

Technical data sheet Bar code positioning system

Part no.: 50104784 BPS 8 SM 100-01



Leuze electronic GmbH + Co. KG

info@leuze.com • www.leuze.com changes
 The Sensor People
 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2025-04-03

We reserve the right to make technical

Technical data

Leuze

Basic data

Series	BPS 8
Data telegram	Binary protocol 1
Order guide	Bar code tape must be ordered sepa- rately

Characteristic parameters

MTTF

Optical data

Depth of field	60 120 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Light beam exit	Lateral with deflecting mirror

67.5 years

Measurement data

Measurement range	0 10,000,000 mm
Resolution	0.001 100 mm
Measurement value output	3.3 ms
Max. traverse rate	4 m/s

Electrical data

P	rotective circuit	Short circuit protected
	Performance data	
	Supply voltage U _B	4.9 5.4 V, DC
	Current consumption, max.	250 mA
Inputs/outputs selectable		
	Output current, max.	100 mA
	Number of inputs/outputs selectable	1 Piece(s)

Interface

Туре	RS 232	
RS 232		
Function	Process	
Transmission speed	1,200 187,500 Bd	
Data format	Adjustable	
Start bit	1	
Data bit	8	
Stop bit	1	
Parity	Adjustable	
Transmission protocol	Adjustable	
Data encoding	Binary	

Service interface

RS 232

Function

Connection

Number of connections

1 Piece(s)

RS 232

Service

Connection to device
Connector
M12
Male
Metal
5 -pin
A-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	51 mm x 61 mm x 17.4 mm
Housing material	Metal
Metal housing	Diecast zinc
Lens cover material	Glass
Net weight	120 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Mounting thread
	Through-hole mounting
	Via optional mounting device

Operation and display

Type of display	LED
Number of LEDs	2 Piece(s)

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 60 °C
Relative humidity (non-condensing)	0 90 %

Certifications

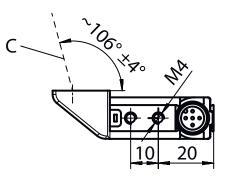
Degree of protection	IP 67, EN 60529 with various connectors or screwed-on caps
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance with standard	EN 55022
	EN 55024
	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2, -3
Test procedure for shock in	EN 60068-2-27
accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Technical data

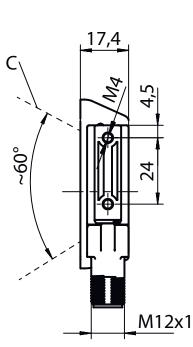
Customs tariff number	84719000
ECLASS 5.1.4	27280190
ECLASS 8.0	27280190
ECLASS 9.0	27280190
ECLASS 10.0	27280190
ECLASS 11.0	27280190
ECLASS 12.0	27280106
ECLASS 13.0	27280106
ECLASS 14.0	27280106
ECLASS 15.0	27280106
ETIM 5.0	EC001825
ETIM 6.0	EC001825
ETIM 7.0	EC001825
ETIM 8.0	EC001825
ETIM 9.0	EC001825
ETIM 10.0	EC001825

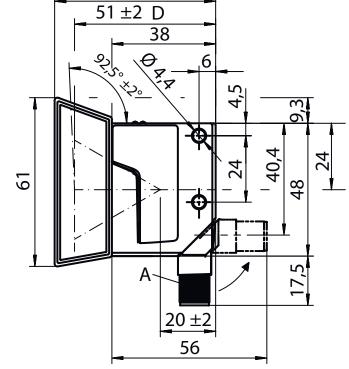
Dimensioned drawings

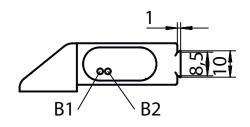
All dimensions in millimeters



58







- A Turning connector, turnable by 90°
- B Indicator diodes (B1: status LED, B2: decode LED)

C Scanning beam, divergence max. 5 mm at 150 mm reading distance

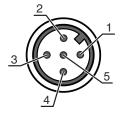
D Optical axis

Electrical connection

Connection 1

Function	Connection to device
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin Pin assignment V+ 2 RS 232 TxD GND 4 RS 232 RxD SW IN/OUT



