

Technical data sheet Stationary bar code reader Part no.: 50113187 BCL 548i SM 102



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 changes

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1/10

Technical data

Basic data

Dasic uata	
Series	BCL 500i
Functions	
Functions	Alignment mode
	AutoConfig
	AutoControl
	AutoReflAct
	Code fragment technology
	Reference code comparison
Characteristic parameters	
MTTF	93 years
Read data	
Code types, readable	2/5 Interleaved
	Codabar
	Code 128
	Code 39
	Code 93
	EAN 128
	EAN 8/13
	EAN Addendum
	GS1 Databar Expanded
	GS1 Databar Limited
	GS1 Databar Omnidirectional
	UPC
Scanning rate, typical	1,000 scans/s
Bar codes per reading gate, max. number	64 Piece(s)
Optical data	
Reading distance	300 1,000 mm
Light source	Laser, Red
Wavelength	650 nm
Laser class	2, IEC/EN 60825-1:2007
Transmitted-signal shape	Continuous
Usable opening angle (reading field opening)	60 °
Bar code contrast (PCS)	60 %
Modulus size	0.35 0.8 mm

 Modulus size
 0.35 ... 0.8 mm

 Reading method
 Line scanner

 Scanning rate
 800 ... 1,200 scans/s

 Beam deflection
 Via rotating polygon wheel

 Light beam exit
 Front

 Electrical data
 Front

Protective circuit

Performance data Supply voltage U_B Power consumption, max.

10 ... 30 V, DC 10 W

Short circuit protected

Inputs/outputs selectable	
Output current, max.	100 mA
Number of inputs/outputs select	able 4 Piece(s)
Voltage type, outputs	DC
Switching voltage, outputs	Тур. U _В / 0 V
Voltage type, inputs	DC
Switching voltage, inputs	Тур. U _В / 0 V
Input current, max.	8 mA
iterface	
/pe	PROFINET
DROEINET	
PROFINET Function	Process
Conformance class	B
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s
Transmission speed	
ervice interface	
уре	USB
USB	
Function	Configuration via software
	Configuration via software Service
Function onnection umber of connections	
Function	Service
Function onnection umber of connections Connection 1 Function	Service 5 Piece(s)
Function onnection umber of connections Connection 1	Service 5 Piece(s) Service interface
Function onnection umber of connections Connection 1 Function Type of connection	Service 5 Piece(s) Service interface USB
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type	Service 5 Piece(s) Service interface USB SERVICE
Function Onnection Unber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2	Service 5 Piece(s) Service interface USB SERVICE USB 2.0 Standard-A
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type	Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12
Function Onnection Umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Function Onnection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal S -pin
Function onnection umber of connections Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal
Function Onnection Connection 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal S -pin A-coded
Function Onnection Connection 1 Function Type of connection Designation on device Connector type Connector 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT
Function Onnection Umber of connections Connection 1 Function Type of connection Designation on device Connector type Connector 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector
Function Onnection Connection 1 Function Type of connections Connector 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR
Function Onnection Connection 1 Function Type of connections Connector 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device Thread size Connection 3 Function Type of connection Designation on device Thread size Connection 3 Function Connection 1 Connection Connect	Service Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR M12
Function Onnection Connection 1 Function Type of connections Connector 1 Function Type of connection Designation on device Connector type Connection 2 Function Type of connection Designation on device Thread size Type Material No. of pins Encoding Connection 3 Function Type of connection Designation on device	Service Service Service interface USB SERVICE USB 2.0 Standard-A Signal IN Signal OUT Connector SW IN/OUT M12 Female Metal 5 -pin A-coded PWR / SW IN / OUT Connector PWR

Metal

5 -pin

A-coded

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Material

No. of pins

Encoding

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Connection 4		
Function	BUS IN	
Type of connection	Connector	
Designation on device	HOST / BUS IN	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	4 -pin	
Encoding	D-coded	
Connection 5		
Function	BUS OUT	
Type of connection	Connector	
Designation on device	BUS OUT	
Thread size	M12	

Female

4 -pin

Mechanical data

Type No. of pins

Design	Cubic
Dimension (W x H x L)	123.5 mm x 63 mm x 106.5 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Glass
Net weight	1,100 g
Housing color	Red
	Silver
Type of fastening	Dovetail grooves
	Mounting thread
	Via optional mounting device

