

## Technical data sheet

### Stationary bar code reader

Part no.: 50116428

BCL 348i R1 F 100



For illustration purposes only

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## Technical data

### Basic data

|        |          |
|--------|----------|
| Series | BCL 300i |
|--------|----------|

### Functions

|           |                           |
|-----------|---------------------------|
| Functions | Alignment mode            |
|           | AutoConfig                |
|           | AutoControl               |
|           | AutoReflAct               |
|           | Code fragment technology  |
|           | LED indicator             |
|           | Reference code comparison |

### Characteristic parameters

|      |           |
|------|-----------|
| MTTF | 110 years |
|------|-----------|

### Read data

|                                         |                             |
|-----------------------------------------|-----------------------------|
| Code types, readable                    | 2/5 Interleaved             |
|                                         | Codabar                     |
|                                         | Code 128                    |
|                                         | Code 39                     |
|                                         | Code 93                     |
|                                         | EAN 8/13                    |
|                                         | GS1 Databar Expanded        |
|                                         | GS1 Databar Limited         |
|                                         | GS1 Databar Omnidirectional |
|                                         | UPC                         |
| Scanning rate, typical                  | 1,000 scans/s               |
| Bar codes per reading gate, max. number | 64 Piece(s)                 |

### Optical data

|                                              |                                                               |
|----------------------------------------------|---------------------------------------------------------------|
| Reading distance                             | 70 ... 445 mm                                                 |
| Light source                                 | Laser, Red                                                    |
| Wavelength                                   | 655 nm                                                        |
| Laser class                                  | 1, IEC/EN 60825-1:2014                                        |
| Transmitted-signal shape                     | Continuous                                                    |
| Usable opening angle (reading field opening) | 60 °                                                          |
| Modulus size                                 | 0.3 ... 0.5 mm                                                |
| Reading method                               | Raster scanner with deflecting mirror                         |
| Beam deflection                              | By means of rotating polygon mirror wheel + deflecting mirror |
| Light beam exit                              | Lateral with deflecting mirror                                |
| Raster (number of lines)                     | 8 Piece(s)                                                    |
| Scanning field at scanner distance of 100 mm | 17 mm                                                         |
| Scanning field at scanner distance of 200 mm | 27 mm                                                         |
| Scanning field at scanner distance of 300 mm | 38 mm                                                         |
| Scanning field at scanner distance of 400 mm | 48 mm                                                         |

### Electrical data

|                         |                              |
|-------------------------|------------------------------|
| Protective circuit      | Polarity reversal protection |
| Performance data        |                              |
| Supply voltage $U_B$    | 18 ... 30 V, DC              |
| Power consumption, max. | 4.5 W                        |

### Inputs/outputs selectable

|                                     |            |
|-------------------------------------|------------|
| Output current, max.                | 60 mA      |
| Number of inputs/outputs selectable | 2 Piece(s) |
| Input current, max.                 | 8 mA       |

### Interface

|                      |             |
|----------------------|-------------|
| Type                 | PROFINET    |
| PROFINET             |             |
| Function             | Process     |
| Conformance class    | B           |
| Protocol             | PROFINET RT |
| Switch functionality | Integrated  |
| Transmission speed   | 10 Mbit/s   |
|                      | 100 Mbit/s  |

### Service interface

|          |                            |
|----------|----------------------------|
| Type     | USB 2.0                    |
| USB      |                            |
| Function | Configuration via software |
|          | Service                    |

### Connection

|                       |                                                                                         |
|-----------------------|-----------------------------------------------------------------------------------------|
| Number of connections | 1 Piece(s)                                                                              |
| Connection 1          |                                                                                         |
| Function              | BUS IN                                                                                  |
|                       | BUS OUT                                                                                 |
|                       | Connection to device                                                                    |
|                       | Data interface                                                                          |
|                       | PWR / SW IN / OUT                                                                       |
|                       | Service interface                                                                       |
| Type of connection    | Plug connector, It is essential to use a connection unit when commissioning the device. |
| No. of pins           | 32 -pin                                                                                 |
| Type                  | Male                                                                                    |

