

Technical data sheet Light curtain receiver Part no.: 50123027 CML720i-R20-1910.R/PB-M12



 Leuze electronic GmbH + Co. KG
 info@leuze.com • www.leuze.com
 changes

 The Sensor People
 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2025-04-04

1/8

Technical data

Leuze

Series	720
Operating principle	Throughbeam principle Receiver
Device type	Accessories for the use of the BT-2R1
Contains	
Application	Object measurement
Special version	
Special version	Crossed-beam scanning
	Diagonal-beam scanning
	Parallel-beam scanning
Optical data	
Operating range	0.3 7 m
Operating range	Guaranteed operating range
Operating range limit	0.2 9 m
Operating range limit	Typical operating range
Measurement field length	1,910 mm
Number of beams	96 Piece(s)
Beam spacing	20 mm
	20 1111
Measurement data	
Minimum object diameter	30 mm
Electrical data	
Protective circuit	Polarity reversal protection
	Short circuit protected
	Transient protection
Performance data	
Supply voltage U _B	18 30 V, DC
Residual ripple	0 15 %, From U _B
Open-circuit current	0 350 mA, The specified values refer to the entire package consisting of trans mitter and receiver.
Inputs/outputs selectable Output current, max.	100 mA
Input resistance	6.000 Ω
Number of inputs/outputs selectable	-,
	Inputs/outputs selectable
Type Voltage type, outputs	DC
Switching voltage, outputs	Typ. U _B / 0 V
GWITCHING VOILAGE, OUTOUIS	
	-
Voltage type, inputs	DC
	DC high: ≥6V
Voltage type, inputs	DC
Voltage type, inputs Switching voltage, inputs	DC high: ≥6V
Voltage type, inputs Switching voltage, inputs Input/output 1	DC high: ≥6V
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay	DC high: ≥6V low: ≤ 4 V
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior	DC high: ≥6V Iow: ≤ 4 V
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Cycle time	DC high: ≥6V low: ≤ 4 V 1 ms 3.28 ms
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Cycle time	DC high: ≥6V Iow: ≤ 4 V
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Cycle time Response time per beam	DC high: ≥6V low: ≤ 4 V 1 ms 3.28 ms
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Cycle time Response time per beam Interface	DC high: ≥6V low: ≤ 4 V 1 ms 3.28 ms
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Cycle time Response time per beam Interface Type	DC high: ≥6V low: ≤ 4 V 1 ms 3.28 ms 30 μs
Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Cycle time Response time per beam	DC high: ≥6V low: ≤ 4 V 1 ms 3.28 ms 30 μs

S	Service interface			
Ту	уре	IO-Link		
	IO-Link			
	Function	Configuration via software		
		Service		
c	onnection			
-				
	umber of connections	2 Piece(s)		
PI	ug outlet	Rear side		
	Connection 1			
	Function	Configuration interface		
		Connection to transmitter		
		Signal IN		
		Signal OUT		
		Voltage supply		
	Type of connection	Connector		
	Thread size	M12		
	Туре	Male		
	Material	Metal		
	No. of pins	8 -pin A-coded		
	Encoding	A-coded		
	Connection 2			
	Function	BUS IN		
		BUS OUT		
	Type of connection	Connector		
	Thread size	M12		
	Туре	Female		
	Material	Metal		
	No. of pins	5 -pin		
	Encoding	B-coded		
Μ	echanical data			
D	esign	Cubic		
Di	imension (W x H x L)	29 mm x 35.4 mm x 1,943 mm		
H	ousing material	Metal		
	etal housing	Aluminum		
	ens cover material	Plastic		
	et weight	2,100 g		
	ousing color /pe of fastening	Silver Groove mounting		
(י	the of lastening	Via optional mounting device		
		,		
_	peration and display			
Ту	vpe of display	LED		
		OLED display		
	umber of LEDs	2 Piece(s)		
1)	pe of configuration	Software Teach-in		
0	perational controls	Membrane keyboard		
0				
E	nvironmental data			
A	mbient temperature, operation	-30 60 °C		
A	mbient temperature, storage	-40 70 °C		

