

Technical data sheet Contrast sensor Part no.: 50148494 KRT3CM.L3D2/4T-M8



Leuze electronic GmbH + Co. KG The Sensor People In der Braike 1, D-73277 Owen/Germany

info@leuze.com • www.leuze.com changes Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2024-03-11

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Technical data

Switching current, max.

Switching voltage

Basic data

Basic data	
Series	3C
Special version	
Special version	Teach input
	Time function
Optical data	
perating range	14.5 mm ± 2 mm
eam path	Focused
ght source	LED, RGB
avelength	B: 470 nm
	G: 525 nm
	R: 640 nm
ansmitted-signal shape	Pulsed
D group	Exempt group (in acc. with EN 62471)
ght spot size [at sensor distance]	1.5 mm x 4 mm [14.5 mm]
ght spot orientation	Vertical
vpe of light spot geometry	Rectangular
ght beam exit	Front
ocus	Fixed
easurement data	
epeatability	0.02 mm, At a conveyor speed of 1 m/s
ectrical data	
otective circuit	Polarity reversal protection
	Short circuit protected
Performance data	
Supply voltage U _B	12 30 V, DC, Incl. residual ripple
Residual ripple	0 15 %, From U _B
Open-circuit current	0 25 mA
Inputs	
Number of teach inputs	1 Piece(s)
Teach inputs	
Voltage type	DC
Switching voltage	high: ≥8V
- moning voltage	low: $\leq 2 \text{ V}$ or not connected
Delay	10 ms
Input resistance	15,000 Ω
	, > • • • •
Teach input 1	
Function	Keyboard lockout
	Setting the pulse stretching
	Teach-in
Active switching state	High
Teach process	Dynamic 2-point
	point
Outputs	
Number of digital switching outputs	1 Piece(s)
Switching outputs	
Voltage type	DC
Quitables aurent may	100

100 mA

high: ≥(U_B -2V) low: ≤ 2 V

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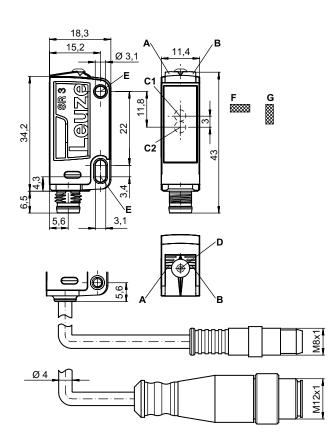
Cuvitabing output 4	
Switching output 1 Switching element	Transistor, PNP
Switching principle	Light switching
6	g.n of normaly
Time behavior	
Switching frequency	10,000 Hz
Response time	0.05 ms
Readiness delay	300 ms
Max. conveyor speed during teach-in	0.1 m/min
Response jitter	20 µs
Connection	
Connection 1	
Function	Signal OUT
	Teach input
	Voltage supply
Type of connection	Connector
Thread size	M8
Туре	Male
Material	Metal
No. of pins	4 -pin
Mechanical data	
Design	Cubic
Dimension (W x H x L)	11.4 mm x 34.2 mm x 18.3 mm
Housing material	Plastic
Plastic housing	PC-ABS
Lens cover material	Plastic / PMMA
Net weight	10 g
Housing color	Red
Type of fastening	Via optional mounting device
Compatibility of materials	ECOLAB
Operation and display	
Type of display	LED
	LED 2 Piece(s)
Type of display	
Type of display Number of LEDs	2 Piece(s)
Type of display Number of LEDs Operational controls	2 Piece(s) Teach button
Type of display Number of LEDs Operational controls	2 Piece(s) Teach button Setting the pulse stretching
Type of display Number of LEDs Operational controls	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment
Type of display Number of LEDs Operational controls Function of the operational control	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment
Type of display Number of LEDs Operational controls Function of the operational control Environmental data Ambient temperature, operation	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment Teach-in
Type of display Number of LEDs Operational controls Function of the operational control	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment Teach-in -40 60 °C
Type of display Number of LEDs Operational controls Function of the operational control Environmental data Ambient temperature, operation Ambient temperature, storage Certifications	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment Teach-in -40 60 °C -40 70 °C
Type of display Number of LEDs Operational controls Function of the operational control Environmental data Ambient temperature, operation Ambient temperature, storage	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment Teach-in -40 60 °C -40 70 °C
Type of display Number of LEDs Operational controls Function of the operational control Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment Teach-in -40 60 °C -40 70 °C IP 67 IP 69K
Type of display Number of LEDs Operational controls Function of the operational control Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection Protection class	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment Teach-in -40 60 °C -40 70 °C IP 67 IP 69K III
Type of display Number of LEDs Operational controls Function of the operational control Environmental data Ambient temperature, operation Ambient temperature, storage Certifications Degree of protection	2 Piece(s) Teach button Setting the pulse stretching Switching-threshold adjustment Teach-in -40 60 °C -40 70 °C IP 67 IP 69K

