

# Technical data sheet Stationary bar code reader Part no.: 50116185 BCL 300i OM 100



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 changes

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## **Technical data**

#### **Basic data**

Series	BCL 300i			
Functions				
Functions	Alignment mode			
	AutoConfig			
	AutoControl			
	AutoReflAct			
	Code fragment technology			
	LED indicator			
	Reference code comparison			
Characteristic parameters				
MTTF	110 years			
Read data				
Code types, readable	2/5 Interleaved			
	Codabar			
	Code 128			
	Code 39			
	Code 93			
	EAN 8/13			
	GS1 Databar Expanded			
	GS1 Databar Limited			
	GS1 Databar Omnidirectional			
	UPC			
Scanning rate, typical	1,000 scans/s			
Bar codes per reading gate, max. number	64 Piece(s)			
Optical data				

#### **Optical data**

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Reading distance	40 300 mm
Light source	Laser, Red
Wavelength	655 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Modulus size	0.2 0.5 mm
Reading method	Oscillating-mirror scanner
Beam deflection	Via rotating polygon wheel + stepping motor with mirror
Light beam exit	Zero position at side at angle less than $90^{\circ}$
Oscillating mirror frequency	10 Hz
Max. swivel angle	20 °
Electrical data	
Protective circuit	Polarity reversal protection
Performance data	
Supply voltage U <sub>R</sub>	18 30 V, DC
Power consumption, max.	9 W
Inputs/outputs selectable	
Output current, max.	60 mA
Number of inputs/outputs selectable	2 Piece(s)
Input current, max.	8 mA
Interface	

Туре

RS 232, RS 422

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RS 232		
Function	Process	
Transmission speed	4,800 115,200 Bd	
Data format	Adjustable	
Start bit	1	
Data bit	7,8	
Stop bit	1.2	
Parity	Adjustable	
Transmission protocol	<stx><data><cr><lf></lf></cr></data></stx>	
Data encoding	ASCII	
RS 422		
Function	Process	
Transmission speed	4,800 115,200 Bd	
Data format	Adjustable	
Start bit	1	
Data bit	7, 8 data bits	
Stop bit	1, 2 stop bits	
Transmission protocol	Adjustable	
Data encoding	ASCII	
Service interface		
Туре	USB 2.0	
USB		
Function	Configuration via software	
	Service	
Connection		
Connection 1 Function	BUS OUT	
	Connection to device	
	Connection to device	
	Connection to device Data interface	
Type of connection	Connection to device Data interface PWR / SW IN / OUT	
Type of connection No. of pins	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the	
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No. of pins Type	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin	
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No. of pins Type Mechanical data	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin	
No. of pins Type Mechanical data Design	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male	
No. of pins Type Mechanical data Design Dimension (W x H x L)	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 125 mm x 58 mm x 110 mm	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 125 mm x 58 mm x 110 mm Metal	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 125 mm x 58 mm x 110 mm Metal Diecast aluminum	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic L25 mm x 58 mm x 110 mm Metal Diecast aluminum Glass	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic L25 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic Cubic 125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic L25 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back	
No. of pins	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic L25 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening Operation and display	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back	
No. of pins Type Mechanical data Design Dimension (W x H x L) Housing material Metal housing Lens cover material Net weight Housing color Type of fastening	Connection to device Data interface PWR / SW IN / OUT Service interface Plug connector, It is essential to use a connection unit when commissioning the device. 32 -pin Male Cubic 125 mm x 58 mm x 110 mm Metal Diecast aluminum Glass 580 g Red Silver Dovetail grooves Fastening on back Via optional mounting device	

## **Technical data**

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#### **Environmental data**

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

#### Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

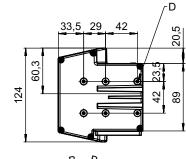
#### Classification

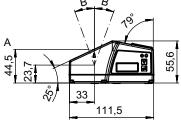
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

## **Dimensioned drawings**

All dimensions in millimeters

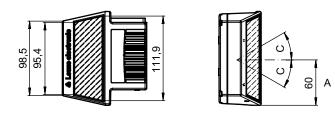








- B Swivel angle of the laser beam:  $\pm$  20  $^{\circ}$
- C Deflection angle of the laser beam: ± 30  $^\circ$
- D M4 thread (5 mm deep)