 Leuze electronic GmbH + Co. KG
 info@leuze.com • www.leuze.com
 We reserve the right to make technical changes

 The Sensor People
 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2025-04-04

Technical data

Certifications

Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2

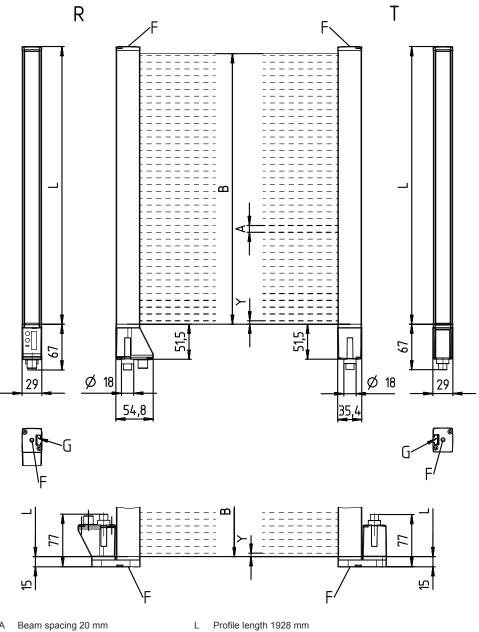
Classification

Customs tariff number	90314990
ECLASS 5.1.4	27270910
ECLASS 8.0	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ECLASS 13.0	27270910
ECLASS 14.0	27270910
ECLASS 15.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549



Dimensioned drawings

All dimensions in millimeters



Beam spacing 20 mm А

Fastening groove

- В Measurement field length 1910 mm
- F M6 thread

G

R Receiver

Т

5 mm Υ

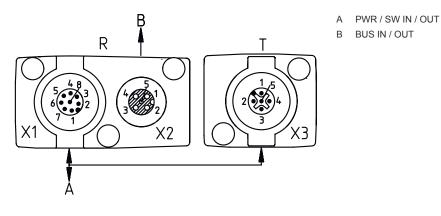
Transmitter

We reserve the right to make technical Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com changes
 The Sensor People
 In der Braike 1, D-73277 Owen/Germany
 Phone: +49 7021 573-0 • Fax: +49 7021 573-199
 eng • 2025-04-04

Leuze

Dimensioned drawings





Electrical connection

Connection 1

Function	Configuration interface
	Connection to transmitter
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

1	V+		
2	I/O 1		
3	GND		
4	IO-Link		
5	I/O 2		
6	RS 485 Tx+		
7	RS 485 Tx+		
8	FE/SHIELD		



Connection 2

Function	BUS IN
	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Electrical connection

Pin	Pin assignment	$-\frac{2}{2}$
1	V+	1
2	Tx-	
3	PB GND	
4	Tx+	
5	FE/SHIELD	

Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected

Suitable transmitters

 Part no.	Designation	Article	Description
50119516	CML720i-T20- 1910.R-M12	Light curtain transmitter	Operating range: 0.3 7 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle Measuring light curtain
7XXi	Series 720i: 720i series 730i: 730i series
Y	Device type T: transmitter R: receiver
22	Beam spacing 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
В	Equipment A: Axial connector outlet R: Rear connector outlet
ccc	Interface L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus



Part number code



DDD	Special equipment -PS: Power Setting
EEE	Electrical connection M12: M12 connector
FFF	-EX: Explosion protection
	Note
A	S A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
 This product is not a safety sensor and is not intended as personnel protection. The product may only be put into operation by competent persons. Only use the product in accordance with its intended use.



For UL applications:

 For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
 These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Y distribution cables

	Part no.	Designation	Article	Description
	50118183	K-Y1 M12A-5m- M12A-S-PUR	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Connection 3: Connector, M12, Axial, Female, A-coded, 8 -pin Shielded: Yes Cable length fork 1: 5,000 mm Cable length fork 2: 150 mm Sheathing material: PUR

Leuze

Accessories

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
ęę.	429029	BT-2RG	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Configuration devices

 Part no.	Designation	Article	Description
50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Services

 Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

	Note
6	☆ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.