

Technical data sheet Stationary bar code reader

Part no.: 50141549

BCL 308i R1 M 102 P



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- Dimensioned drawings
- Electrical connection
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Technical data



Series	BCL 300i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	110 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 8/13
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1.000 scans/s
Scanning rate, typical Bar codes per reading gate, max. number Optical data	1,000 scans/s 64 Piece(s)
Bar codes per reading gate, max. number	
Bar codes per reading gate, max. number Optical data	64 Piece(s)
Bar codes per reading gate, max. number Optical data Reading distance	64 Piece(s) 60 320 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source	64 Piece(s) 60 320 mm Laser, Red
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength	64 Piece(s) 60 320 mm Laser, Red 655 nm
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening)	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 °
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection Light beam exit	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Fransmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s)
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 500 mm	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 300 mm	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm
Bar codes per reading gate, max. number Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Wodulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 300 mm	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm
Bar codes per reading gate, max. humber Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Scanning field at scanner distance of 400 mm Scanning field at scanner distance of 400 mm Electrical data Protective circuit	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm
Bar codes per reading gate, max. humber Optical data Reading distance Light source Wavelength Laser class Transmitted-signal shape Usable opening angle (reading field opening) Modulus size Reading method Beam deflection Light beam exit Raster (number of lines) Scanning field at scanner distance of 100 mm Scanning field at scanner distance of 200 mm Scanning field at scanner distance of 300 mm Scanning field at scanner distance of 400 mm Electrical data	64 Piece(s) 60 320 mm Laser, Red 655 nm 1, IEC/EN 60825-1:2014 Continuous 60 ° 0.2 0.5 mm Raster scanner Via rotating polygon wheel Front 8 Piece(s) 14 mm 24 mm 35 mm

	Inputs/outputs solostable	
	Inputs/outputs selectable Output current, max.	60 mA
	Number of inputs/outputs selectable	
	Input current, max.	8 mA
	•	
In	terface	
Ty	ре	Ethernet
	Ethernet	
	Architecture	Client
	7.00.000	Server
	Address assignment	DHCP
	3	Manual address assignment
	Transmission speed	10 Mbit/s
	·	100 Mbit/s
	Function	Process
	Switch functionality	Integrated
	Transmission protocol	TCP/IP, UDP
	•	
S	ervice interface	
Ty	pe	USB 2.0
•	-	
	USB	
	Function	Configuration via software
		Service
С	onnection	
Nı	umber of connections	1 Piece(s)
	Connection 1	
	Function	BUS IN
		BUS OUT
		Connection to device
		Data interface
		PWR / SW IN / OUT
	T f	Service interface
	Type of connection	Plug connector, It is essential to use a connection unit when commissioning the
		device.
	No. of pins	32 -pin
	Туре	Male
M	echanical data	
	esign	Cubic
	mension (W x H x L)	95 mm x 44 mm x 68 mm
	ousing material	Metal
	etal housing	Diecast aluminum
	ens cover material	Plastic
	et weight	270 g
	ousing color	Red
• • •	Justing color	Silver
T\.	pe of fastening	Dovetail grooves
·y	pe or lasterning	Fastening on back
		Via optional mounting device
		via optional mounting device
0	peration and display	
Tν	pe of display	LED
-	umber of LEDs	2 Piece(s)
	pe of configuration	Via web browser
	-	

Technical data

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Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 70 °C
Relative humidity (non-condensing)	0 90 %

Certifications

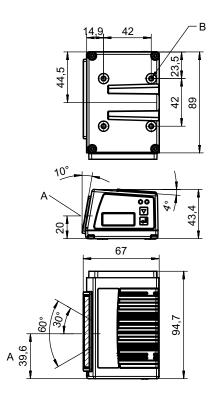
Degree of protection	IP 65
Protection class	III
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

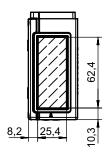
Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550

Dimensioned drawings

All dimensions in millimeters



- Optical axis
- M4 thread (5 mm deep)



