	Designation	Article	Description
VW Ő	50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

### Accessories

# Leuze

	Part no.	Designation	Article	Description
0	50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connector, LED: No Connection 2: Open end
				Shielded: No Cable length: 5.000 mm Sheathing material: PVC

### Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50105546	BT 3B	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

### Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
C d a	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
j.	50117255	BTU 200M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

	Note
6	S A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.