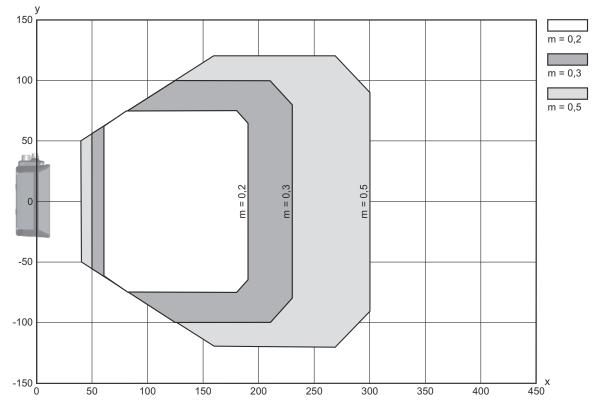
#### **Electrical connection**

**Connection 1** 

Function	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

## Diagrams

#### Reading field curve



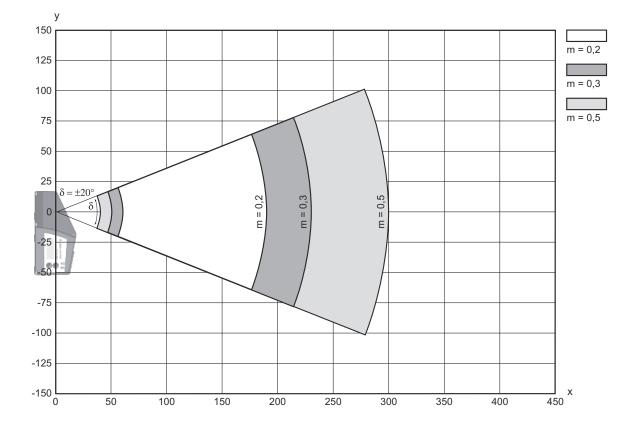
Х Reading field distance [mm]

y Reading field width [mm]

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### Diagrams

## Lateral reading field curve



## **Operation and display**

LED		Display	Meaning	
1	PWR	Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		Green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	
		Red, flashing	Device OK, warning set	
		Red, continuous light	Error, device error	
2	BUS	Green, flashing	Initialization	
		Green, continuous light	Bus operation ok	
		Red, flashing	Communication error	
		Red, continuous light	Bus error	

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#### Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC



BCL	Operating principle
	BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics         N: High Density (close)         M: Medium Density (medium distance)         F: Low Density (remote)         L: Long Range (very large distances)         J: ink-jet (depending on the application)
ΑΑΑ	Beam exit 100: lateral 102: front
BB	Special equipment D: With display H: with heating DH: optionally with display and heating P: plastic exit window
CCCC	Functions F007: optimized process data structure F099: OPC-UA function

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Note

A list with all available device types can be found on the Leuze website at www.leuze.com.

#### Notes

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#### Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- > The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

# ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT Image: the device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019. Image: the device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

#### Accessories

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## Connection technology - Connection unit

 Part no.	Designation	Article	Description
50114369	MA 100	Modular connection unit	Supply voltage: 18 30 V Interface: RS 232, RS 485 Connections: 1 Piece(s) Degree of protection: IP 54

#### Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

#### Connection technology - Interconnection cables

	Par	rt no.	Designation	Article	Description
J.	501	14571 *	KB 301-3000	Interconnection cable	Suitable for interface: RS 232, RS 422, RS 485 Connection 1: Socket connector Connection 2: JST ZHR connector, 10 -pin, 6 -pin Shielded: Yes Cable length: 3,000 mm Sheathing material: PVC
	501	17011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC

\* Necessary accessories, please order separately

## Connection technology - Connection boxes

 Part no.	Designation	Article	Description
50116463 *	MK 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Terminal
50116468 *	MS 300	Connection unit	Suitable for: BCL 300i, BPS 300i Interface: RS 232 Number of connections: 3 Piece(s) Connection: Connector, M12

#### Accessories

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	Part no.	Designation	Article	Description
200	50150597 *	MS 342	Connector hood	Suitable for: BCL 348i Supply voltage: DC Interface: IO-Link Number of connections: 1 Piece(s) Connection: Connector, M12

\* Necessary accessories, please order separately

#### Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

#### Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N⋅m

#### Mounting technology - Other

 Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

#### Reflective tapes for standard applications

 Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100mm x 100mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

#### Accessories

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#### Services

\$981020       CS30-E-212       Hourly rate       Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.         Image: Completed questionnaire or project specifications with a description of the application have been provided.       S981014       CS30-S-110       Start-up support       Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.         S981019       CS30-T-110       Product training       Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.		Part no.	Designation	Article	Description
hours.       Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.         \$981019       CS30-T-110       Product training       Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation	D-	S981020	CS30-E-212	Hourly rate	suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a
Conditions: Price not including travel costs and, if applicable, accommodation		S981014	CS30-S-110	Start-up support	hours. Conditions: Devices and connection cables are already mounted, price not
		S981019	CS30-T-110	Product training	Conditions: Price not including travel costs and, if applicable, accommodation
S981021       CS30-V-212       Hourly rate       Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.		S981021	CS30-V-212	Hourly rate	quality.

	Note
6	♣ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.