Electrical connection

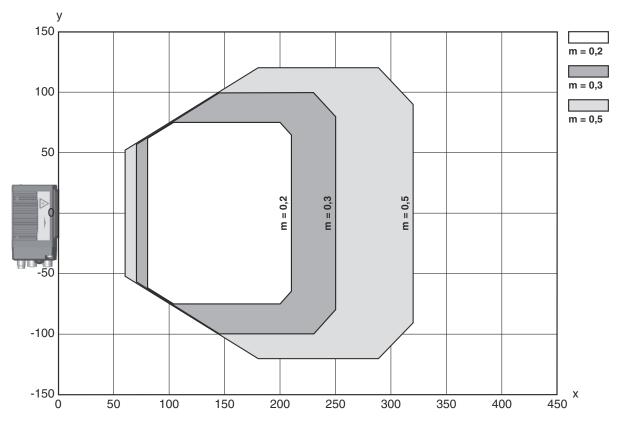


Connection 1

Function	BUS IN
	BUS OUT
	Connection to device
	Data interface
	PWR / SW IN / OUT
	Service interface
Type of connection	Plug connector
Type of connection	It is essential to use a connection unit when commissioning the device.
No. of pins	32 -pin
Туре	Male

Diagrams

Reading field curve



- Reading field distance [mm]
- Reading field width [mm]

Operation and display

LED		Display	Meaning	
1 PWR		Green, flashing	Device ok, initialization phase	
		Green, continuous light	Device OK	
		Green, briefly off - on	Reading successful	
		Green, briefly off - briefly red - on	Reading not successful	
		Orange, continuous light	Service mode	

Operation and display



LE	D	Display	Meaning
1	PWR	Red, flashing	Device OK, warning set
		Red, continuous light	Error, device error
2	BUS	Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Bus error

Part number code

Part designation: BCL XXXX YYZ AAA BB CCCC

BCL	Operating principle BCL: bar code reader				
xxxx	Series/interface (integrated fieldbus technology) 300i: RS 232 / RS 422 (stand-alone) 301i: RS 485 (multiNet slave) 304i: PROFIBUS DP 308i: EtherNet TCP/IP, UDP 338i: EtherCAT 348i: PROFINET RT 358i: EtherNet/IP				
YY	Scanning principle S: line scanner (single line) R1: line scanner (raster) O: oscillating-mirror scanner (oscillating mirror)				
z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances) J: ink-jet (depending on the application)				
AAA	Beam exit 100: lateral 102: front				
ВВ	Special equipment D: With display H: With heating DH: optionally with display and heating P: plastic exit window				
cccc	Functions F007: optimized process data structure F099: OPC-UA function				

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Note



🖔 A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes



Observe intended use!



- by Only use the product in accordance with its intended use.

Notes





ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT



The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

- because the applicable statutory and local laser protection regulations.
- \$ The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
Ů D	50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50117011	KB USB A - USB miniB	Service line	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,500 mm Sheathing material: PVC
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

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Accessories



Connection technology - Connection boxes

	Part no.	Designation	Article	Description
6	50131255 *	ME 308 103	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Cable with connector, M12, 900 mm
6	50131254 *	ME 308 104	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 5 Piece(s) Connection: Cable with connector, M12, 900 mm
	50116466 *	MK 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Terminal
S.C.	50114823 *	MS 308	Connection unit	Suitable for: BCL 308i Interface: Ethernet Number of connections: 4 Piece(s) Connection: Connector, M12

^{*} Necessary accessories, please order separately

Mounting technology - Mounting brackets

Part no.	Designation	Article	Description
50121433	BT 300 W	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Adjustable Material: Metal

Mounting technology - Rod mounts

Part no.	Designation	Article	Description
50121435	BT 56 - 1	Mounting device	Functions: Static applications Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod Mounting bracket, at device: Clampable Material: Metal Tightening torque of the clamping jaws: 8 N·m

Mounting technology - Other

Part no.	Designation	Article	Description
50124941	BTU 0300M-W	Mounting device	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws Material: Metal Shock absorber: No

Accessories



Reflective tapes for standard applications

Part no.	Designation	Article	Description
50106119	REF 4-A-100x100	Reflective tape	Design: Rectangular Reflective surface: 100 mm x 100 mm Material: Plastic Chemical designation of the material: PMMA Fastening: Self-adhesive

Note



🔖 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.

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