

Technical data sheet Stationary bar code reader Part no.: 50116450 BCL 348i SL 102



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Technical data

Basic data

Basic uala		
Series	BCL 300i	
Functions		
Functions	Alignment mode	
	AutoConfig	
	AutoControl	
	AutoReflAct	
	Code fragment technology	
	LED indicator	
	Reference code comparison	
Characteristic parameters		
Characteristic parameters		
MTTF	110 years	
Read data		
Code types, readable	2/5 Interleaved	
	Codabar	
	Code 128	
	Code 39	
	Code 93	
	EAN 8/13	
	GS1 Databar Expanded	
	GS1 Databar Limited	
	GS1 Databar Omnidirectional	
	UPC	
Scanning rate, typical	1,000 scans/s	
Bar codes per reading gate, max.	64 Piece(s)	

Optical data

Reading distance	100 700 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Modulus size	0.35 0.8 mm
Reading method	Line scanner
Beam deflection	Via rotating polygon wheel
Light beam exit	Front
Electrical data	
Protective circuit	Polarity reversal protection
Performance data	
Supply voltage U _B	18 30 V, DC
Power consumption, max.	4.5 W
Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)

PROFINET Function Process Conformance class В Protocol PROFINET RT Switch functionality Integrated Transmission speed 10 Mbit/s 100 Mbit/s Service interface Туре USB 2.0 USB Function Configuration via software Service Connection 1 Piece(s) Number of connections **Connection 1** Function BUS IN BUS OUT Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the Type of connection device. No. of pins 32 -pin Male Туре Mechanical data

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Design	Cubic	
Dimension (W x H x L)	95 mm x 44 mm x 68 mm	
Housing material	Metal	
Metal housing	Diecast aluminum	
Lens cover material	Glass	
Net weight	270 g	
Housing color	Red	
	Silver	
Type of fastening	Dovetail grooves	
	Fastening on back	
	Via optional mounting device	

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Interface

Input current, max.

Туре

PROFINET

8 mA

Technical data

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Certifications

Degree of protection	IP 65	
Protection class	III	
Approvals	c UL US	
Test procedure for EMC in accordance with standard	EN 55022	
	EN 61000-4-2, -3, -4, -6	
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea	
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb	
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc	

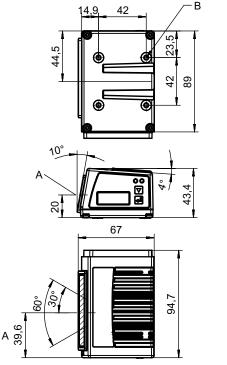
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Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

All dimensions in millimeters





8,2 25,4 C

Electrical connection

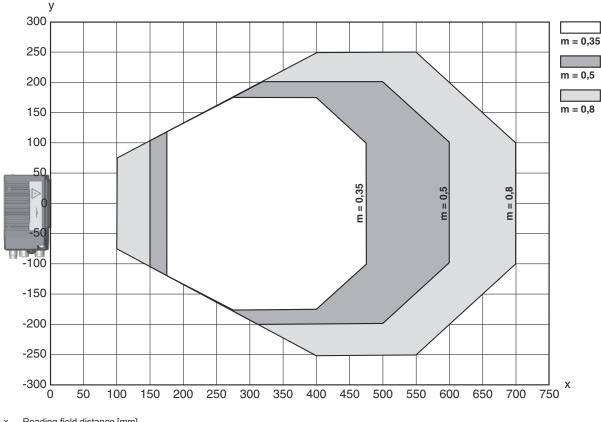
Connection 1

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

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- A Optical axisB M4 thread (5 mm deep)

Diagrams

Reading field curve



x Reading field distance [mm]

y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 BUS	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

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Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
BB	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure F099: OPC-UA function

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Note

✤ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

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Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT Image: the device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019. Image: the device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

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Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ŵ	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Connection boxes

	Part no.	Designation	Article	Description
6	50131256 *	ME 348 103	Connection unit	Suitable for: BCL 348i Interface: PROFINET Number of connections: 4 Piece(s) Connection: Cable with connector, M12, 900 mm
6	50131259 *	ME 348 104	Connection unit	Suitable for: BCL 348i Interface: PROFINET Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 900 mm
60	50131258 *	ME 348 214	Connection unit	Suitable for: BCL 348i Interface: PROFINET Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 600 mm

Accessories

Part no. Designation Article Description 50116467 * MK 348 Connection unit Suitable for: BCL 348i, BPS 348i Interface: PROFINET Number of connections: 4 Piece(s) Connection: Terminal 50116471 * MS 348 Connection unit Suitable for: BCL 348i, BPS 348i Supply voltage: DC Interface: PROFINET Number of connections: 4 Piece(s) Connection: Connector, M12

* Necessary accessories, please order separately

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
 50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

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Accessories

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Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Services

	Part no.	Designation	Article	Description
₽ ©	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

