

# **Technical data sheet** Stationary bar code reader

Part no.: 50116199

BCL 300i R1 N 100 D



#### Contents

- Technical data
- Dimensioned drawings
- Electrical connection
- Diagrams
- Operation and display
- Part number code
- Notes
- Accessories















### **Technical data**



Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	1,000 scans/s 64 Piece(s)
Bar codes per reading gate, max. number Optical data	
Bar codes per reading gate, max. number Optical data Reading distance	64 Piece(s)
Bar codes per reading gate, max. number  Optical data  Reading distance  Light source	64 Piece(s) 20 130 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength	64 Piece(s)  20 130 mm  Laser, Red
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class	64 Piece(s)  20 130 mm  Laser, Red 655 nm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class  Transmitted-signal shape Usable opening angle (reading field	64 Piece(s)  20 130 mm  Laser, Red 655 nm  1, IEC/EN 60825-1:2014
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class  Transmitted-signal shape Usable opening angle (reading field opening)	64 Piece(s)  20 130 mm  Laser, Red 655 nm  1, IEC/EN 60825-1:2014  Continuous
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size	64 Piece(s)  20 130 mm  Laser, Red 655 nm  1, IEC/EN 60825-1:2014  Continuous 60 °
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)  Modulus size Reading method	64 Piece(s)  20 130 mm  Laser, Red 655 nm  1, IEC/EN 60825-1:2014  Continuous 60 °  0.127 0.2 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)  Modulus size Reading method Beam deflection	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)  Modulus size Reading method Beam deflection  Light beam exit	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of	64 Piece(s)  20 130 mm  Laser, Red 655 nm  1, IEC/EN 60825-1:2014  Continuous 60 °  0.127 0.2 mm  Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s)
Scanning rate, typical Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of	20 130 mm  Laser, Red 655 nm 1, IEC/EN 60825-1:2014  Continuous 60 °  0.127 0.2 mm  Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 500 mm	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm  Electrical data	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm
Bar codes per reading gate, max. number  Optical data  Reading distance Light source  Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)  Modulus size Reading method Beam deflection  Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm  Electrical data Protective circuit	20 130 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.127 0.2 mm Raster scanner with deflecting mirror By means of rotating polygon mirror wheel + deflecting mirror Lateral with deflecting mirror 8 Piece(s) 17 mm 27 mm 38 mm

	Output surrent may	60 1				
	Output current, max.	60 mA				
	Number of inputs/outputs selectable	2 Piece(s)				
	Input current, max.	8 mA				
Interface						
Ту	pe	RS 232, RS 422				
	RS 232	_				
	Function	Process				
	Transmission speed	4,800 115,200 Bd				
	Data format	Adjustable				
	Start bit	1				
	Data bit	7,8				
	Stop bit	1.2				
	Parity	Adjustable				
	Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>				
	Data encoding	ASCII				
	RS 422					
	Function	Process				
	Transmission speed	4,800 115,200 Bd				
	Data format	Adjustable				
	Start bit	1				
	Data bit	7, 8 data bits				
	Stop bit	1, 2 stop bits				
	Transmission protocol	Adjustable				
	Data encoding	ASCII				
S	ervice interface					
	rpe	USB 2.0				
		USB 2.0				
		USB 2.0				
	ре	USB 2.0 Configuration via software				
Ту	USB Function					
Ту	pe USB Function onnection					
Ту	USB Function					
Ту	USB Function onnection umber of connections	Configuration via software				
Ту	USB Function connection umber of connections Connection 1	Configuration via software  1 Piece(s)				
Ту	USB Function onnection umber of connections	Configuration via software  1 Piece(s)  BUS OUT				
Ту	USB Function connection umber of connections Connection 1	Configuration via software  1 Piece(s)  BUS OUT  Connection to device				
Ту	USB Function connection umber of connections Connection 1	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface				
Ту	USB Function connection umber of connections Connection 1	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface  PWR / SW IN / OUT				
Ту	USB Function  onnection  umber of connections  Connection 1 Function	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface  PWR / SW IN / OUT  Service interface				
Ту	USB Function connection umber of connections Connection 1	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface  PWR / SW IN / OUT				
Ту	USB Function connection umber of connections  Connection 1 Function  Type of connection	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface  PWR / SW IN / OUT  Service interface  Plug connector, It is essential to use a connection unit when commissioning the				
Ту	USB Function  onnection  umber of connections  Connection 1 Function  Type of connection  No. of pins	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface  PWR / SW IN / OUT  Service interface  Plug connector, It is essential to use a connection unit when commissioning the device.  32 -pin				
Ту	USB Function connection umber of connections  Connection 1 Function  Type of connection	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface  PWR / SW IN / OUT  Service interface  Plug connector, It is essential to use a connection unit when commissioning the device.				
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Ту	USB Function  onnection  umber of connections  Connection 1 Function  Type of connection  No. of pins	Configuration via software  1 Piece(s)  BUS OUT  Connection to device  Data interface  PWR / SW IN / OUT  Service interface  Plug connector, It is essential to use a connection unit when commissioning the device.  32 -pin				

