

Technical data sheet Optical data transmission

Part no.: 50132927 DDLS 508 120.3 L



Leuze electronic GmbH + Co. KG info@le The Sensor People In der Braike 1, D-73277 Owen/Germany Phone:

info@leuze.com • www.leuze.com changes Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-05

We reserve the right to make technical changes eng • 2025-04-05

Technical data

Basic data Series **DDLS 500 Special version** Special version Integrated laser alignment aid Not influenced by reflective surfaces Operation of parallel light axes **Optical data** 100 ... 120,000 mm Working range Laser Light source F3 Transmission frequency Opening angle 1 ° **Electrical data** Performance data Supply voltage U_B 18 ... 30 V, DC Inputs Number of digital switching inputs 1 Piece(s) Outputs Number of digital switching outputs 1 Piece(s) Interface PROFINET IRT Туре EtherNET/IP **Transmission protocol** PROFINET IO / RT **PROFINET IRT** PROFINET/PROFIsafe TCP/IP 100 Mbit Туре EtherNet TCP/ IP, PROFINET, PROFIsafe over PROFINET Ethernet Architecture Transparent Address assignment None 100 Mbit/s Transmission speed Function Process Switch functionality None TCP/IP, UDP Transmission protocol PROFINET Function Process Conformance class В Switch functionality None Transmission speed 100 Mbit/s Connection Number of connections 2 Piece(s) **Connection 1** Connector Type of connection

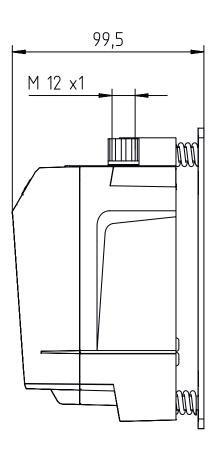
Type of confidential	Connector
Designation on device	POWER
Thread size	M12
Туре	Male
No. of pins	5 -pin
Encoding	A-coded

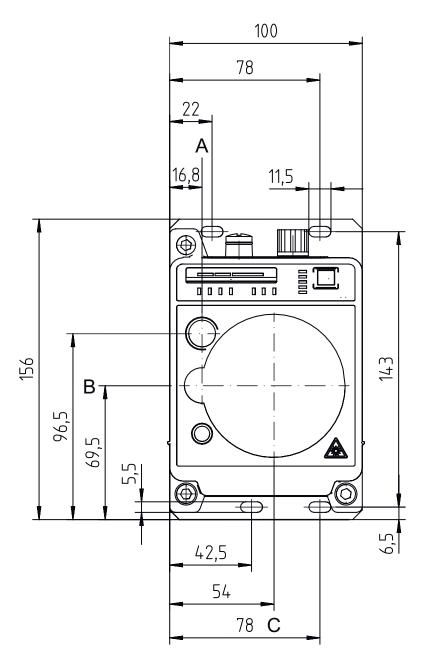
.e	U	Ζ	e

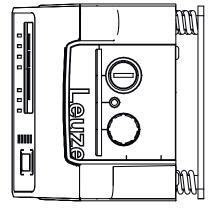
Connection 2	
Type of connection	Connector
Designation on device	BUS
Thread size	M12
Туре	Female
No. of pins	4 -pin
Encoding	D-coded
Mechanical data	
Dimension (W x H x L)	100 mm x 156 mm x 99.5 mm
Housing material	Metal
Net weight	1,255 g
Operation and display	
Type of display	Bar graph
	LED
For descent state of the	
Environmental data	
Ambient temperature, operation	-5 50 °C
Ambient temperature, storage	-35 70 °C
Certifications	
Degree of protection	IP 65
• •	
Approvals	c UL US
Approvals Test procedure for EMC in accordance	
Test procedure for EMC in accordance	EN 1000-6-4 EN 61000-6-2
Test procedure for EMC in accordance with standard Test procedure for noise in accordance	EN 1000-6-4 EN 61000-6-2
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090 19179090
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 10.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090 19179090 19170506
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090 19179090 19179090 19170506 19170506
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090 19179090 19179090 19170506 19170506 19170506
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 13.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090 19179090 19170506 19170506 19170506 19170506
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 13.0 ECLASS 13.0 ECLASS 14.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090 19170506 19170506 19170506 19170506 19170506 19170506
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 12.0 ECLASS 13.0 ECLASS 13.0 ECLASS 14.0 ECLASS 15.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 84718000 19039001 19179090 19170506 19170506 19170506 19170506 19170506 19170506 19170506 19170506 19170506
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 13.0 ECLASS 13.0 ECLASS 14.0 ECLASS 15.0 ECLASS 15.0 ECLASS 15.0 ETIM 5.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 EN 60068-2-27 84718000 19039001 19179090 19179090 19170506 19170506 19170506 19170506 19170506 19170506 19170506 19170506 19170506 19170506 EC000515
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 9.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 12.0 ECLASS 12.0 ECLASS 13.0 ECLASS 14.0 ECLASS 15.0 ETIM 5.0 ETIM 6.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 EN 60068-2-27 84718000 19039001 19179090 19179090 19170506 19170506 19170506 19170506 19170506 19170506 19170506 19170506 EC000515 EC000515
Test procedure for EMC in accordance with standard Test procedure for noise in accordance with standard Test procedure for oscillation in accordance with standard Test procedure for shock in accordance with standard Classification Customs tariff number ECLASS 5.1.4 ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 10.0 ECLASS 10.0 ECLASS 11.0 ECLASS 12.0 ECLASS 12.0 ECLASS 13.0 ECLASS 14.0 ECLASS 15.0 ETIM 5.0 ETIM 5.0 ETIM 6.0 ETIM 7.0	EN 1000-6-4 EN 61000-6-2 EN 60068-2-64 EN 60068-2-6 EN 60068-2-27 EN 60068-2-27 84718000 19039001 19179090 19179090 19170506 19170506 19170506 19170506 19170506 19170506 19170506 EC000515 EC000515 EC000515

