

Original Operating Instructions

Controller LBK ISC MODBUS TCP Specification



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1	Scope	4
2	Applicability	4
2.1	Protocol version	4
3	System Overview	4
3.1	LBK ISC BUS PS, LBK ISC100E-F and LBK ISC-02 devices	4
3.2	LBK ISC110E-P, LBK ISC110E-F and LBK ISC110E devices	5
4	MODBUS data exchange	5
4.1	MODBUS controller and sensor information	6
4.2	MODBUS controller and sensors data	9
5	Controller and sensors error status	16
5.1	Controller error codes	16
5.2	LBK S-01 sensor error codes	18
5.3	LBK SBV sensor error codes	20

1 Scope

This document defines the data exchanged using the MODBUS protocol with LBK S-01 System and LBK SBV System.

2 Applicability

The protocol can be enabled only on the following controller models, thanks to their Ethernet capability:

- LBK ISC BUS PS
- LBK ISC100E-F
- LBK ISC-02
- LBK ISC110E-P
- LBK ISC110E-F
- LBK ISC110E

All the information exchanged using the protocol is to be considered not safe and consequently must be used only for not safe purposes.

2.1 Protocol version

Protocol version	Controller firmware version
V1	Before 2.0.0
V2	From 2.0.0 onwards

3 System Overview

The devices communicate by means of the RJ45 connector **[A]** on the top (Refer to Figure 2, Figure 3, Figure 5 and Figure 6).

3.1 LBK ISC BUS PS, LBK ISC100E-F and LBK ISC-02 devices

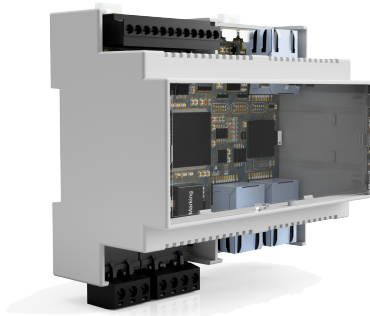


Figure 1 Device

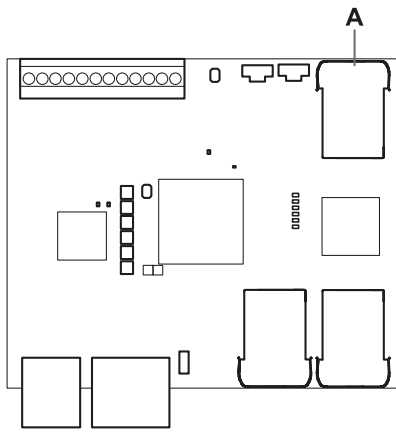


Figure 2 LBK ISC BUS PS, LBK ISC100E-F structure

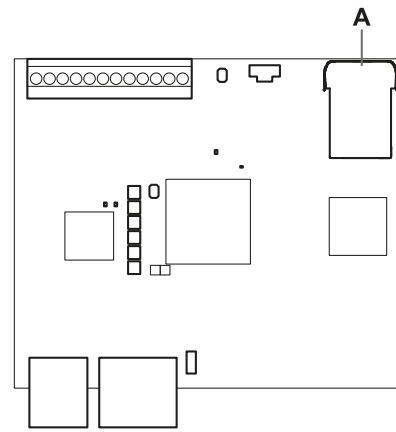


Figure 3 LBK ISC-02 structure

3.2 LBK ISC110E-P, LBK ISC110E-F and LBK ISC110E devices

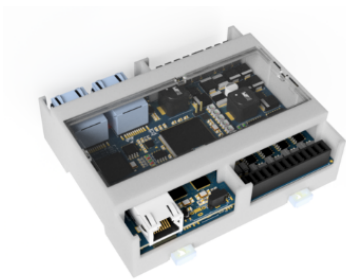


Figure 4 Device

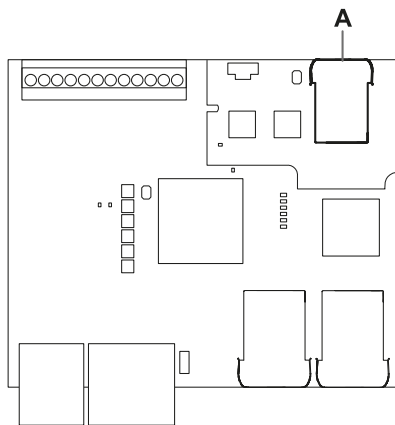


Figure 5 LBK ISC110E-P, LBK ISC110E-F structure

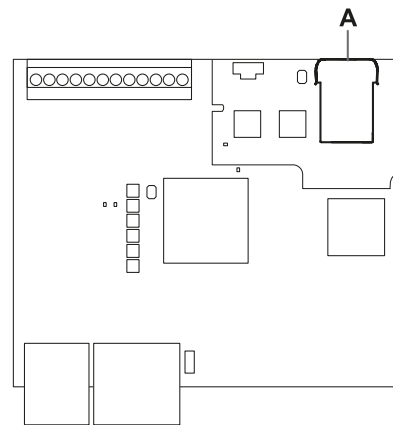


Figure 6 LBK ISC110E structure

4 MODBUS data exchange

Within the Ethernet network, the controller acts like a server (MODBUS TCP protocol).

