

Technical data sheet Stationary bar code reader

Part no.: 50116318

BCL 301i SN 102 D



Contents

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- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories













Technical data



Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
•• • • • • • • • • • • • • • • • • • • •	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data Reading distance	50 160 mm
Light source	Laser, Red
Wavelength	
waveleligtii	655 nm
Laser class	655 nm 1, IEC/EN 60825-1:2014
Laser class	1, IEC/EN 60825-1:2014
Laser class Transmitted-signal shape Usable opening angle (reading field	1, IEC/EN 60825-1:2014 Continuous
Laser class Transmitted-signal shape Usable opening angle (reading field opening)	1, IEC/EN 60825-1:2014 Continuous 60 °
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	1, IEC/EN 60825-1:2014 Continuous 60 °
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max.	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max.	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max. Number of inputs/outputs selectable	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA
Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Electrical data Protective circuit Performance data Supply voltage U _B Power consumption, max. Inputs/outputs selectable Output current, max.	1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Line scanner Via rotating polygon wheel Front Polarity reversal protection 18 30 V, DC 4.5 W 60 mA 2 Piece(s)

	RS 485	
	Function	Process
	Transmission speed	4,800 115,200 Bd
	Data format	Adjustable
	Start bit	1
	Data bit	7, 8, 9 data bits
	Stop bit	1, 2 stop bits
	Parity	Adjustable
	Transmission protocol	Adjustable
	Data encoding	ASCII
	Data onlocaning	7.COII
_	ervice interface	
Ту	/pe	USB 2.0
	Heb	
	USB Function	Configuration via nothware
	Fullction	Configuration via software
С	onnection	
		4.8% (2)
N	umber of connections	1 Piece(s)
	Connection 1	
	Function	BUS IN
	Tunction	BUS OUT
		Connection to device
		Data interface
		PWR / SW IN / OUT
	T	Service interface
	Type of connection	Plug connector, It is essential to use a connection unit when commissioning the device.
		device.
	No. of pins	32 -pin
	No. of pins Type	
M	_	32 -pin
	Type echanical data	32 -pin Male
De	Type echanical data esign	32 -pin Male Cubic
De Di	Type echanical data esign mension (W x H x L)	32 -pin Male Cubic 95 mm x 44 mm x 68 mm
Di Di	Type echanical data esign mension (W x H x L) ousing material	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal
Di Di Ho	Type echanical data esign mension (W x H x L) pusing material etal housing	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum
Di Ho Me	echanical data esign mension (W x H x L) pusing material etal housing ens cover material	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass
De Di He Me Le	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g
De Di He Me Le	echanical data esign mension (W x H x L) pusing material etal housing ens cover material	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red
De Di He Me Le Ne	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver
De Di He Me Le Ne	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves
De Di He Me Le Ne	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back
De Di He Me Le Ne	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves
De Di He Me Le Ne Ty	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back
Del Di He Me Le He	echanical data esign Imension (W x H x L) ousing material etal housing ens cover material et weight ousing color	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back
De Di Ho Me Lee Ho Ty	echanical data esign mension (W x H x L) busing material etal housing ens cover material et weight busing color ope of fastening peration and display ope of display	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device
De Di Ho Me Lee Ne Ho Ty	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color rpe of fastening peration and display rpe of display umber of LEDs	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
De Di Ho Me Lee Ne Ho Ty	echanical data esign mension (W x H x L) busing material etal housing ens cover material et weight busing color ope of fastening peration and display ope of display	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels
De Di He Me Lee Nee He Ty	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color rpe of fastening peration and display rpe of display umber of LEDs	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
De Di Ho Mi Lee Ho Ty	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color ype of fastening peration and display rpe of display umber of LEDs rpe of configuration nvironmental data	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s)
De Di Ho Me Lee Ne Ho Ty	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color ype of fastening peration and display ype of display umber of LEDs ype of configuration nvironmental data mbient temperature, operation	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser
De Di Ho Me Lee Ne Ho Ty	echanical data esign mension (W x H x L) pusing material etal housing ens cover material et weight pusing color ype of fastening peration and display rpe of display umber of LEDs rpe of configuration nvironmental data	32 -pin Male Cubic 95 mm x 44 mm x 68 mm Metal Diecast aluminum Glass 270 g Red Silver Dovetail grooves Fastening on back Via optional mounting device LED Monochromatic graphic display, 128 x 32 pixels 2 Piece(s) Via web browser

Technical data



Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

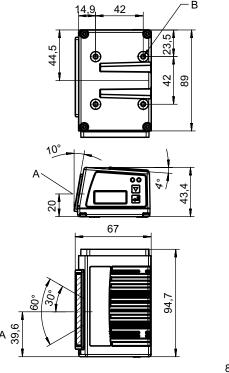
Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

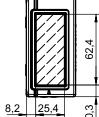
Dimensioned drawings

Leuze

All dimensions in millimeters



- Optical axis
- M4 thread (5 mm deep)



Electrical connection

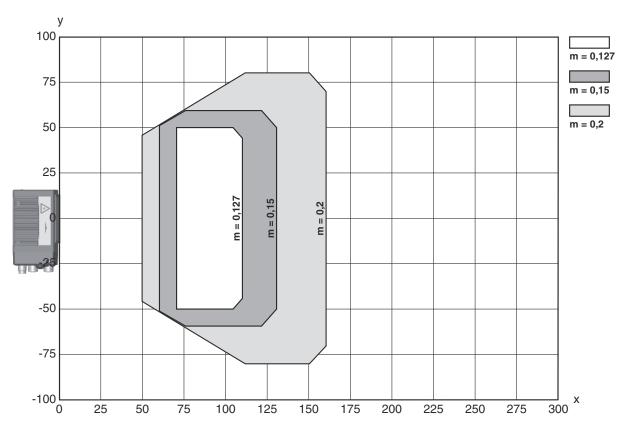
Connection 1

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Diagrams



Reading field curve



- Reading field distance [mm]
- Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 BUS	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

Part number code



Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

Note



♥ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- \$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.
- Repairs must only be performed by Leuze electronic GmbH + Co. KG.

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Connection technology - Connection unit

Part no.	Designation	Article	Description
50114369	MA 100	Modular connection unit	Supply voltage: 18 30 V Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54

Connection technology - Connection cables

		Part no.	Designation	Article	Description
	Y	50135243	KD PB-M12-4A-P3- 050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
		50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
	V	50135248	KS PB-M12-4A-P3- 050	Connection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Male, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
7	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR connector, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

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	Part no.	Designation	Article	Description
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

^{*} Necessary accessories, please order separately

Connection technology - Terminating resistors

Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

Connection technology - Connection boxes

Part no.	Designation	Article	Description
50116464 *	MK 301	Connection unit	Suitable for: BCL 301i, BPS 301i Interface: MultiNet Plus Number of connections: 4 Piece(s) Connection: Terminal
50116469 *	MS 301	Connection unit	Suitable for: BCL 301i, BPS 301i Interface: MultiNet Plus Number of connections: 5 Piece(s) Connection: Connector, M12

^{*} Necessary accessories, please order separately

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal



Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
D	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

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	Part no.	Designation	Article	Description
 	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

N		



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.