Inputs/outputs selectable

### **Technical data**



#### Mechanical data

Design	Cubic
Dimension (W x H x L)	103 mm x 44 mm x 96 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	350 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Fastening on back
	Via optional mounting device

#### Operation and display

Type of display	LED
	Monochromatic graphic display, 128 x 32 pixels
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser

#### **Environmental data**

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

#### Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

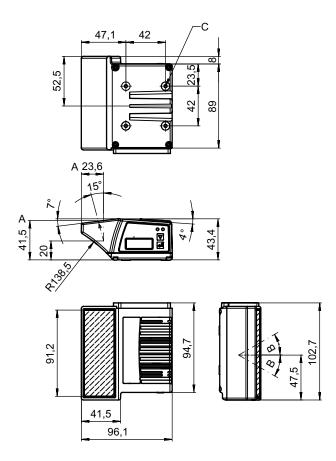
#### Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

# **Dimensioned drawings**

Leuze

All dimensions in millimeters



- Optical axis
- Deflection angle of the laser beam: ± 30°
- M4 thread (5 mm deep)

### **Electrical connection**

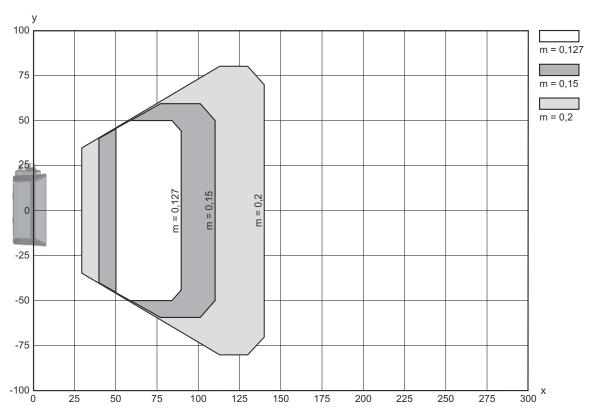
#### Connection 1

Function	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

### **Diagrams**



### Reading field curve



- Reading field distance [mm]
- Reading field width [mm]

# **Operation and display**

LED	Display	Meaning
1 PWR	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Green, briefly off - on	Reading successful
	Green, briefly off - briefly red - on	Reading not successful
	Orange, continuous light	Service mode
	Red, flashing	Device OK, warning set
	Red, continuous light	Error, device error
2 BUS	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Bus error

### Part number code



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Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader
xxxx	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)
AAA	Beam exit 100: lateral 102: front
ВВ	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
cccc	Functions F007: optimized process data structure F099: OPC-UA function

#### Note



⋄ A list with all available device types can be found on the Leuze website at www.leuze.com.

### **Notes**



#### Observe intended use!



- This product is not a safety sensor and is not intended as personnel protection.
- \$ Only use the product in accordance with its intended use.

### $\Lambda$

#### ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device.
  - Repairs must only be performed by Leuze electronic GmbH + Co. KG.

We reserve the right to make technical Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com changes

### **Accessories**



# Connection technology - Connection unit

Part no.	Designation	Article	Description
50114369	MA 100	Modular connection unit	Supply voltage: 18 30 V Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54

### Connection technology - Connection cables

Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

# Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
5	50114571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR connector, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

<sup>\*</sup> Necessary accessories, please order separately

# Connection technology - Connection boxes

Part no.	Designation	Article	Description
50116463 *	MK 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Terminal
50116468 *	MS 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Connector, M12

### **Accessories**



Part no.	Designation	Article	Description
50150597 *	MS 342	Connector hood	Suitable for: BCL 348i Supply voltage: DC Interface: IO-Link Number of connections: 1 Piece(s) Connection: Connector, M12

<sup>\*</sup> Necessary accessories, please order separately

### Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

# Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

### Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

### Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-03

### **Accessories**



### Services

	Part no.	Designation	Article	Description
<u>В</u>	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.  Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours.  Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
<del>       </del>	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality.  Conditions: Original bar codes to be provided by the client.

#### Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.