Technical data sheet
Stationary bar code reader
Part no.: 50131498
BCL 648i OF 100 H

For Illustration purposes only

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- Dimensioned drawings
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Technical data

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Basic data

Series	BCL 600i

Special version

Special version	Heating

Functions

Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Heating
	LED indicator
	Reference code comparison

Characteristic parameters

MTTF	42.4 years

Read data

Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	800 scans/s
Bar codes per reading gate, max. number	64 Piece(s)

Optical data

Reading distance	450 ... 1,450 mm
Light source	Laser, Blue
Wavelength	405 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Continuous
Bar code contrast (PCS)	60 %
Modulus size	0.3 ... 0.5 mm
Reading method	Oscillating-mirror scanner
Beam deflection	Via rotating polygon wheel + stepping motor with mirror
Light beam exit	Zero position at side at angle less than 90°
Oscillating mirror frequency	10 Hz
Max. swivel angle	40 °

Electrical data

Protective circuit	Short circuit protected

Performance data

Supply voltage U_B	10 ... 30 V, DC
Power consumption, max.	14 W

Inputs/outputs selectable

Output current, max.	60 mA
Number of inputs/outputs selectable	4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Typ. U_B / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Typ. U_B / 0 V
Input current, max.	8 mA

Interface

Type	PROFINET

PROFINET

Function	Process
Conformance class	B
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s

Service interface

Type	USB

USB

Function	Configuration via software
	Service

Connection

Number of connections	5 Piece(s)

Connection 1

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

Connection 2

Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Connection 3

Function	PWR / SW IN / OUT
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Connection 4

Function	BUS IN
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Technical data

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Connection 5

Function	BUS OUT
Type of connection	Connector
Thread size	M12
Type	Female
No. of pins	4 -pin

Mechanical data

Design	Cubic
Dimension (W x H x L)	173 mm x 84 mm x 147 mm
Housing material	Metal
Metal housing	Diecast aluminum
Lens cover material	Glass
Net weight	1,500 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Mounting thread
	Via optional mounting device

Operation and display

Type of display	LED
	Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)
	Via service interface

Environmental data

Ambient temperature, operation	-35 ... 40 °C
Ambient temperature, storage	-20 ... 70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

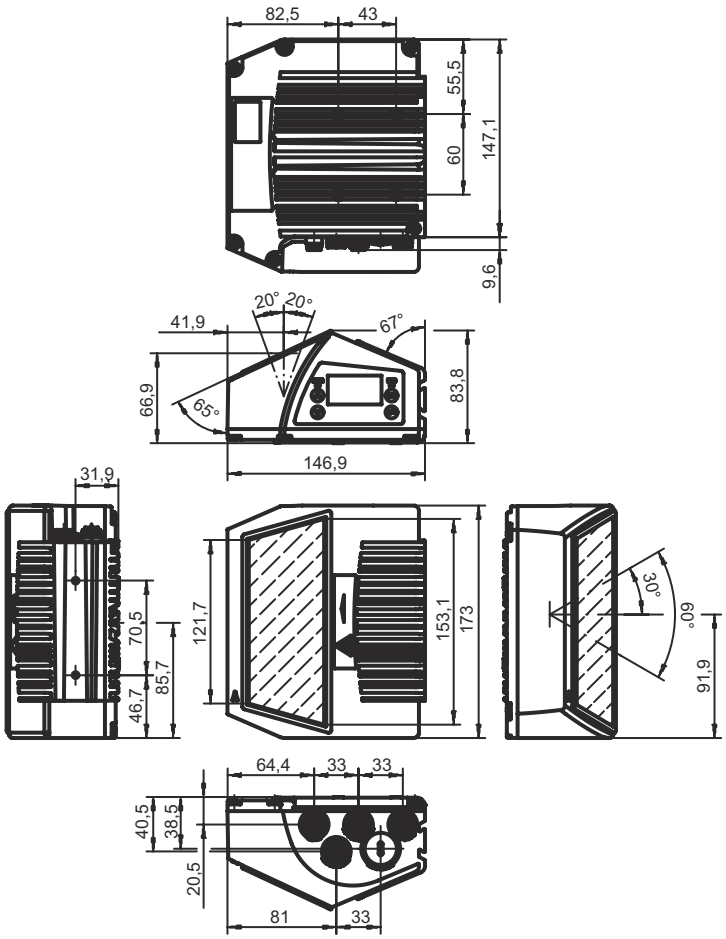
Degree of protection	IP 65
Protection class	III
Approvals	c UL US
Test procedure for EMC in accordance with standard	EN 55022
	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ECLASS 15.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
ETIM 10.0	EC002550

