Technical data sheet
Optical distance sensor
Part no.: 50113712
AMS 348i 300

For Illustration purposes only

Contents

Technical data

Leuze

Basic data

Series	AMS 300i
Application	Collision protection of cranes / gantry cranes
	Positioning of electroplating plants
	Positioning of skillet systems and side-tracking skates
	Positioning of stacker cranes
Order guide	Reflective tape must be ordered separately

Characteristic parameters

MTTF	31 years

Optical data

Light source	Laser, Red
Wavelength	655 nm
Laser class	2, IEC/EN 60825-1:2014
Transmitted-signal shape	Modulated
Light spot size [at sensor distance]	225 mm [300,000 mm]
Type of light spot geometry	Round

Measurement data

Measurement value calculation time	8 ms
Measurement range	200 ... 300,000 mm
Resolution	0.001 ... 10 mm
Accuracy	5 mm
Reproducibility (3 sigma)	3 mm
Temperature drift	0.01 ... 0.1 mm/K
Max. traverse rate	10 m/s

Electrical data

Protective circuit	No information

Performance data

Supply voltage U_B	18 ... 30 V, DC

Interface

Type	PROFINET

PROFINET

Conformance class	B
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	100 Mbit/s

Connection

Number of connections	4 Piece(s)

Connection 1

Function	BUS IN
	Data interface
Type of connection	Connector
Designation on device	BUS IN
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Connection 2

Function	BUS OUT
	Data interface
Type of connection	Connector
Designation on device	BUS OUT
Thread size	M12
Type	Female
No. of pins	4 -pin
Encoding	D-coded

Connection 3

Function	PWR / SW IN / OUT
	Voltage supply
Type of connection	Connector
Designation on device	PWR
Thread size	M12
Type	Male
No. of pins	5 -pin
Encoding	A-coded

Connection 4

Function	Service interface
Type of connection	Connector
Designation on device	SERVICE
Thread size	M12
Type	Female
No. of pins	5 -pin
Encoding	A-coded

Mechanical data

Design	Cubic
Dimension (W x H x L)	84 mm x 166.5 mm x 159 mm
Housing material	Metal
Metal housing	Diecast zinc/aluminum
Lens cover material	Glass
Net weight	2,450 g
Housing color	Gray
	Red
Type of fastening	Through-hole mounting

Operation and display

Type of display	LC Display
	LED
Number of LEDs	4 Piece(s)
Operational controls	Membrane keyboard

Environmental data

Ambient temperature, operation	-5 ... 50 °C
Ambient temperature, storage	-30 ... 70 °C
Relative humidity (non-condensing)	90 %

