Leuze

Technical data sheet Stationary bar code reader Part no.: 50116442 BCL 348i SF 102 D H



The Sensor People In der Braike 1, D-73277 Owen/Germany

Leuze electronic GmbH + Co. KG

info@leuze.com • www.leuze.com changes Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-03

We reserve the right to make technical

Technical data

Leuze

PROFINET

Basic data	
Series	BCL 300i
Special version	
Special version	Heating
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Heating
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128

Code 39 Code 93 EAN 8/13

UPC

1,000 scans/s

64 Piece(s)

GS1 Databar Expanded GS1 Databar Limited GS1 Databar Omnidirectional

PROFINET	
Function	Process
Conformance class	В
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	10 Mbit/s
	100 Mbit/s
Service interface	
Туре	USB 2.0
USB	
Function	Configuration via software
	Service
Connection	
Number of connections	1 Piece(s)
Connection 1	
Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector, It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male
Mechanical data	
Design	Cubic
Dimension (W x H x L)	95 mm x 44 mm x 68 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	290 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Fastening on back
	Via optional mounting device
Operation and display	
Type of display	LED
	Monochromatic graphic display, 128 x pixels
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser

Operational controls Environmental data

Interface

Туре

Ambient temperature, operation	-35 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Button(s)

Optical data

number

Scanning rate, typical

Bar codes per reading gate, max.

Reading distance	100 475 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Modulus size	0.3 0.5 mm
Reading method	Line scanner
Beam deflection	Via rotating polygon wheel
Light beam exit	Front
Electrical data	

Protective circuit

Polarity reversal protection

Performance data Supply voltage U_B Power consumption, max.

18 ... 30 V, DC 27 W

Inputs/outputs selectable		
Output current, max.	60 mA	
Number of inputs/outputs selectable	2 Piece(s)	
Input current, max.	8 mA	

Technical data

Leuze

Certifications

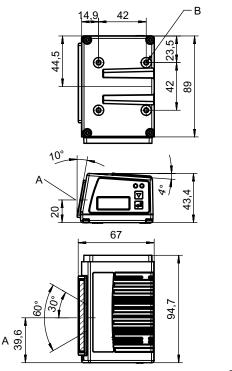
Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance with standard	EN 55022
	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification	
----------------	--

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

All dimensions in millimeters



8,2 25,4 c

Electrical connection

Connection 1

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

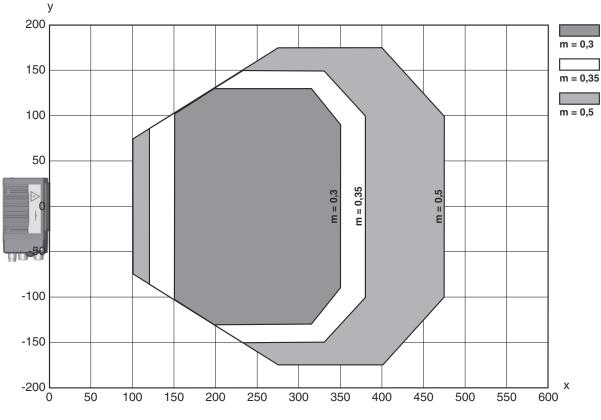
- A Optical axis
- B M4 thread (5 mm deep)



Diagrams

Leuze

Reading field curve



x Reading field distance [mm]

y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 BUS	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
ΑΑΑ	Beam exit 100: lateral 102: front
BB	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure F099: OPC-UA function

<u>-</u> \

Notes

	4
	\$
	€ €

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- > The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT
 The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of Iaser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019. Observe the applicable statutory and local laser protection regulations. The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

Leuze

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ŵ	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Connection boxes

	Part no.	Designation	Article	Description
6	50131256 *	ME 348 103	Connection unit	Suitable for: BCL 348i Interface: PROFINET Number of connections: 4 Piece(s) Connection: Cable with connector, M12, 900 mm
C.	50131259 *	ME 348 104	Connection unit	Suitable for: BCL 348i Interface: PROFINET Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 900 mm
60	50131258 *	ME 348 214	Connection unit	Suitable for: BCL 348i Interface: PROFINET Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 600 mm

Accessories

Accessorie	Leuze				
	Part no.	Designation	Article	Description	
	50116467 *	MK 348	Connection unit	Suitable for: BCL 348i, BPS 348i Interface: PROFINET Number of connections: 4 Piece(s) Connection: Terminal	
00	50116471 *	MS 348	Connection unit	Suitable for: BCL 348i, BPS 348i Supply voltage: DC Interface: PROFINET Number of connections: 4 Piece(s) Connection: Connector, M12	

* Necessary accessories, please order separately

Mounting technology - Mounting brackets

P	Part no.	Designation	Article	Description
5	0121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Accessories

Leuze

Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D S	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