Dimensioned drawings

All dimensions in millimeters







A Center axis of transmitter and alignment laser

B Center axis of transmitter and receiver

C Center axis of receiver

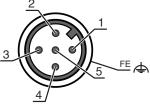
Leuze

Electrical connection

Connection 1	POWER
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin **Pin assignment**

1	VIN	
2	IO1	
3	GND	3
4	102	
5	FE/SHIELD	4



Connection 2

Connection 2	BUS	BUS	
Function	BUS IN		
Type of connection	Connector		
Thread size	M12		
Туре	Female		
Material	Metal		
No. of pins	4 -pin		
Encoding	D-coded		

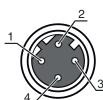
1 TD+ 2 RD+ 3 TD- 4 RD-
3 TD-
4 RD-

Operation and display

LED)	Display	Meaning
1	AUT	Off	Operating mode not active
		Green, continuous light	Operating mode "Automatic"
2 1	MAN	Off	Operating mode not active
		Green, continuous light	Operating mode "Manual"
3 /	ADJ	Off	Operating mode not active
		Green, continuous light	Operating mode "Adjust"
1 1	LAS	Off	Operating mode not active
		Green, continuous light	Operating mode "Alignment-laser mounting support"
	LLC	Off	Operating mode not active
		Green, continuous light	LLC without interruption
		Red, continuous light	LLC interrupted at least once
	PWR	Off	No supply voltage
		Green, flashing	Device ok, initialization phase
		Green, continuous light	Data transmission active
		Red, flashing	Data transmission interrupted
		Red, continuous light	Device error
	ТМР	Off	Operating temperature OK
		Orange, continuous light	Operating temperature critical

Leuze

Leuze electronic GmbH + Co. KG



Operation and display

Leuze

LED)	Display	Meaning
7	ТМР	Red, continuous light	Operating temperature exceeded or not met
8	LSR	Off	With function reserve
		Orange, continuous light	Device OK, warning set
9	BUS	Off	Not active for the DDLS 508
10	OLK	Off	Fault
		Green, continuous light	No data transmission
		Orange, continuous light	Data transmission active
11	ERL	Off	Link OK
		Orange, continuous light	Missing link (Ethernet cable connection) on the second device
		Red, continuous light	No cable-connected link to the connected device
12	LINK	Off	No cable-connected link to the connected device
		Green, continuous light	Link OK
		Orange, continuous light	Data transmission active
	SIGNAL QUALITY	2 red, 2 orange and 4 green	Received signal level

Suitable receivers

 Part no.	Designation	Article	Description
50132928	DDLS 508 120.4 L	Optical data transmission	Special version: Operation of parallel light axes, Integrated laser alignment aid, Not influenced by reflective surfaces Working range: 100 120,000 mm Transmission frequency: F4 Interface: EtherNet TCP/IP, PROFINET Connection: Connector, M12

Part number code

Part designation: DDLS 5XXX YYY.Z A B CC

DDLS	Optical transceiver for digital data transmission
5XXX	Series 508i: without integrated web server for remote diagnostics 508i: with integrated web server for remote diagnostics 538: without integrated web server for remote diagnostics (EtherCAT) 548i: with integrated web server for remote diagnostics
YYY	Range for data transmission in m
Z	Frequency of the transmitter 0: Frequency F0 1: Frequency F1 2: Frequency F2 3: Frequency F3 4: Frequency F4
A	Option L: integrated laser alignment aid (for transmitter/receiver) n/a: standard
В	Special equipment H: with heating n/a: no special equipment
сс	Special equipment W: transmission optics with larger opening angle (on request) n/a: no special equipment

	Note
1	∜ A list with all available device types can be found on the Leuze website at www.leuze.com.

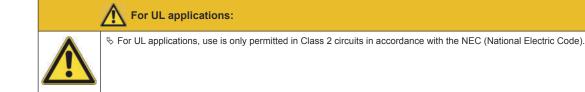
Notes

Leuze

Observe intended use!

✤ This product is not a safety sensor and is not intended as personnel protection.

b The product may only be put into operation by competent persons.



o not expose users of telescopic optics! he device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 1M as well as the
.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.
Do not expose users of telescopic optics! The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 1M as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.
Looking into the beam path for extended periods using telescope optics may damage the eye's retina. Never look using telescope optics into the la beam or in the direction of reflecting beams.
• CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dang exposure to radiation! The use of optical instruments or devices (e.g., magnifying glasses, binoculars) in combination with the device increases the danger of eye damag
Observe the applicable statutory and local laser protection regulations.
The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.
• • •

ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT (alignment laser)

The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of **laser class 1** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.

th The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 1 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.

- ♦ Observe the applicable statutory and local laser protection regulations.
- ^t The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.

Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

Leuze

Connection technology - Connection cables

	Part no.	Designation	Article	Description
W D	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ŵ	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Connectors

	Part no.	Designation	Article	Description
-	50020501	KD 095-5A	Connector	Connection: Connector, M12, Axial, Female, A-coded, 5 -pin
	50112155	S-M12A-ET	Connector	Suitable for interface: Ethernet Connection: Connector, M12, Axial, Male, D-coded, 4 -pin

Accessories

Leuze

Services

	Part no.	Designation	Article	Description
у. U	S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

	Note
6	Solution A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.