Certifications

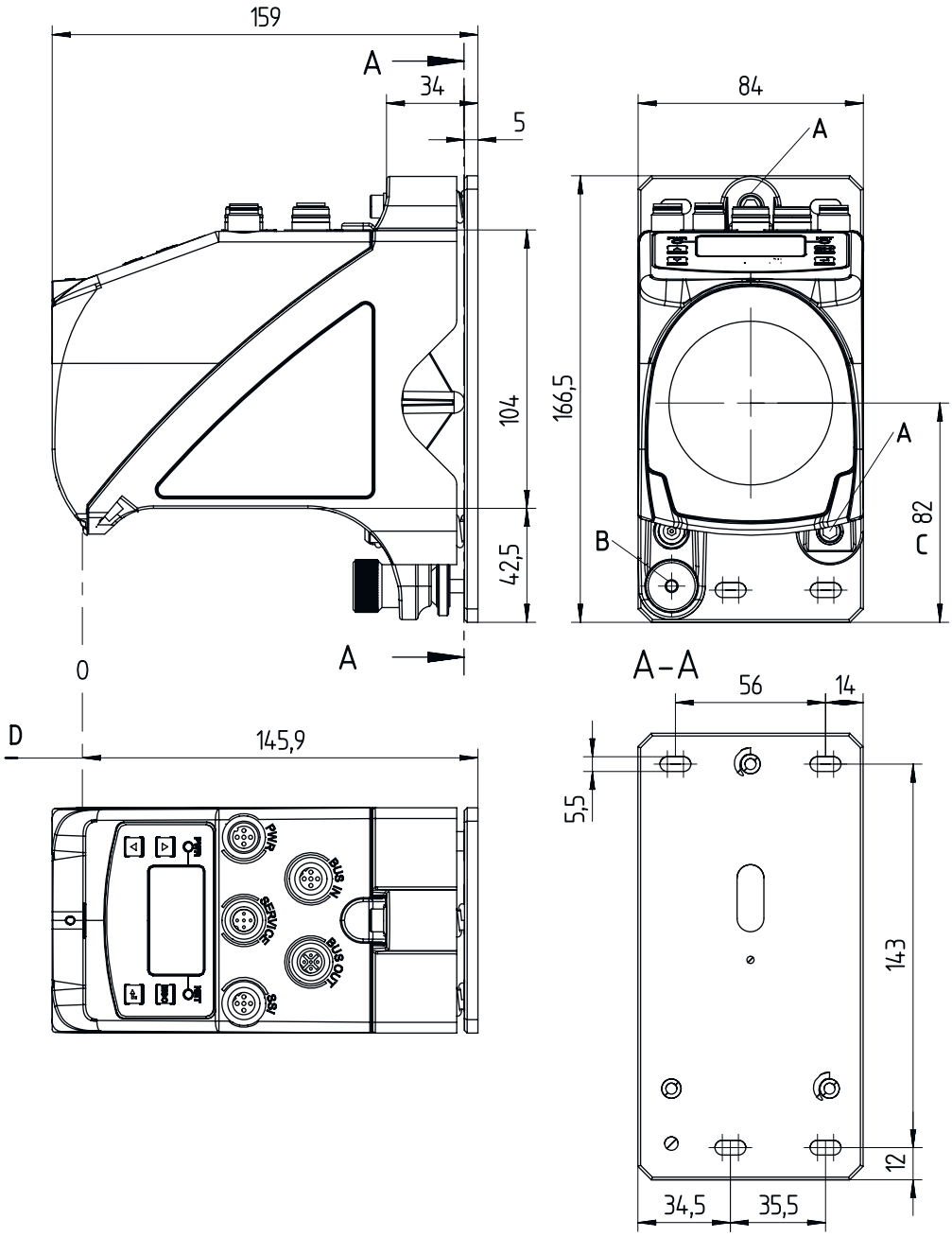
Degree of protection	IP 65
Protection class	III
Approvals	c UL US

Technical data

Customs tariff number	90318020
ECLASS 5.1.4	27270801
ECLASS 8.0	27270801
ECLASS 9.0	27270801
ECLASS 10.0	27270801
ECLASS 11.0	27270801
ECLASS 12.0	27270916
ECLASS 13.0	27270916
ECLASS 14.0	27270916
ECLASS 15.0	27270916
ETIM 5.0	EC001825
ETIM 6.0	EC001825
ETIM 7.0	EC001825
ETIM 8.0	EC001825
ETIM 9.0	EC001825
ETIM 10.0	EC001825

Dimensioned drawings

All dimensions in millimeters



A M5 screw for alignment

B Knurled nut with WAF 4 hexagon socket and M 5 nut for securing

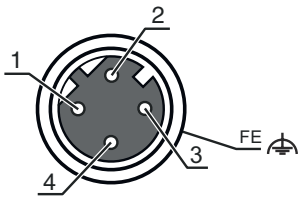
C Optical axis

D Zero point of the distance to be measured

Electrical connection

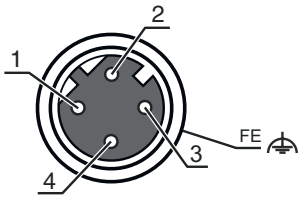
Connection 1	BUS IN
Function	BUS IN
	Data interface
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



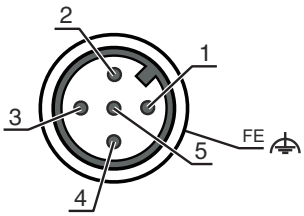
Connection 2	BUS OUT
Function	BUS OUT
	Data interface
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

Pin	Pin assignment
1	TD+
2	RD+
3	TD-
4	RD-



Connection 3	PWR
Function	PWR / SW IN / OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Type	Male
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

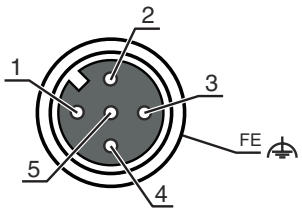
Pin	Pin assignment
1	VIN
2	I/O 1
3	GND
4	I/O 2
5	FE



Electrical connection

Connection 4	SERVICE
Function	Service interface
Type of connection	Connector
Thread size	M12
Type	Female
Material	Metal
No. of pins	5 -pin
Encoding	A-coded

Pin	Pin assignment
1	n.c.
2	RS 232-TX
3	GND
4	RS 232-RX
5	n.c.



