

Technical data sheet Stationary bar code reader Part no.: 50109896 BCL 504i SL 102



Leuze electronic GmbH + Co. KG info@leuze.com • www.leuze.com • changes
The Sensor People In der Braike 1, D-73277 Owen/Germany
Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2024-03-09

1/10

Technical data

Basic data

Basic data	
Series	BCL 500i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	LED indicator
	Reference code comparison
Characteristic parameters	
MTTF	93 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	1,000 2,400 mm
Light source	Laser, Red
Wavelength	650 nm
Laser class	2, IEC/EN 60825-1:2007
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Bar code contrast (PCS)	60 %
Modulus size	0.7 1 mm
Reading method	Line scanner
Scanning rate	800 1,200 scans/s
Beam deflection	Via rotating polygon wheel
Light beam exit	Front

Electrical data

Protective circuit

Polarity reversal protection

Performance data Supply voltage U_B Power consumption, max.

10 ... 30 V, DC 10 W

Inputs/outputs selectable	
Output current, max.	100 mA
Number of inputs/outputs selectat	ole 4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Тур. U _в / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Тур. U _в / 0 V
Input current, max.	8 mA
lute de la	
Interface	
Туре	PROFIBUS DP
PROFIBUS DP	
Function	Process
Classification	V1
Transmission speed	9,600 12,000,000 Mbit/s
Service interface	
Service interface	
Туре	USB
USB	Ocentry with a site of the set
Function	Configuration via software
	Service
Connection	
Number of connections	5 Piece(s)
Connection 1	
Function	Service interface
Type of connection	USB

iypo or connection	000
Designation on device	SERVICE
Connector type	USB 2.0 Standard-A
Connection 2	
Function	Signal IN
	Signal OUT
Type of connection	Connector
Designation on device	SW IN/OUT
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded
Connection 3	
Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Designation on device	PWR
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Technical data

Connection 4 BUS IN Function Type of connection Connector HOST / BUS IN Designation on device Thread size M12 Туре Male Material Metal No. of pins 5 -pin Encoding B-coded **Connection 5** BUS OUT Function Type of connection Connector BUS OUT Designation on device Thread size M12

Female

5 -pin

Mechanical data

Type No. of pins

Design	Cubic
Dimension (W x H x L)	123.5 mm x 63 mm x 106.5 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Glass
Net weight	1,100 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Mounting thread
	Via optional mounting device

Operation and display

Type of display	LED
	Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 +70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Leuze

Certifications

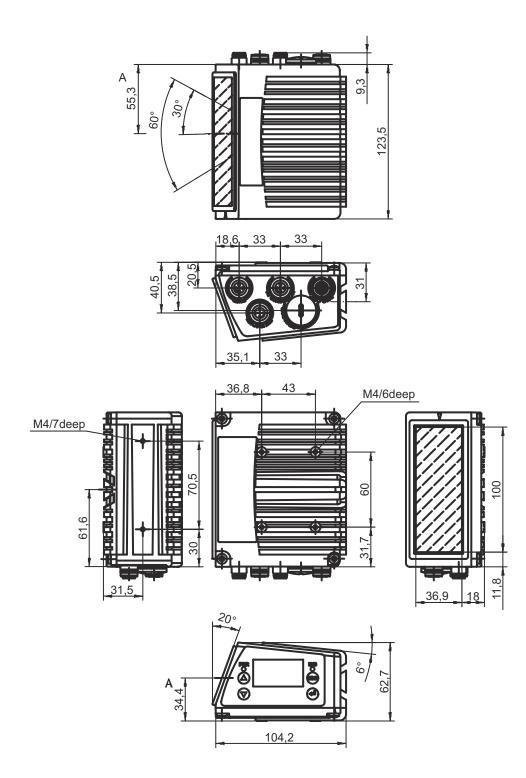
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A

SERVICE

PinPin assignment1+5 V DC

•	0.50
2	D Data
3	D+ - Data
4	GND

Connection 2	SW IN/OUT
Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin

Pin Pin assignment

Encoding

Connection 3

1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE

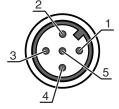
A-coded

PWR

Function	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin Pin assignment

1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE



Electrical connection

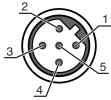
Connection 4

HOST / BUS IN

Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Pin Pin assignment

1	n.c.
2	A (N)
3	n.c.
4	B (P)
5	FE



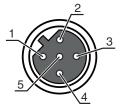
Con	nection	on 5	

BUS OUT

Function	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	B-coded

Pin Pin assignment

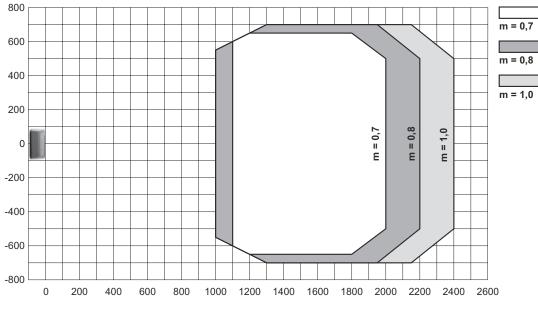
1	VP
2	A (N)
3	GND 485
4	B (P)
5	FE



Diagrams

Leuze

Reading field curve



x Reading field distance [mm]

y Reading field width [mm]

Operation and display

LE	ED	Display	Meaning
1	PWR	Off	Device switched off
		Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Orange, continuous light	Service operation
		Red, flashing	Device OK, warning set
		Red, continuous light	Device error
2	BUS	Off	No supply voltage
		Green, flashing	Initialization
		Green, continuous light	Bus operation ok
		Red, flashing	Communication error
		Red, continuous light	Network error

Part number code

Part designation: BCL XXXX YYZ AAA B

BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 500i: RS 232 / RS 422 / RS 485 (multiNet master) 501i: RS 485 (multiNet slave) 504i: PROFIBUS DP 508i: EtherNet TCP/IP, UDP 548i: PROFINET RT 558i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)

Part number code



Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
В	Special equipment H: With heating
	Note
6	♣ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
by This product is not a safety sensor and is not intended as personnel protection.
to The product may only be put into operation by competent persons.
♥ Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT
Do not stare into beam! The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.
Solution Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
t bo not point the laser beam of the device at persons!
b Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
the When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
& CAUTION! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
b Observe the applicable statutory and local laser protection regulations.
 The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

	NOTE
0	Affix laser information and warning signs! Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.
	S Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
	Strick the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
	Shifts the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Accessories

Leuze

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
	50135254	KDS PB-M12-4A- M12-4A-P3-050	Interconnection cable	Suitable for interface: PROFIBUS DP Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, B-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Terminating resistors

 Part no.	Designation	Article	Description
50038539	TS 02-4-SA	Terminator plug	Suitable for: MultiNet Plus, PROFIBUS DP Function: Bus termination Connection 1: Connector, M12, Axial, Male, B-coded, 4 -pin

Mounting technology - Other

 Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Accessories

Leuze

Services

Part no. Designation	n Article	Description
S981020 CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
S981014 CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981019 CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
S981021 CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

	Note
6	♣ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.