

Technical data sheet Multiple light beam safety device receiver

Part no.: 66533700

MLD510-XR4



Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Operation and display
- Suitable transmitters
- Part number code
- Accessories













Technical data

Leuze

Basic data

Series	MLD 500
Device type	Receiver

Functions

Functions	Automatic restart
Reflective element for laser alignment aid	No
Integrated muting indicator	No
Integrated status indicator	No

Characteristic parameters

Туре	4, IEC/EN 61496	
SIL	3, IEC 61508	
SILCL	3, IEC/EN 62061	
Performance Level (PL)	e, EN ISO 13849-1	
MTTF _d	204 years, EN ISO 13849-1	
PFH _D	6.6E-09 per hour	
Mission time T _M	20 years, EN ISO 13849-1	
Category	4, EN ISO 13849	

Optical data

Number of beams	4 Piece(s)
Beam spacing	300 mm

Electrical data

Protective circuit	Overvoltage protection
	Short circuit protected

Performance data

Supply voltage U _B	24 V, DC, -20 20 %
Current consumption, max.	150 mA, Without external load
Fuse	External with max. 3 A

Outputs

Number of safety-related switching 2 Piece(s) outputs (OSSDs)

Safety-related switching outputs

Type	Safety-related switching output OSSD
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, type.	23 V
Voltage type	DC
Current load, max.	380 mA
Load inductivity	2,200,000 μΗ
Load capacity	0.3 μF
Residual current, max.	0.2 mA
Residual current, type.	0.002 mA
Voltage drop	1 V

Safety-related switching output 1

Assignment	Connection 1, pin 2
Switching element	Transistor, PNP

Safety-related switching output 2

Assignment	Connection 1, pin
Switching element	Transistor, PNP

Time behavior

Response time	25 ms
Restart delay time	100 ms

Connection

Nur	mber of connections	1 Piece(s)
(Connection 1	
F	unction	Machine interface
1	Type of connection	Connector
1	Thread size	M12
N	Material	Metal
N	No. of pins	5 -pin
-		

Cable properties	
Permissible conductor cross section, type.	0.25 mm ²
Length of connection cable, max.	100 m

Permissible cable resistance to 200 Ω load, max.

Mechanical data

Dimension (W x H x L)	52 mm x 1,000 mm x 64.7 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic / PMMA
Material of end caps	Diecast zinc
Net weight	2,200 g
Housing color	Yellow, RAL 1021
Type of fastening	Groove mounting
	Swivel mount

Operation and display

Type of display	LED
Number of LEDs	1 Piece(s)

Environmental data

Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %

Certifications

Degree of protection	IP 67
Protection class	III
Approvals	c TÜV NRTL US
	c UL US
	TÜV Süd
US patents	US 6,418,546 B
	US 7,741,595 B

We reserve the right to make technical

changes

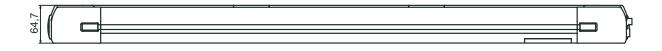
Technical data

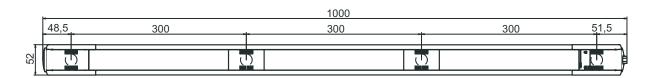


Customs tariff number	85365019
ECLASS 5.1.4	27272703
ECLASS 8.0	27272703
ECLASS 9.0	27272703
ECLASS 10.0	27272703
ECLASS 12.0	27272703
ECLASS 13.0	27272703
ECLASS 14.0	27272703
ECLASS 15.0	27272703
ETIM 5.0	EC001832
ETIM 6.0	EC001832
ETIM 7.0	EC001832
ETIM 8.0	EC001832
ETIM 9.0	EC001832
ETIM 10.0	EC001832

Dimensioned drawings

All dimensions in millimeters



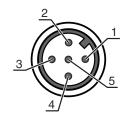


Electrical connection

Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	+24 V	Brown
2	OSSD1	White
3	0 V	Blue
4	OSSD2	Black
5	n.c.	Gray







LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.

Suitable transmitters

Part no.	Designation	Article	Description
66501700	MLD500-XT4	Multiple light beam safety device transmitter	Operating range: 20 70 m Number of beams: 4 Piece(s) Beam spacing: 300 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

Part designation: MLDxyy-zab/t

MLD	Multiple light beam safety device
х	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: Connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: Integrated AS-i interface, M12 plug, (safety bus system)



🕏 A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories



Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR
	50133860	KD S-M12-5A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
	50136146	KD S-M12-5A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 25.000 mm Sheathing material: PUR

Mounting technology - Swivel mounts

Part no.	Designation	Article	Description
560340	BT-SET-240BC	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal Shock absorber: No
540350	BT-SET-240BC-E	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 240° Material: Metal, Plastic Shock absorber: No

Services

Part no.	Designation	Article	Description
S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

Leuze electronic GmbH + Co. KG The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-07

info@leuze.com • www.leuze.com

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Accessories



Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.