Operation and display

Type of display	LED
	Monochromatic graphical display, 128x64 pixel, with background lighting
Number of LEDs	2 Piece(s)
Type of configuration	Via web browser
Operational controls	Button(s)
	Via service interface

Environmental data

Ambient temperature, operation	0 40 °C
Ambient temperature, storage	-20 +70 °C
Relative humidity (non-condensing)	90 %
Extraneous light tolerance on the bar code, max.	2,000 lx

Certifications

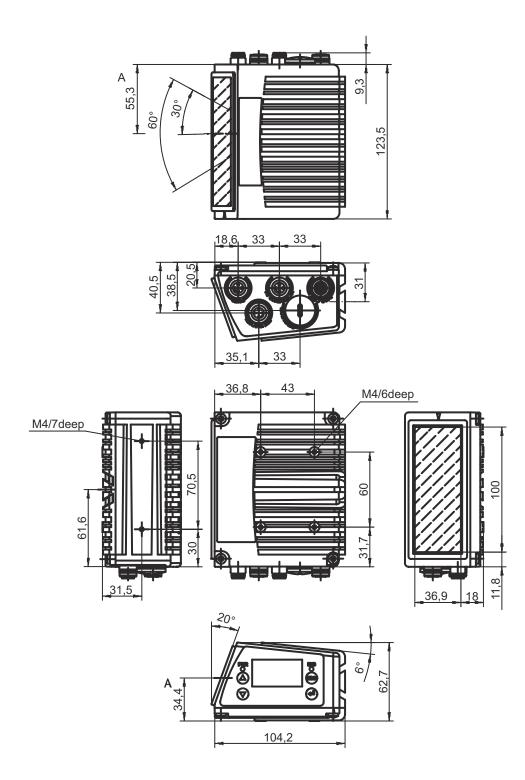
Degree of protection	IP 65
Protection class	III
Certifications	c UL US
Test procedure for EMC in accordance	EN 55022
with standard	EN 61000-4-2, -3, -4, -6
	EN 61000-6-2
Test procedure for shock in accordance with standard	IEC 60068-2-27, test Ea
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29, test Eb
Test procedure for vibration in accordance with standard	IEC 60068-2-6, test Fc

Classification

Customs tariff number	84719000
ECLASS 5.1.4	27280102
ECLASS 8.0	27280102
ECLASS 9.0	27280102
ECLASS 10.0	27280102
ECLASS 11.0	27280102
ECLASS 12.0	27280102
ECLASS 13.0	27280102
ECLASS 14.0	27280102
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550

Dimensioned drawings

All dimensions in millimeters



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Electrical connection

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Connection 1	SERVICE
Function	Service interface
Type of connection	USB
Connector type	USB 2.0 Standard-A
Pin Pin assignment	

Pin	Pin assignment
1	+5 V DC
2	D Data
3	D+ - Data
4	GND

Connection 2

Function	Signal IN
	Signal OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

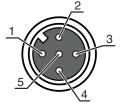
Pin Pin assignment

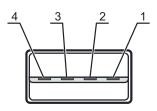
Connection 3

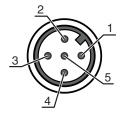
1	VOUT
2	SWIO 1
3	GND
4	SWIO 2
5	FE

Function PWR / SW IN / OUT Type of connection Connector Thread size M12 Туре Male Material Metal No. of pins 5 -pin Encoding A-coded

Pin	Pin assignment
1	VIN
2	SWIO 3
3	GND
4	SWIO 4
5	FE







We reserve the right to make technical

changes



SW IN/OUT

PWR

Electrical connection

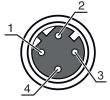
Connection 4

HOST /	BI	IS	IN
HU31	DU	5	IIN

Function	BUS IN
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin Pin assignment

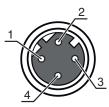
1 TD+ 2 RD+ 3 TD-		
3 TD-	1	TD+
	2	RD+
	3	TD-
4 RD-	4	RD-



Connection 5	BUS OUT	
Function	BUS OUT	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	4 -pin	
Encoding	D-coded	