Technical data

Customs tariff number	85365019
ECLASS 5.1.4	27270906
ECLASS 8.0	27270906
ECLASS 9.0	27270906
ECLASS 10.0	27270906
ECLASS 11.0	27270906
ECLASS 12.0	27270906
ECLASS 13.0	27270906
ECLASS 14.0	27270906
ETIM 5.0	EC001820
ETIM 6.0	EC001820
ETIM 7.0	EC001820
ETIM 8.0	EC001820
ETIM 9.0	EC001820

Dimensioned drawings

All dimensions in millimeters



- A Green LED
- B Yellow LED
- C1 Optical axis (receiver)
- C2 Optical axis (transmitter)
- D Teach button
- E Mounting sleeve
- F Light spot orientation horizontal
- G Light spot orientation vertical



Electrical connection

Connection 1

Function	Signal OUT
	Teach input
	Voltage supply
Type of connection	Connector
Thread size	M8
Туре	Male
Material	Metal
No. of pins	4 -pin

Pin Pin assignment 1 V+

2 Teach-in 3 GND 4 OUT 1	1	V+	
	2	Teach-in	
4 OUT 1	3	GND	
	4	OUT 1	

Operation and display

Display LED 1	Display LED 2	Meaning
Green, continuous light	Off	Operational readiness
Green, flashing, 3 Hz	Yellow, flashing, 3 Hz	Teach event active
Green, flashing, 15 Hz	Yellow, flashing, 15 Hz	Teach error
Green, continuous light	Yellow, continuous light	Mark detected

Part number code

Part designation: KRT3C A.BCDD/EF-G

KRT3C	Operating principle KRT3C: Contrast sensor
A	Light type M: LED, multicolor W: White light L1: laser class 1
В	Light spot orientation L: vertical Q: horizontal
С	Control button 3: teach-in via button
DD	Teach mode S1: Static 1-point teach S2: Static 2-point teach D2: Dynamic 2-point teach
E	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching 4: PNP transistor output, light switching 6: push-pull switching output, PNP light switching, NPN dark switching L: IO-Link / light switching (PNP)/dark switching (NPN)
F	Switching output / function OUT 2/IN: pin 2 or white conductor G: Push-pull switching output, PNP dark switching, NPN light switching T: teach-in via cable



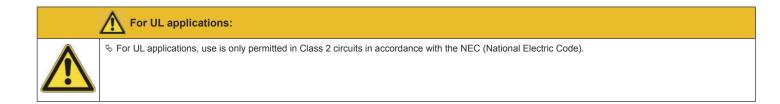
Part number code



G	Electrical connection n/a: cable, standard length 2000mm, 4-wire M8: M8 connector, 4-pin (plug) 200-M12: cable, length 200mm with M12 connector, 4-pin, axial (plug) 200-M8: cable, length 200mm with M8 connector, 4-pin, axial (plug)
	Note
1	✤ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
b This product is not a safety sensor and is not intended as personnel protection.
✤ The product may only be put into operation by competent persons.
♦ Only use the product in accordance with its intended use.



Further information

- Sum of the output currents for both outputs, 50 mA for ambient temperatures > 40 $^\circ\text{C}$

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
Ŵ	50130850	KD U-M8-4A-V1-050	Connection cable	Connection 1: Connector, M8, Axial, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ŵ	50130871	KD U-M8-4W-V1-050	Connection cable	Connection 1: Connector, M8, Angled, Female, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Accessories

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 Part no.	Designation	Article	Description

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
50105546	BT 3B	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Mounting technology - Rod mounts

	Part no.	Designation	Article	Description
00	50117829	BTP 200M-D12	Mounting system	Design of mounting device: Protection hood Fastening, at system: For 12 mm rod Mounting bracket, at device: Screw type Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal
ţ.	50117255	BTU 200M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M3 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal

	Note
6	✤ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.