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

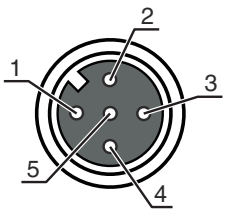
Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

Connection 2

Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Electrical connection

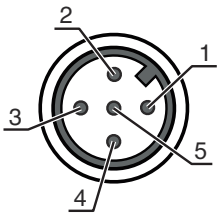
Pin	Pin assignment
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE



Connection 3

Function	PWR / SW IN / OUT
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

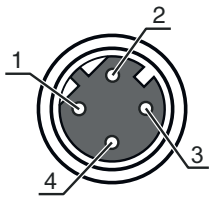
Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE



Connection 4

Function	BUS IN
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-

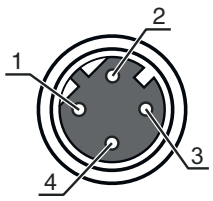


Connection 5

Function	BUS OUT
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

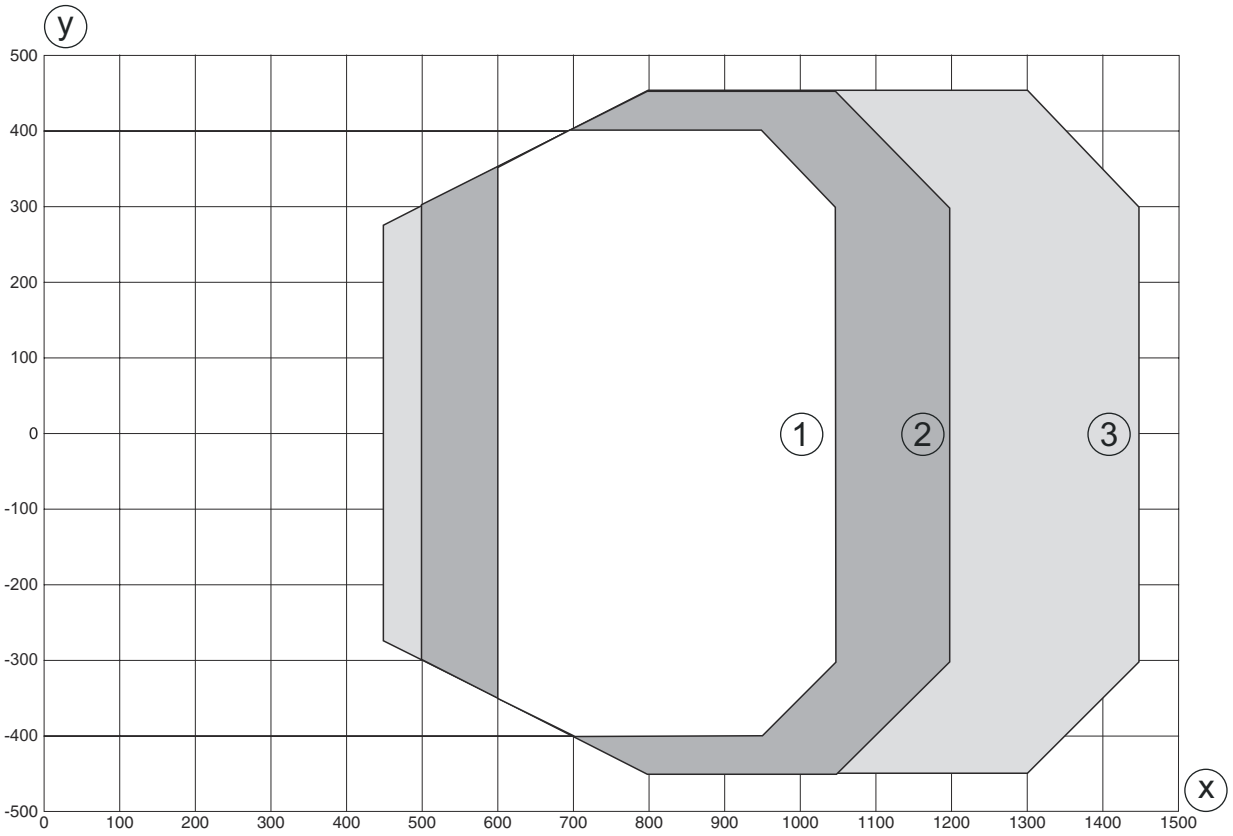
Electrical connection

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Diagrams

Reading field curve - Low Density

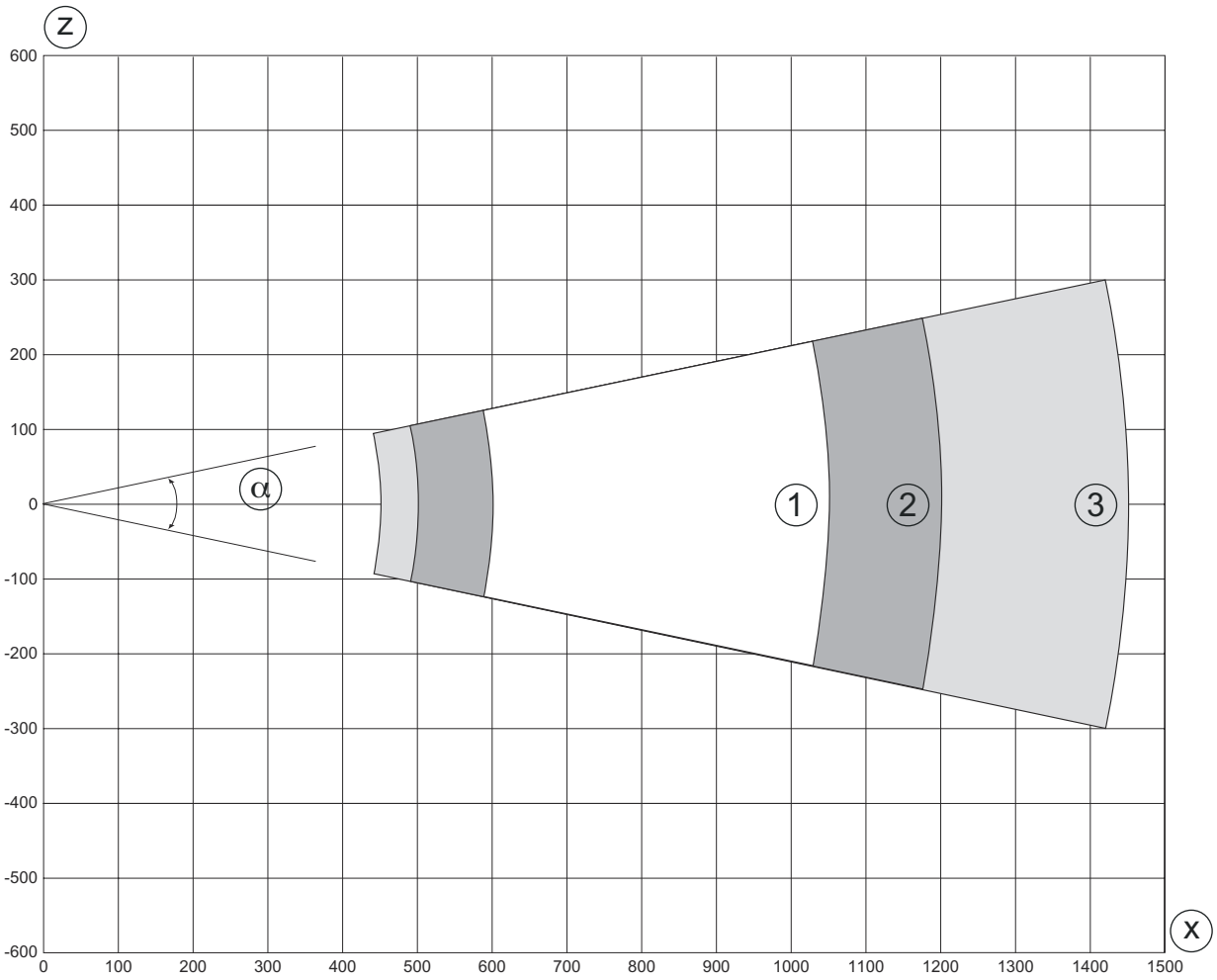


y Reading field width [mm]
x Reading field distance [mm]

1 Module = 0.3 mm: 600 mm - 1050 mm (450 mm depth of field)
2 Module = 0.35 mm: 500 mm - 1200 mm (700 mm depth of field)
3 Module = 0.5 mm: 450 mm - 1450 mm (1000 mm depth of field)

Diagrams