### Mechanical data

|                       |                              |
|-----------------------|------------------------------|
| Design                | Cubic                        |
| Dimension (W x H x L) | 103 mm x 44 mm x 96 mm       |
| Housing material      | Metal                        |
| Metal housing         | Diecast aluminum             |
| Lens cover material   | Glass                        |
| Net weight            | 350 g                        |
| Housing color         | Red                          |
|                       | Silver                       |
| Type of fastening     | Dovetail grooves             |
|                       | Fastening on back            |
|                       | Via optional mounting device |

### Operation and display

|                       |                 |
|-----------------------|-----------------|
| Type of display       | LED             |
| Number of LEDs        | 2 Piece(s)      |
| Type of configuration | Via web browser |

## Technical data

### Environmental data

|                                    |               |
|------------------------------------|---------------|
| Ambient temperature, operation     | 0 ... 40 °C   |
| Ambient temperature, storage       | -20 ... 70 °C |
| Relative humidity (non-condensing) | 0 ... 90 %    |

### Certifications

|                                                                 |                                      |
|-----------------------------------------------------------------|--------------------------------------|
| Degree of protection                                            | IP 65                                |
| Protection class                                                | III                                  |
| Approvals                                                       | c UL US                              |
| Test procedure for EMC in accordance with standard              | EN 55022<br>EN 61000-4-2, -3, -4, -6 |
| Test procedure for shock in accordance with standard            | IEC 60068-2-27, test Ea              |
| Test procedure for continuous shock in accordance with standard | IEC 60068-2-29, test Eb              |
| Test procedure for vibration in accordance with standard        | IEC 60068-2-6, test Fc               |

### Classification

|                       |          |
|-----------------------|----------|
| Customs tariff number | 84719000 |
| ECLASS 5.1.4          | 27280102 |
| ECLASS 8.0            | 27280102 |
| ECLASS 9.0            | 27280102 |
| ECLASS 10.0           | 27280102 |
| ECLASS 11.0           | 27280102 |
| ECLASS 12.0           | 27280102 |
| ECLASS 13.0           | 27280102 |
| ECLASS 14.0           | 27280102 |
| ECLASS 15.0           | 27280102 |
| ECLASS 16.0           | 27280102 |
| ETIM 5.0              | EC002550 |
| ETIM 6.0              | EC002550 |
| ETIM 7.0              | EC002550 |
| ETIM 8.0              | EC002550 |
| ETIM 9.0              | EC002550 |
| ETIM 10.0             | EC002550 |

Dimensioned drawings

All dimensions in millimeters



Electrical connection

Connection 1

|                    |                                                                                                       |
|--------------------|-------------------------------------------------------------------------------------------------------|
| Function           | BUS IN<br>BUS OUT<br>Connection to device<br>Data interface<br>PWR / SW IN / OUT<br>Service interface |
| Type of connection | Plug connector                                                                                        |
| Type of connection | It is essential to use a connection unit when commissioning the device.                               |
| No. of pins        | 32 -pin                                                                                               |
| Type               | Male                                                                                                  |

Diagrams

Reading field curve



x Reading field distance [mm]  
y Reading field width [mm]

Operation and display

| LED   | Display                               | Meaning                         |
|-------|---------------------------------------|---------------------------------|
| 1 PWR | Green, flashing                       | Device ok, initialization phase |
|       | Green, continuous light               | Device OK                       |
|       | Green, briefly off - on               | Reading successful              |
|       | Green, briefly off - briefly red - on | Reading not successful          |
|       | Orange, continuous light              | Service mode                    |
|       | Red, flashing                         | Device OK, warning set          |
|       | Red, continuous light                 | Error, device error             |
| 2 BUS | Green, flashing                       | Initialization                  |
|       | Green, continuous light               | Bus operation ok                |
|       | Red, flashing                         | Communication error             |
|       | Red, continuous light                 | Bus error                       |

