

Technical data sheet Safety sensor set

Part no.: 68601078 MLC520-S-14-780



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 changes

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US

Technical data

Basic data

Series	MLC 520S
Device type	Set (transmitter and receiver)
Contains	4x BT-MLC-S-O mounting brackets
	6x BT-MLC-S-C mounting brackets
Application	Finger protection
Functions	

Functions

Automatic start/restart Contactor monitoring (EDM) Start/restart interlock (RES)

Characteristic parameters

Туре	4, IEC/EN 61496
SIL	3, IEC 61508
SILCL	3, IEC/EN 62061
Performance Level (PL)	e, EN ISO 13849-1
PFH _D	2,64E-09 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	4, EN ISO 13849

14 mm 780 mm 0.2 ... 6 m

Protective field data

Resolution
Protective field height
Operating range

Optical data

Number of beams	78 Piece(s)
Synchronization	Optical between transmitter and receiver
Light source	LED, Infrared
Wavelength	850 nm
Transmitted-signal shape	Pulsed
LED risk group	Exempt group (in acc. with EN 62471:2008)

Electrical data

Protective circuit Overvoltage protection
Short circuit protected

Performance data Supply voltage U_B

24 V, DC, -20 ... 20 %

Outputs

Number of safety-related switching 2 Piece(s) outputs (OSSDs)

Safety-related switching outputs	
Туре	Safety-related switching output OSSD

Switching voltage high, min.	18 V
Switching voltage low, max.	2.5 V
Switching voltage, type.	22.5 V
Voltage type	DC
Load inductivity	2,000 µH
Load capacity	1 µF
Residual current, max.	200 mA
Residual current, type.	2 mA

Safety-related switching output 1 Assignment Receiver device co

Switching element

Receiver device connection, pin 2 Transistor, PNP

Safety-related switching output 2		
Assignment	Receiver device connection, pin 4	
Switching element	Transistor, PNP	
Time behavior		
Response time	13 ms	
Connection		
Number of connections	2 Piece(s)	
Connection 1		
Function	Transmitter device connection	
Type of connection	Cable with connector	
Cable length	160 mm	
Sheathing material	PUR	
Thread size	M12	
Material	Plastic	
No. of pins	5 -pin	
Connection 2		
Function	Receiver device connection	
Type of connection	Cable with connector	
Cable length	160 mm	
Sheathing material	PUR	
Thread size	M12	
Material	Plastic	
No. of pins	5 -pin	
Mechanical data		
Dimension (W x H x L)	15.4 mm x 780 mm x 32.6 mm	
Housing material	Metal	
Metal housing	Aluminum	
Lens cover material	Plastic / PMMA	
Material of end caps	Plastic	
Net weight	3,950 g	
Housing color	Yellow, RAL 1021	
Type of fastening	C-shaped mounting bracket	
	L-shaped mounting bracket	
	O-shaped mounting bracket	
Environmental data		
Ambient temperature, operation	-10 55 °C	
Ambient temperature, storage	-30 70 °C	
Relative humidity (non-condensing)	15 95 %	
Certifications		
Degree of protection	IP 65	
Protection class	III	
Approvals	TÜV Süd	
Vibration resistance	50 m/s²	
Shock resistance	98.1 m/s²	
US patents	US 6,418,546 B	

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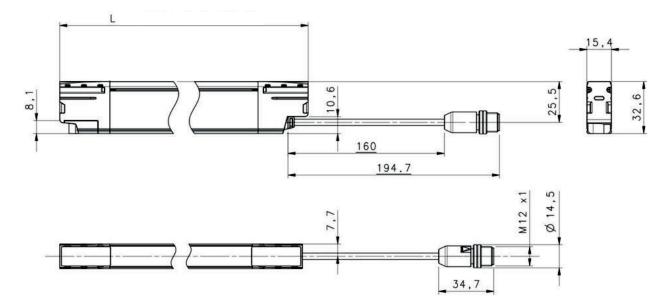
Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27272704
ECLASS 8.0	27272704
ECLASS 9.0	27272704
ECLASS 10.0	27272704
ECLASS 11.0	27272704
ECLASS 12.0	27272704
ECLASS 13.0	27272704
ECLASS 14.0	27272704
ECLASS 15.0	27272704
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549

Dimensioned drawings

All dimensions in millimeters

Dimensions of transmitter and receiver



L Length/protective field height

Electrical connection

Connection 1	Transmitter
Function	Transmitter device connection
Type of connection	Cable with connector
Cable length	160 mm
Sheathing material	PUR
Cable color	Black

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Electrical connection

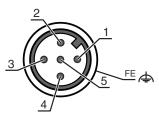
Connection 1	Transmitter
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	5 -pin
Encoding	A-coded
Connector housing	FE/SHIELD

Pin Pin assignment 1 2 3 4 5

Cond	luctor	color
00110	ucioi	00101

+24 V DC	Brown
RESTART SELECTION	White
0 V	Blue
n.c.	Black
RESTART SELECTION	Gray

Receiver



Connection 2

Receiver device connection
Cable with connector
160 mm
PUR
Black
M12
Male
Plastic
5 -pin
A-coded
FE/SHIELD

Pin	Pin assignment	Conductor color	2
1	EDM	Brown	
2	OSSD1	White	
3	0 V	Blue	3 FF 1
4	OSSD2	Black	
5	EDM FBK/SELECTION	Gray	4

Part number code

Part designation: MLCxxx-ooo-aa-hhhh

MLC	Safety light curtain
xxx	Series 520: MLC 520S
aa	Resolution 14: 14 mm 24: 24 mm
hhhh	Protective field height 150 … 1200: from 150 mm to 1200 mm
000	Option S: Slimline version
N	lote



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Accessories



Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133841	KD U-M12-5A-P1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PUR

Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
с. С	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

	Note
0	A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.