Reading field curve - Low Density



z Reading field height [mm]
x Reading field distance [mm]

1 Module = 0.3 mm: 600 mm - 1050 mm (450 mm depth of field)
2 Module = 0.35 mm: 500 mm - 1200 mm (700 mm depth of field)
3 Module = 0.5 mm: 450 mm - 1450 mm (1000 mm depth of field)

Operation and display

LED		Display	Meaning
1	PWR	Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Device OK
		Orange, flashing	Service operation
		Orange, continuous light	Reset
		Red, flashing	Device OK, warning set
		Red, continuous light	Device error
2	NET	Off	No supply voltage
		Green, flashing	BUS initialization
		Green, continuous light	Bus operation ok
		Orange, flashing	Service mode
		Orange, continuous light	Reset
		Red, flashing	Communication error

Operation and display

LED		Display	Meaning
2	NET	Red, continuous light	Network error

Part number code

Part designation: **BCL XXXX YYZ AAA B**

BCL	**Operating principle** BCL: bar code reader
XXXX	**Series/interface (integrated fieldbus technology)** 600i: RS 232/RS 422/ RS 485 (multiNet master) 601i: RS 485 (multiNet slave) 604i: PROFIBUS DP 608i: Ethernet 648i: PROFINET 658i: EtherNet/IP
YY	**Scanning principle** S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	**Optics** N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	**Beam exit** 100: lateral 102: front
BB	**Special equipment** H: with heating

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

Notes

ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT

Do not stare into beam!
The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation!
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!
Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

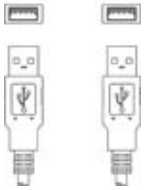
- "Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

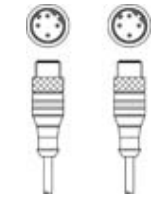
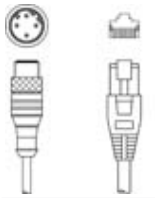
Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC

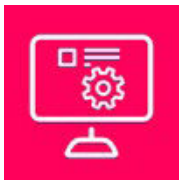
Accessories

	Part no.	Designation	Article	Description
	50137078	KSS ET-M12-4A-M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A-RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Mounting technology - Other

	Part no.	Designation	Article	Description
	50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Services

	Part no.	Designation	Article	Description
	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

Accessories

	Note
	A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.