To use the feature, the user has to enable MODBUS data exchange on the controller via LBK Designer application (available at www.leuze.com).

The MODBUS client has to send requests at the IP address set in the Network parameters and at the specific MODBUS port (default is 502).

The controllers use the following MODBUS address:

- 40000 for controller and sensors information* (length: 62 double byte)
- 41000 for controller and sensors data (length: 76 double byte)

Note*: available from MODBUS protocol V2, that is firmware version 2.0.0 of the controller.

4.1 MODBUS controller and sensor information

Note: available from MODBUS protocol V2, that is firmware version 2.0.0 of the controller.

MODBUS protocol information

Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
40000	MODBUS interface version															

Controller information

Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
40001	HW revision (32 bit)															
40002																
40003	FW version (32 bit)															
40004																
40005	ETH version (32 bit)															
40006																
40007	Reserved (<i>Params revision</i>)															
40008	Reserved (<i>ISP revision</i>)															
40009	Model															
40010	V1: Fieldbus FW version (32 bit) from V2: NID (32 bit)															
40011																
40012	Fieldbus stack revision (32 bit)															
40013																

Sensor information

n starts from 40014 and data are replicated six times, one for each sensor.

Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
n	HW identifier (32 bit)															
n + 1																
n + 2	FW version (32 bit)															
n + 3																
n + 4	Sensor protocol															
n + 5	SID (Serial Number)															
n + 6																
n + 7	Sensor model/type															

Information coding

The following table reports how the information is encoded in the MODBUS registers.

Name	Format	Description
MODBUS information		
MODBUS interface version	uint16_t	V1 = 1 V2 = 2
Controller information		
HW revision	uint32_t	x.y where x = bit 16..bit 31 y = bit 0..bit 15
FW version	uint32_t	x.y.z where x = bit 24..bit 31 y = bit 16..bit 23 z = bit 0..bit 15
ETH version	uint32_t	x.y.z where x = bit 24..bit 31 y = bit 16..bit 23 z = bit 0..bit 15
Fieldbus FW version	uint32_t	x.y.z where x = bit 24..bit 31 y = bit 16..bit 23 z = bit 0..bit 15
Controller model	uint16_t	0 = invalid 1 = LBK ISC BUS PS 2 = reserved 3 = LBK ISC100E-F 4 = LBK ISC-02 5 = LBK ISC-03 6 = LBK ISC110E-P 7 = reserved 8 = LBK ISC110E-F 9 = LBK ISC110E 10 = LBK ISC110
NID	uint32_t	Network ID, that is the 5-figure number reported on the product label (see NID/SID decoding function on the next page)
Fieldbus stack revision	uint32_t	x.y.z where x = bit 24..bit 31 y = bit 16..bit 23 z = bit 0..bit 15

Name	Format	Description
Sensor information		
HW identifier	uint32_t	The value encodes HW information like PCB revision, BOM rev, model, type, etc. To be shown as HEX number.
FW version	uint32_t	x.y where x = bit 16..bit 23 y = bit 0..bit 15 Note: bit 24..bit 31 are reserved.
Sensor protocol	uint16_t	0 = not valid 1 = obsolete value 2 = LBK SBV sensor protocol 3 = LBK S-01 sensor protocol
SID	uint32_t	Sensor ID, that is the 5-figure number reported on the product label (see NID/SID decoding function below)
Sensor model/type	uint16_t	0 = not valid 1 = LBK S-01 2 = LBK SBV-01 3 = reserved 4 = LBK SBV201 5 = reserved 6 = LBK SBV205 7 = reserved

NID/SID decoding function

NID (Network ID) and SID (Sensor ID) are five-char numeric strings (E.g. 01234).