Operation and display

LED		Display	Meaning
1	**PWR**	Off	No supply voltage
		Green, flashing	Voltage connected / no measurement value output / initialization running
		Green, continuous light	Device OK, measurement value output
		Red, flashing	Device OK, warning set
		Red, continuous light	No measurement value output
		Orange, flashing	PROFINET wave function activated
		Orange, continuous light	Configuration via display
2	**BUS**	Off	No supply voltage
		Green, flashing	Device ok, initialization phase
		Green, continuous light	Device OK
		Red, flashing	Communication error
		Red, continuous light	Bus error
		Orange, flashing	PROFINET wave function activated
3	**BUS IN**	Green, continuous light	Link OK
		Orange, flashing	Data exchange active
4	**BUS OUT**	Green, continuous light	Link OK
		Orange, flashing	Data exchange active

Part number code

Part designation: **AMS 3XXi YYY Z AAA**

AMS	**Operating principle** AMS: absolute measurement system
3XXi	**Series/interface (integrated fieldbus technology)** 300i: RS 422/RS 232 301i: RS 485 304i: PROFIBUS DP / SSI 308i: TCP/IP 335i: CANopen 338i: EtherCAT 348i: PROFINET RT 355i: DeviceNet 358i: EtherNet/IP 384i: Interbus

Part number code

YYY	**Operating range** 40: max. operating range in m 120: max. operating range in m 200: max. operating range in m 300: max. operating range in m
Z	**Special equipment** H: with heating
AAA	**Interface** SSI: with SSI interface

Note

- A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- Only use the product in accordance with its intended use.

ATTENTION! LASER RADIATION – CLASS 2 LASER PRODUCT

Do not stare into beam!
The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 2** as well as the U.S. 21 CFR 1040.10 regulations with deviations corresponding to Laser Notice No. 56 from May 08, 2019.

- Never look directly into the laser beam or in the direction of reflected laser beams! If you look into the beam path over a longer time period, there is a risk of injury to the retina.
- Do not point the laser beam of the device at persons!
- Interrupt the laser beam using a non-transparent, non-reflective object if the laser beam is accidentally directed towards a person.
- When mounting and aligning the device, avoid reflections of the laser beam off reflective surfaces!
- CAUTION! The use of operating and adjusting devices other than those specified here or the carrying out of differing procedures may lead to dangerous exposure to radiation!
- Observe the applicable statutory and local laser protection regulations.
- The device must not be tampered with and must not be changed in any way.
  There are no user-serviceable parts inside the device.
  Repairs must only be performed by Leuze electronic GmbH + Co. KG.

NOTE

Affix laser information and warning signs!
Laser information and warning signs are affixed to the device. In addition, self-adhesive laser information and warning signs (stick-on labels) are supplied in several languages.

- "Affix the laser information sheet to the device in the language appropriate for the place of use. When using the device in the US, use the stick-on label with the "Complies with 21 CFR 1040.10" note.
- Affix the laser information and warning signs near the device if no signs are attached to the device (e.g. because the device is too small) or if the attached laser information and warning signs are concealed due to the installation position.
- Affix the laser information and warning signs so that they are legible without exposing the reader to the laser radiation of the device or other optical radiation.

Further information

- For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
- Use as safety-related component within the safety function is possible, if the component combination is designed correspondingly by the machine manufacturer.

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50104171	KB SSI/IBS-5000-BA	Connection cable	Suitable for interface: SSI, Interbus-S Connection 1: Connector, M12, Axial, Female, B-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR
	50132079	KD U-M12-5A-V1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
	50135074	KS ET-M12-4A-P7-050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Reflective tapes for distance sensors

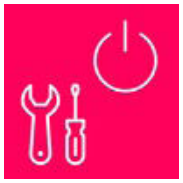
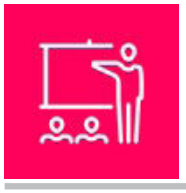
	Part no.	Designation	Article	Description
	50115022	Reflexfolie 914x914mm-H	Reflector	Special version: Heating Supply voltage: 230 V, AC Design: Rectangular Reflective surface: 914 mm x 914 mm Base material: Aluminum composite Fastening: Mounting plate, Through-hole mounting
	50108988	Reflexfolie 914x914mm-S	Reflective tape	Design: Rectangular Reflective surface: 914 mm x 914 mm Chemical designation of the material: PMMA Fastening: Adhesive

Deflecting mirrors

	Part no.	Designation	Article	Description
	50104479	US AMS 01	Deflecting mirror	Type of fastening: Through-hole mounting

Accessories

Services

	Part no.	Designation	Article	Description
	S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
	S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

Note

A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.