## Part number code

Part designation: **BCL XXXX YYZ AAA BB CCCC**

|             |                                                                                                                                                                                                                                                 |
|-------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>BCL</b>  | <b>Operating principle</b><br>BCL: bar code reader                                                                                                                                                                                              |
| <b>XXXX</b> | <b>Series/interface (integrated fieldbus technology)</b><br>300i: RS 232 / RS 422 (stand-alone)<br>301i: RS 485 (multiNet slave)<br>304i: PROFIBUS DP<br>308i: EtherNet TCP/IP, UDP<br>338i: EtherCAT<br>348i: PROFINET RT<br>358i: EtherNet/IP |
| <b>YY</b>   | <b>Scanning principle</b><br>S: line scanner (single line)<br>R1: line scanner (raster)<br>O: oscillating-mirror scanner (oscillating mirror)                                                                                                   |
| <b>Z</b>    | <b>Optics</b><br>N: High Density (close)<br>M: Medium Density (medium distance)<br>F: Low Density (remote)<br>L: Long Range (very large distances)<br>J: ink-jet (depending on the application)                                                 |
| <b>AAA</b>  | <b>Beam exit</b><br>100: lateral<br>102: front                                                                                                                                                                                                  |
| <b>BB</b>   | <b>Special equipment</b><br>D: With display<br>H: with heating<br>DH: optionally with display and heating<br>P: plastic exit window                                                                                                             |
| <b>CCCC</b> | <b>Functions</b><br>F007: optimized process data structure<br>F099: OPC-UA function                                                                                                                                                             |

### Note



A list with all available device types can be found on the Leuze website at [www.leuze.com](http://www.leuze.com).

## Notes



### Observe intended use!



- ⚠ This product is not a safety sensor and is not intended as personnel protection.
- ⚠ The product may only be put into operation by competent persons.
- ⚠ Only use the product in accordance with its intended use.



### ATTENTION! LASER RADIATION – CLASS 1 LASER PRODUCT



- The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.
- ⚠ Observe the applicable statutory and local laser protection regulations.
  - ⚠ The device must not be tampered with and must not be changed in any way.  
There are no user-serviceable parts inside the device.  
Repairs must only be performed by Leuze electronic GmbH + Co. KG.

## Accessories

### Connection technology - Connection cables

|                                                                                   | Part no. | Designation         | Article          | Description                                                                                                                                                                                                                                                      |
|-----------------------------------------------------------------------------------|----------|---------------------|------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50132079 | KD U-M12-5A-V1-050  | Connection cable | Application: Chemical resistant<br>Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: No<br>Cable length: 5,000 mm<br>Sheathing material: PVC                                             |
|                                                                                   | 50135074 | KS ET-M12-4A-P7-050 | Connection cable | Application: Oil and lubricant resistant<br>Suitable for interface: Ethernet<br>Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin<br>Connector, LED: No<br>Connection 2: Open end<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR |

### Connection technology - Interconnection cables

|                                                                                   | Part no. | Designation                 | Article               | Description                                                                                                                                                                                                                                                                    |
|-----------------------------------------------------------------------------------|----------|-----------------------------|-----------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50117011 | KB USB A - USB miniB        | Service line          | Application: Oil and lubricant resistant<br>Suitable for interface: USB<br>Connection 1: USB<br>Connection 2: USB<br>Shielded: Yes<br>Cable length: 1,500 mm<br>Sheathing material: PVC                                                                                        |
|                                                                                   | 50137078 | KSS ET-M12-4A-M12-4A-P7-050 | Interconnection cable | Application: Oil and lubricant resistant<br>Suitable for interface: Ethernet<br>Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin<br>Connection 2: Connector, M12, Axial, Male, D-coded, 4 -pin<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR |
|                                                                                   | 50135081 | KSS ET-M12-4A-RJ45-A-P7-050 | Interconnection cable | Application: Oil and lubricant resistant<br>Suitable for interface: Ethernet<br>Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin<br>Connection 2: RJ45<br>Shielded: Yes<br>Cable length: 5,000 mm<br>Sheathing material: PUR                                         |

