Leuze

Technical data sheet Light curtain receiver Part no.: 50131979 CML720i-R20-470.R/PN-M12



Leuze electronic GmbH + Co. KG

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 eng • 2025-04-05

We reserve the right to make technical

Technical data

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Series	720	
Operating principle	Throughbeam principle	
Device type	Receiver	
Contains	Accessories for the use of the BT-2R1	
Application	Object measurement	
Special version		
Special version	Crossed-beam scanning	
	Diagonal-beam scanning	
	Parallel-beam scanning	
Optical data		
Operating range	0.3 7 m	
Operating range	Guaranteed operating range	
Operating range limit	0.2 9 m	
Operating range limit	Typical operating range	
Measurement field length	470 mm	
Number of beams	24 Piece(s)	
Beam spacing	20 mm	
Measurement data		
Minimum object diameter	30 mm	
Electrical data	oo mid	
Protective circuit	Polarity reversal protection	
	Short circuit protected	
	Transient protection	
		
Performance data		
Supply voltage U _B	18 30 V, DC	
Residual ripple	0 15 %, From U _B	
Open-circuit current	0 165 mA, The specified values refer to the entire package consisting of trans mitter and receiver.	
Inputs/outputs selectable Output current, max.	100 mA	
output current, max.		
Innut resistance	6,000,0	
Input resistance	6,000 Ω 2 Piece(s)	
Number of inputs/outputs selectable	2 Piece(s)	
Number of inputs/outputs selectable Type	2 Piece(s) Inputs/outputs selectable	
Number of inputs/outputs selectable Type Voltage type, outputs	2 Piece(s) Inputs/outputs selectable DC	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay	2 Piece(s) Inputs/outputs selectable DC Typ. $U_B / 0 V$ DC high: $\geq 6V$ low: $\leq 4 V$	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay	2 Piece(s) Inputs/outputs selectable DC Typ. $U_B / 0 V$ DC high: $\geq 6V$ Iow: $\leq 4 V$ 1 ms	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Readiness delay	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V Iow: ≤ 4 V 1 ms	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Readiness delay Cycle time	2 Piece(s) Inputs/outputs selectable DC Typ. $U_B / 0 V$ DC high: $\geq 6V$ low: $\leq 4 V$ 1 ms 1,500 ms 1.12 ms	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Readiness delay Cycle time Response time per beam	2 Piece(s) Inputs/outputs selectable DC Typ. U _B / 0 V DC high: ≥6V Iow: ≤ 4 V 1 ms	
Number of inputs/outputs selectable Type Voltage type, outputs Switching voltage, outputs Voltage type, inputs Switching voltage, inputs Input/output 1 Activation/disable delay Time behavior Readiness delay Cycle time	2 Piece(s) Inputs/outputs selectable DC Typ. $U_B / 0 V$ DC high: $\geq 6V$ low: $\leq 4 V$ 1 ms 1,500 ms 1.12 ms	

PROFINET	
Function	Process
Conformance class	В
Protocol	PROFINET RT
Switch functionality	Integrated
Transmission speed	10 Mbit/s
	100 Mbit/s
Service interface	
Туре	IO-Link
IO-Link	
Function	Configuration via software
	Service
Connection	
Number of connections	3 Piece(s)
Plug outlet	Rear side
ing outor	
Connection 1	
Function	Configuration interface
	Connection to transmitter
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded
Connection 2	
Function	BUS IN
Type of connection	Connector
Thread size	M12 Female
Type	
Material	Metal
No. of pins Encoding	4 -pin D-coded
Encoding	D-coded
Connection 3	
Function	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Mechanical data	
Design	Cubic
Dimension (W x H x L)	29 mm x 35.4 mm x 503 mm
Housing material	Metal
Metal housing	Aluminum
Lens cover material	Plastic
Net weight	750 g
Housing color	Silver
Type of fastening	Groove mounting
	Via optional mounting device

Technical data

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Operation and display

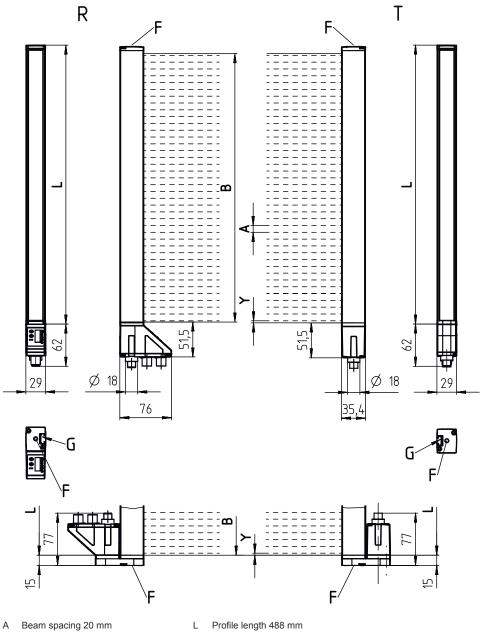
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Type of display	LED				
	OLED display				
Number of LEDs	4 Piece(s)				
Type of configuration	Software				
	Teach-in				
Operational controls	Membrane keyboard				
Environmental data					
Ambient temperature, operation	-30 60 °C				
Ambient temperature, storage	-40 70 °C				
Certifications					
Degree of protection	IP 65				
Protection class	III				
Approvals	c UL US				
Standards applied	IEC 60947-5-2				
otanaalao applica					

