Leuze

Technical data sheet Stationary bar code reader Part no.: 50141755 BCL 308iC SF 102 D F 099



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 changes

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 eng • 2025-04-06

We reserve the right to make technical changes

Technical data

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Series	BCL 300i
Functions	
unctions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Integrated OPC-UA server
	LED indicator
	Reference code comparison
haracteristic parameters	
TTF	110 years
ead data	
ode types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
canning rate, typical	1,000 scans/s
ar codes per reading gate, max. Imber	64 Piece(s)
ptical data	
	100 470 mm
eading distance	100 470 mm Laser, Red
eading distance ight source	
eading distance ght source /avelength	Laser, Red
eading distance ight source /avelength aser class	Laser, Red 655 nm
Reading distance ight source Vavelength aser class ransmitted-signal shape Isable opening angle (reading field	Laser, Red 655 nm 1, IEC/EN 60825-1:2014
Reading distance ight source Vavelength aser class ransmitted-signal shape Isable opening angle (reading field pening)	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous
Reading distance ight source Vavelength aser class iransmitted-signal shape Usable opening angle (reading field opening) Nodulus size	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °
eading distance ight source /avelength aser class ransmitted-signal shape Isable opening angle (reading field pening) Iodulus size Leading method	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °
Reading distance Light source Vavelength Laser class Transmitted-signal shape Jsable opening angle (reading field opening) Modulus size Reading method Beam deflection	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.3 0.5 mm Line scanner
Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel
Reading distance Light source Navelength Laser class Transmitted-signal shape Jsable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel
Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection
Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit	Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.3 0.5 mm Line scanner Via rotating polygon wheel Front

		Server
	Address assignment	DHCP
		Manual address assignment
	Transmission speed	10 Mbit/s
		100 Mbit/s
	Function	Process
	Switch functionality	Integrated
	Transmission protocol	TCP/IP, UDP
	OPC-UA	
	Architecture	Server
	Address assignment	DHCP
		Manual address assignment
	Function	AutoID companion specification
		Data Access
		Micro Embedded Server Profile
	Transmission speed	10 Mbit/s
		100 Mbit/s
S	ervice interface	
Т	(200	USB 2.0
	vpe	000 2.0
	USB	
	Function	Configuration via software
		Service
C	onnection	
0	onnection	
_	umber of connections	1 Piece(s)
_		1 Piece(s)
_		1 Piece(s)
_	umber of connections	1 Piece(s) BUS IN
_	umber of connections Connection 1	
_	umber of connections Connection 1	BUS IN
_	umber of connections Connection 1	BUS IN BUS OUT
_	umber of connections Connection 1	BUS IN BUS OUT Connection to device
_	umber of connections Connection 1	BUS IN BUS OUT Connection to device Data interface
_	umber of connections Connection 1	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT
_	umber of connections Connection 1 Function	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the
_	umber of connections Connection 1 Function Type of connection	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device.
_	umber of connections Connection 1 Function Type of connection No. of pins	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin
_	umber of connections Connection 1 Function Type of connection	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device.
N	umber of connections Connection 1 Function Type of connection No. of pins Type	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin
N	umber of connections Connection 1 Function Type of connection No. of pins	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male
N	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male
N D D	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L)	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic
N D H	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L) ousing material	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal
N D H	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L)	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic
N D H M	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L) ousing material	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal
N N D H M L	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L) ousing material etal housing	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum
N D D H M L N	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L) ousing material etal housing ens cover material	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass
N D D H M L N	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L) ousing material letal housing ens cover material et weight	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g
	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L) ousing material letal housing ens cover material et weight	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red
	umber of connections Connection 1 Function Type of connection No. of pins Type lechanical data esign imension (W x H x L) ousing material etal housing ens cover material et weight ousing color	BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver

Via optional mounting device

Client Server

Ethernet Architecture

Interface

Inputs/outputs selectable

Number of inputs/outputs selectable 2 Piece(s)

Output current, max.

Input current, max.

Туре

Ethernet, OPC-UA

60 mA

8 mA

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Operation and display

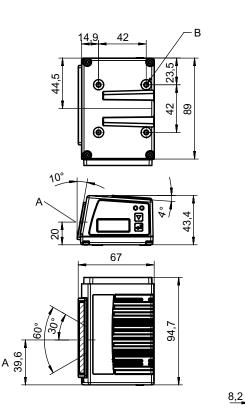
Type of display	LED
	Monochromatic graphic display, 128 x 32 pixels
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Environmental data	
Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %
Certifications	
Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

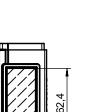
Classification	

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

All dimensions in millimeters





10,3

25,4

А Optical axis

В M4 thread (5 mm deep)

Electrical connection

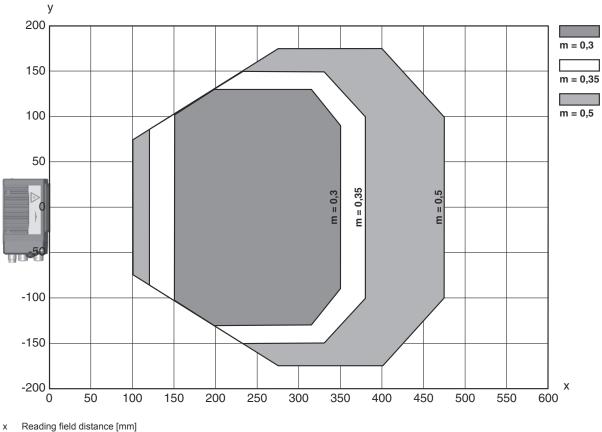
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Connection 1

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode

Operation and display

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LE	D	Display	Meaning
1	PWR	Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2	BUS	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
BB	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure F099: OPC-UA function
Nete	

	Note
6	∜ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
 ^t This product is not a safety sensor and is not intended as personnel protection. ^t The product may only be put into operation by competent persons. ^t Only use the product in accordance with its intended use.

Notes

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT		
	The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019. Observe the applicable statutory and local laser protection regulations. The device must not be tampered with and must not be changed in any way.	
	There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.	

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ŵ	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Accessories

Connection technology - Connection boxes

	Part no.	Designation	Article	Description
6	50131255 *	ME 308 103	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Cable with connector, M12, 900 mm
6	50131254 *	ME 308 104	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 900 mm
	50116466 *	MK 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Terminal
	50114823 *	MS 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Connector, M12

* Necessary accessories, please order separately

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N⋅m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Accessories

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Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D S	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