### Connection technology - Connection boxes

|                                                                                    | Part no.   | Designation | Article         | Description                                                                                                            |
|------------------------------------------------------------------------------------|------------|-------------|-----------------|------------------------------------------------------------------------------------------------------------------------|
|  | 50131256 * | ME 348 103  | Connection unit | Suitable for: BCL 348i, BPS 348i<br>Number of connections: 4 Piece(s)<br>Connection: Cable with connector, M12, 900 mm |
|                                                                                    | 50131259 * | ME 348 104  | Connection unit | Suitable for: BCL 348i<br>Number of connections: 5 Piece(s)<br>Connection: Cable with connector, M12, 900 mm           |
|                                                                                    | 50131258 * | ME 348 214  | Connection unit | Suitable for: BCL 348i<br>Number of connections: 5 Piece(s)<br>Connection: Cable with connector, M12, 600 mm           |

## Accessories

|                                                                                                                                                                       | Part no.   | Designation | Article         | Description                                                                                                               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------|-------------|-----------------|---------------------------------------------------------------------------------------------------------------------------|
| <br> | 50116467 * | MK 348      | Connection unit | Suitable for: BCL 348i, BPS 348i<br>Number of connections: 4 Piece(s)<br>Connection: Terminal                             |
|                                                                                                                                                                       | 50116471 * | MS 348      | Connection unit | Suitable for: BCL 348i, BPS 348i<br>Supply voltage: DC<br>Number of connections: 4 Piece(s)<br>Connection: Connector, M12 |

\* Necessary accessories, please order separately

## Mounting technology - Mounting brackets

|                                                                                   | Part no. | Designation | Article         | Description                                                                                                                                                                                                                                                     |
|-----------------------------------------------------------------------------------|----------|-------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50121433 | BT 300 W    | Mounting device | Contains: 4x M4 x 10 screw, 2x M6 x 10 screws, 4x M3 x 8 screw<br>Design of mounting device: Angle, L-shape<br>Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Screw type<br>Type of mounting device: Adjustable<br>Material: Metal |

## Mounting technology - Rod mounts

|                                                                                    | Part no. | Designation | Article         | Description                                                                                                                                                                                                                                                     |
|------------------------------------------------------------------------------------|----------|-------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50121435 | BT 56 - 1   | Mounting device | Functions: Static applications<br>Design of mounting device: Mounting system<br>Fastening, at system: For 12 mm rod, For 14 mm rod, For 16 mm rod<br>Mounting bracket, at device: Clampable<br>Material: Metal<br>Tightening torque of the clamping jaws: 8 N·m |

## Mounting technology - Other

|                                                                                     | Part no. | Designation | Article         | Description                                                                                                                                                           |
|-------------------------------------------------------------------------------------|----------|-------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|  | 50124941 | BTU 0300M-W | Mounting device | Fastening, at system: Through-hole mounting<br>Mounting bracket, at device: Clampable, Groove mounting, Suited for M4 screws<br>Material: Metal<br>Shock absorber: No |

## Accessories

## Services

|                                                                                   | Part no. | Designation | Article          | Description                                                                                                                                                                                                                                                       |
|-----------------------------------------------------------------------------------|----------|-------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
|   | S981020  | CS30-E-212  | Hourly rate      | Details: Compilation of the application data, selection and suggestion of suitable sensor system, drawing prepared as assembly sketch.<br>Conditions: Completed questionnaire or project specifications with a description of the application have been provided. |
|   | S981014  | CS30-S-110  | Start-up support | Details: Performed at location of customer's choosing, duration: max. 10 hours.<br>Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.                                    |
|   | S981019  | CS30-T-110  | Product training | Details: Location and content to be agreed upon, duration: max. 10 hours.<br>Conditions: Price not including travel costs and, if applicable, accommodation expenses.                                                                                             |
|  | S981021  | CS30-V-212  | Hourly rate      | Details: REA evaluation with creation of a test report, evaluation of the code quality.<br>Conditions: Original bar codes to be provided by the client.                                                                                                           |

### Note



🔗 A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.