Classification	Cla	ass	ific	cati	ion	
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Customs tariff number	90314990
ECLASS 5.1.4	27270910
ECLASS 8.0	27270910
ECLASS 9.0	27270910
ECLASS 10.0	27270910
ECLASS 11.0	27270910
ECLASS 12.0	27270910
ECLASS 13.0	27270910
ECLASS 14.0	27270910
ECLASS 15.0	27270910
ETIM 5.0	EC002549
ETIM 6.0	EC002549
ETIM 7.0	EC002549
ETIM 8.0	EC002549
ETIM 9.0	EC002549
ETIM 10.0	EC002549

Dimensioned drawings

All dimensions in millimeters



В Measurement field length 470 mm

- F M6 thread
- G Fastening groove

Т

- Transmitter
- R Receiver
- Υ 5 mm

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Dimensioned drawings

R R C T B BUS IN C BUS OUT C BUS OUT

Electrical connection

A

Connection 1

Function	Configuration interface
	Connection to transmitter
	Signal IN
	Signal OUT
	Voltage supply
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

X1

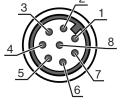
Pin Pin assignment

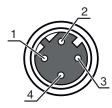
1	V+
2	I/O 1
3	GND
4	IO-Link
5	I/O 2
6	RS 485 Tx+
7	RS 485 Tx+
8	FE/SHIELD

Connection 2 X2A Function BUS IN Type of connection Connector Thread size M12 Female Туре Material Metal No. of pins 4 -pin Encoding D-coded

Pin Pin assignment

1 TD0+ 2 RD0+ 3 TD0-		
3 TD0-	1	TD0+
	2	RD0+
	3	TD0-
4 RD0-	4	RD0-









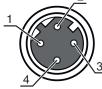
Electrical connection

Connection 3

Function	BUS OUT
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded

X2B

Pin	Pin assignment
1	TD0+
2	RD0+
3	TD0-
4	RD0-



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
	Green, flashing	Teach / error
2	Yellow, continuous light	Light path free, with function reserve
	Yellow, flashing	No function reserve
	Off	Object detected
3	Green, continuous light (at the X2A / X2B connector)	Link
4	Yellow, continuous light (at the X2A / X2B connector)	Activity

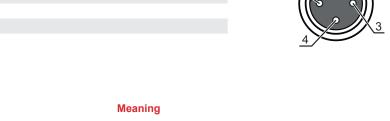
Suitable transmitters

 Part no.	Designation	Article	Description
50119507	CML720i-T20-470.R- M12	Light curtain transmitter	Operating range: 0.3 7 m Connection: Connector, M12, Rear side, 5 -pin

Part number code

Part designation: CML7XXi-YZZ-AAAA.BCCCDDD-EEEFFF

CML	Operating principle Measuring light curtain
7XXi	Series 720i: 720i series 730i: 730i series
Y	Device type T: transmitter R: receiver
22	Beam spacing 05: 5 mm 10: 10 mm 20: 20 mm 40: 40 mm
AAAA	Measurement field length [mm], dependent on beam spacing
В	Equipment A: Axial connector outlet R: Rear connector outlet





Part number code



CCC	Interface L: IO-Link /CN: CANopen /PB: PROFIBUS /PN: PROFINET /CV: Analog current and voltage output /D3: RS 485 Modbus
DDD	Special equipment -PS: Power Setting
EEE	Electrical connection M12: M12 connector
FFF	-EX: Explosion protection
Not	le
	A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
 This product is not a safety sensor and is not intended as personnel protection. The product may only be put into operation by competent persons. Only use the product in accordance with its intended use.

For UL applications:

✤ For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).

These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Accessories

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50132079	KD U-M12-5A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
50135074	KS ET-M12-4A-P7- 050	Connection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Accessories

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Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR

Connection technology - Y distribution cables

	Part no.	Designation	Article	Description
	50118183	K-Y1 M12A-5m- M12A-S-PUR	Interconnection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connection 2: Connector, M12, Axial, Male, A-coded, 5 -pin Connection 3: Connector, M12, Axial, Female, A-coded, 8 -pin Shielded: Yes Cable length fork 1: 5,000 mm Cable length fork 2: 150 mm Sheathing material: PUR

Mounting technology - Mounting brackets

 Part no.	Designation	Article	Description
 50142900	BT 700M.5-2SET	Mounting device set	Design of mounting device: Bracket mounting Fastening, at system: Through-hole mounting, T slotted hole Mounting bracket, at device: Screw type, Sliding block Type of mounting device: Rigid Material: Steel

Mounting technology - Swivel mounts

	Part no.	Designation	Article	Description
RR.	429029	BT-2RG	Mounting bracket set	Fastening, at system: Through-hole mounting Mounting bracket, at device: Clampable Type of mounting device: Turning, 360° Material: Metal, Plastic

Configuration devices

 Part no.	Designation	Article	Description
50121098	SET MD12-US2-IL1.1 + Zub.	Diagnostics set	Interface: USB Connections: 2 Piece(s) Degree of protection: IP 20

Accessories

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Services

 Part no.	Designation	Article	Description
S981001	CS10-S-110	Start-up support	Details: Performed at location of customer's choosing, duration: max. 10 hours. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.
S981005	CS10-T-110	Product training	Details: Location and content to be agreed upon, duration: max. 10 hours. Conditions: Price not including travel costs and, if applicable, accommodation expenses.

	Note
6	A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.