Pin Pin assignment

1	TD+
2	RD+
3	TD-
4	RD-

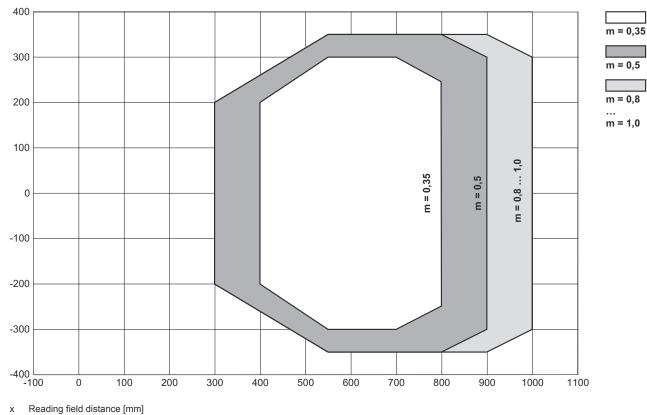




Diagrams

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Reading field curve



y Reading field width [mm]

Operation and display

LED	Display	Meaning
1 PWR	Off	Device switched off
	Green, flashing	Device ok, initialization phase
	Green, continuous light	Device OK
	Orange, continuous light	Service operation
	Red, flashing	Device OK, warning set
	Red, continuous light	Device error
2 BUS	Off	No supply voltage
	Green, flashing	Initialization
	Green, continuous light	Bus operation ok
	Red, flashing	Communication error
	Red, continuous light	Network error

Part number code

Part designation: BCL XXXX YYZ AAA B



BCL	Operating principle BCL: bar code reader
XXXX	Series/interface (integrated fieldbus technology) 500i: RS 232 / RS 422 / RS 485 (multiNet master) 501i: RS 485 (multiNet slave) 504i: PROFIBUS DP 508i: EtherNet TCP/IP, UDP 548i: PROFINET RT 558i: EtherNet/IP
YY	Scanning principle S: line scanner (single line) O: oscillating-mirror scanner (oscillating mirror)
Z	Optics N: High Density (close) M: Medium Density (medium distance) F: Low Density (remote) L: Long Range (very large distances)
AAA	Beam exit 100: lateral 102: front
В	Special equipment H: With heating
Note	

Notes

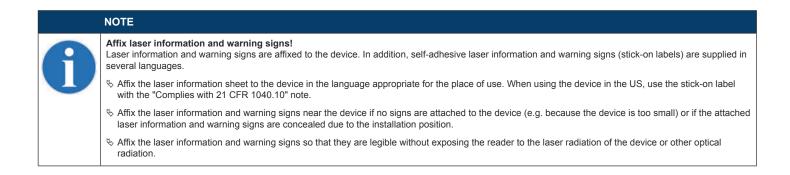
	Observe intended use!
	b This product is not a safety sensor and is not intended as personnel protection.
	✤ The product may only be put into operation by competent persons.
	♦ Only use the product in accordance with its intended use.

A list with all available device types can be found on the Leuze website at www.leuze.com.

ATTENTION! LASER RADIATION - CLASS 2 LASER PRODUCT
Do not stare into beam! The device satisfies the requirements of IEC 60825-1:2007 (EN 60825-1:2007) safety regulations for a product of laser class 2 as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 50 from June 24, 2007.
Solution Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
♥ Do not point the laser beam of the device at persons!
b Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
♥ When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
Scaution! Use of controls or adjustments or performance of procedures other than specified herein may result in hazardous light exposure.
∜ Observe the applicable statutory and local laser protection regulations.
 The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Notes

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Accessories

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50107726	KB USB A - USB A	Interconnection cable	Suitable for interface: USB Connection 1: USB Connection 2: USB Shielded: Yes Cable length: 1,800 mm Sheathing material: PVC
	50137077	KSS ET-M12-4A- M12-4A-P7-020	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR
	50137078	KSS ET-M12-4A- M12-4A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Accessories

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Mounting technology - Other

 Part no.	Designation	Article	Description
50111224	BT 59	Mounting bracket	Fastening, at system: Groove mounting Mounting bracket, at device: Clampable Material: Metal Shock absorber: No

Services

	Part no.	Designation	Article	Description
D S	S981020	CS30-E-212	Hourly rate	Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch. Conditions: Completed questionnaire or project specifications with a description of the application have been provided.
	S981014	CS30-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981019	CS30-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.
	S981021	CS30-V-212	Hourly rate	Details: REA evaluation with creation of a test report, evaluation of the code quality. Conditions: Original bar codes to be provided by the client.

	Note
0	✤ A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.