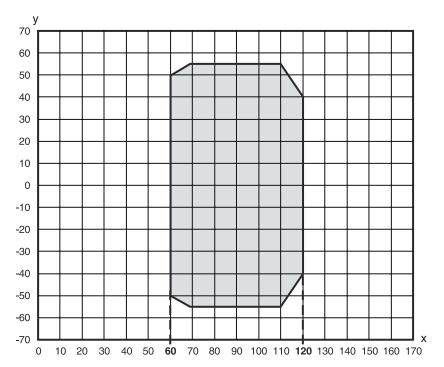
Diagrams

1

3

5

Reading field curve



- Reading distance [mm] х
- Reading field width [mm] y
- Gray Working range

Operation and display

LED	Display	Meaning
1	Off	No supply voltage
	Green, flashing	Device ok, initialization phase
	Green, continuous light	Operational readiness
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
	Orange, flashing	Service operation active
2	Off	Positioning deactivated
	Green, continuous light	Positioning running (position value valid)

Operation and display

LED	Display	Meaning
2	Red, continuous light	Positioning running (position value invalid)
	Orange, continuous light	Positioning running (marker label detected)

Part number code

Part designation: BPS 8 XX YYY - ZZ

XX	Scanning principle / optics S: line scanner (single line) M: Medium Density (medium distance)				
YYY	Beam exit 100: lateral 102: front				
ZZ	Presetting 01 / 05: Binary protocol 1 02: Binary protocol 2 03: Binary protocol 3 04: Binary protocol 4 10: Binary protocol 6				
	Note				
-	A list with all available device types can be found on the Leuze website at www.leuze.com.				

Notes

	2

Observe intended use!

- b This product is not a safety sensor and is not intended as personnel protection.
- b The product may only be put into operation by competent persons.
- b Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT

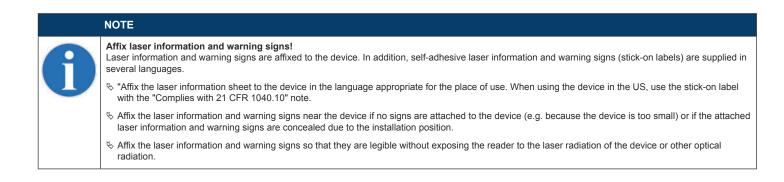
Do not stare into beam!

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- ♥ Do not point the laser beam of the device at persons!
- 🗞 Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- b When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation!
- $\boldsymbol{\boldsymbol{\forall}}$ Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
 There are no user-serviceable parts inside the device.
 Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Notes





Accessories

Connection technology - Connection unit

	Part no.	Designation	Article	Description
1	50112891	MA 248i Profinet Gateway	Modular connection unit	Supply voltage: 18 30 V Current consumption, max.: 300 mA Interface: PROFINET, RS 232 Connections: 6 Piece(s) Degree of protection: IP 65
000	50104790	MA 8-01	Modular connection unit	Supply voltage: 10 30 V Current consumption, max.: 50 mA Interface: RS 485 Connections: 3 Piece(s) Degree of protection: IP 67

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50040757	KB 008-3000 A	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 3.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

 Part no.	Designation	Article	Description
50113467	KB JST-M12A-5P- 3000	Interconnection cable	Suitable for interface: RS 232 Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: JST ZHR connector, 12 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PUR

Accessories

Leuze

	Part no.	Designation	Article	Description
2	50133890	KDS S-M12-5A-M12- 5A-P1-020	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Shielded: Yes Cable length: 2,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50104791	BT 8-01	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Material: Metal

Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50127177	BTU 008M-D10	Mounting system	Design of mounting device: Mounting system Fastening, at system: Sheet-metal mounting, For 10 mm rod Mounting bracket, at device: Screw type Type of mounting device: Turning, 360°, Adjustable, Clampable Material: Metal

Bar code tape

 Part no.	Designation	Article	Description
50144173	BCB G30 H25 L010	Bar code tape	Dimensions: 25 mm x 10,000 mm Grid dimension: 30 mm
50104792	BCB G30 H47 L010	Bar code tape	Dimensions: 47 mm x 10,000 mm Grid dimension: 30 mm



b A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.