

Technical data sheet Light curtain receiver Part no.: 50120111 CML720i-R20-2710.R/L-M12



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 eng • 2025-04-04

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Technical data

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Basic data		
Series	720	
Operating principle	Throughbeam principle	
Device type	Receiver	
Contains	Accessories for the use of the BT-2R1	
Application	Object measurement	
Special version		
Special version	Crossed-beam scanning	
	Diagonal-beam scanning	
	Parallel-beam scanning	
Optical data		
Dperating range	0.3 7 m	
Dperating range	Guaranteed operating range	
Operating range limit	0.2 9 m	
Operating range limit	Typical operating range	
Aeasurement field length	2,710 mm	
Number of beams	136 Piece(s)	
Beam spacing	20 mm	
/leasurement data		
Ainimum object diameter	30 mm	
-		
Electrical data	Delection and the first set	
Protective circuit	Polarity reversal protection	
	Short circuit protected	
	Transient protection	
Performance data		
Supply voltage U _B	18 30 V, DC	
Residual ripple	0 15 %, From U _B	
Open-circuit current	0 435 mA, The specified values refer to the entire package consisting of trans- mitter and receiver.	
Inputs/outputs selectable	100 m 4	
Output current, max.	100 mA	
Input resistance	6,000 Ω	
Number of inputs/outputs selectable		
Type	Inputs/outputs selectable	
Voltage type, outputs		
Switching voltage, outputs	Typ. U _B / 0 V	
Voltage type, inputs	DC	
Switching voltage, inputs	high: ≥6V	
	$low: \le 4 V$	
Input/output 1		
Activation/disable delay	0 1 ms	
Time behavior		
Readiness delay	400 ms	
Cycle time	4.48 ms	
Response time per beam	30 µs	
Interface		
Туре	IO-Link	

IO-Link COM mode	COM2
Min. cycle time	COM2 = 2.3 ms
Specification	V1.0.1
opooniounon	V1.1
ervice interface	
	IO-Link
,po	
IO-Link	
Function	Configuration via software
	Service
onnection	
umber of connections	2 Piece(s)
ug outlet	Rear side
O	
Connection 1 Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded
Encouning	A-codeu
Connection 2	• · · · · · ·
Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
echanical data	
esign	Cubic
imension (W x H x L)	29 mm x 35.4 mm x 2,743 mm
ousing material	Metal
etal housing	Aluminum
ens cover material	Plastic
et weight	2,800 g
ousing color	Silver
/pe of fastening	Groove mounting
	Via optional mounting device
peration and display	
vpe of display	LED
	OLED display
umber of LEDs	2 Piece(s)
pe of configuration	Software
	Teach-in
perational controls	Membrane keyboard
nvironmental data	
	-30 60 °C
mbient temperature, operation	-30 60 0

Technical data

Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

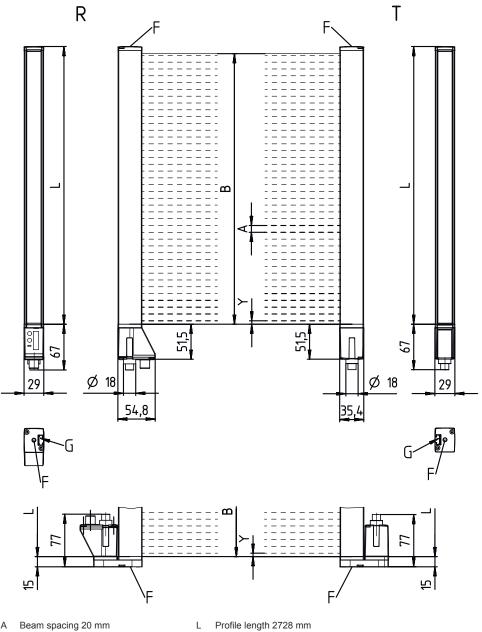
Classification

Customs tariff number	90314990
ECLASS 5.1.4	27270910
ECLASS 8.0	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ECLASS 13.0	27270910
ECLASS 14.0	27270910
ECLASS 15.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549



Dimensioned drawings

All dimensions in millimeters



Beam spacing 20 mm А

Fastening groove

- В Measurement field length 2710 mm
- F M6 thread

G

R Receiver

Т

5 mm Υ

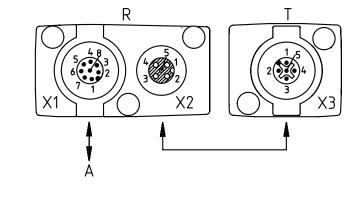
Transmitter

We reserve the right to make technical Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com changes The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-04



Dimensioned drawings





A PWR / SW IN / OUT

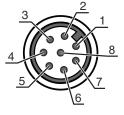
Electrical connection

Connection 1

Function	Configuration interface
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

1	V+		
2	IO1		
3	GND		
4	IO-Link		
5	102		
6	IO3		
7	IO4		
8	GND		



Connection 2

Function	Connection to transmitter
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin Pin assignment

1	FE/SHIELD
2	V+
3	GND
4	RS 485 Tx+
5	RS 485 Tx-



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

 Part no.	Designation	Article	Description
50119521	CML720i-T20- 2710.R-M12	Light curtain transmitter	Operating range: 0.3 7 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle Measuring light curtain
7XXi	Series 720i: 720i series 730i: 730i series
Y	Device type T: transmitter R: receiver
ZZ	Beam spacing 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
В	Equipment A: Axial connector outlet R: Rear connector outlet
CCC	Interface L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus
DDD	Special equipment -PS: Power Setting
EEE	Electrical connection M12: M12 connector
FFF	-EX: Explosion protection
Note	
A list wi	th all available device types can be found on the Leuze website at www.leuze.com.

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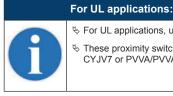
Notes

Observe intended use!

✤ This product is not a safety sensor and is not intended as personnel protection.

 $\ensuremath{^{\ensuremath{\oplus}}}$ The product may only be put into operation by competent persons.

 $\ensuremath{\mathfrak{b}}$ Only use the product in accordance with its intended use.



Ser UL applications	, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
C. LEATING	50144900	MD 798i-11-82/L5- 2222	IO-Link master	Type: IO-Link master Current consumption, max.: 11,000 mA Switching outputs for each sensor connection: 1 Piece(s) Switching output: Transistor, PNP Interface: IO-Link, Automatic protocol detection, EtherNet IP, Modbus TCP, PROFINET Connections: 12 Piece(s) Sensor connections: 8 Piece(s) Connections for voltage supply: 2 Piece(s) Interface connections: 2 Piece(s) Degree of protection: IP 67, IP 65, IP 69K

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end
				Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50129781	KDS DN-M12-5A- M12-5A-P3-050	Interconnection cable	Suitable for interface: DeviceNet, CANopen Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Accessories

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
RR.	429029	BT-2RG	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Configuration devices

 Part no.	Designation	Article	Description
50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

 Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

	Note
6	☆ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.