The conversion from the encoded value to the string can be achieved using the following pseudo code:

```
if ((value & 0xFF000000) >> 24U) != 0
    serialNumberId = (serialNumber & 0x0001FFFFU);
    sprintf(stringa, "%05u", serialNumberId);
else
    string[0] = (char)((value & 0x00FE0000) >> 17);
    string[1] = (char)((value & 0x0001FC00) >> 10);
    string[2] = (char)(value / 100) + '0';
    string[3] = value / 10 % 10 + '0';
    string[4] = value % 10 + '0';
    string[5] = 0;
```


4.2 MODBUS controller and sensors data

Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
41000	NA			Restart Signal feedback				Controller status								
41001	NA			Status of single channel inputs				NA			Static Object Detection Status					
41002	NA								Configuration ID currently in use							
41003	CRC32 of the configuration ID currently in use (32 bit) MSB															
41004	CRC32 of the configuration ID currently in use (32 bit) LSB															
41005	NA								Digital inputs							
41006	NA								Digital outputs							
41007	NA								Muting status							
41008	Sensor 1 status															
41009	Sensor 2 status															
41010	Sensor 3 status															
41011	Sensor 4 status															
41012	Sensor 5 status															
41013	Sensor 6 status															
41014*	Sensor 1 detection field 1 distance															
41015**	NA								Sensor 1 detection field 1 angle							
41016*	Sensor 1 detection field 2 distance															
41017**	NA								Sensor 1 detection field2 angle							
41018**	Sensor 1 detection field 3 distance															
41019**	NA								Sensor 1detection field 3 angle							
41020**	Sensor 1 detection field 4 distance															
41021**	NA								Sensor 1 detection field4 angle							
41022*	Sensor 2 detection field 1 distance															
41023**	NA								Sensor 2 detection field1 angle							
41024*	Sensor 2 detection field 2 distance															
41025**	NA								Sensor 2 detection field 2 angle							
41026**	Sensor 2 detection field 3 distance															
41027**	NA								Sensor 2 detection field 3 angle							
41028**	Sensor 2 detection field 4 distance															
41029**	NA								Sensor 2 detection field 4 angle							
41030*	Sensor 3 detection field 1 distance															
41031**	NA								Sensor 3 detection field 1 angle							
41032*	Sensor 3 detection field 2 distance															
41033**	NA								Sensor 3 detection field 2 angle							
41034**	Sensor 3 detection field 3 distance															
41035**	NA								Sensor 3 detection field 3 angle							
41036**	Sensor 3 detection field 4 distance															
41037**	NA								Sensor 4 detection field 4 angle							
41038*	Sensor 4 detection field 1 distance															

Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
41039**	NA						Sensor 4 detection field 1 angle									
41040*	Sensor 4 detection field 2 distance															
41041**	NA						Sensor 4 detection field 2 angle									
41042**	Sensor 4 detection field 3 distance															
41043**	NA						Sensor 4 detection field 3 angle									
41044**	Sensor 4 detection field 4 distance															
41045**	NA						Sensor 4 detection field 4 angle									
41046*	Sensor 5 detection field 1 distance															
41047**	NA						Sensor 5 detection field 1 angle									
41048*	Sensor 5 detection field 2 distance															
41049**	NA						Sensor 5 detection field 2 angle									
41050**	Sensor 5 detection field 3 distance															
41051**	NA						Sensor 5 detection field 3 angle									
41052**	Sensor 5 detection field 4 distance															
41053**	NA						Sensor 5 detection field 4 angle									
41054*	Sensor 6 detection field 1 distance															
41055**	NA						Sensor 6 detection field 1 angle									
41056*	Sensor 6 detection field 2 distance															
41057**	NA						Sensor 6 detection field 2 angle									
41058**	Sensor 6 detection field 3 distance															
41059**	NA						Sensor 6 detection field 3 angle									
41060**	Sensor 6 detection field 4 distance															
41061**	NA						Sensor 6 detection field 4 angle									
41062	NA						Controller error status									
41063	Controller details error status															
41064	NA						Sensor 1 error status									
41065	Sensor 1 details error status															
41066	NA						Sensor 2 error status									
41067	Sensor 2 details error status															
41068	NA						Sensor 3 error status									
41069	Sensor 3 details error status															
41070	NA						Sensor 4 error status									
41071	Sensor 4 details error status															
41072	NA						Sensor 5 error status									
41073	Sensor 5 details error status															
41074	NA						Sensor 6 error status									
41075	Sensor 6 details error status															
41076***	Sensor 1 configuration bitmask															
41077***																
41078***	Sensor 2 configuration bitmask															
41079***																

Word	Bit 15	Bit 14	Bit 13	Bit 12	Bit 11	Bit 10	Bit 9	Bit 8	Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0
41080***	Sensor 3 configuration bitmask															
41081***																
41082***	Sensor 4 configuration bitmask															
41083***																
41084***	Sensor 5 configuration bitmask															
41085***																
41086***	Sensor 6 configuration bitmask															
41087***																

Note *: for LBK S-01 System, it represents the distance of the nearest target. This distance is reported equal in both DF 1 and DF 2 distance fields.

Note **: available only for LBK SBV System.

Note ***: available from MODBUS protocol V2, that is firmware version 2.0.0 of the controller.

Controller status

The byte containing the status of the controller (address 41000) is encoded as a bit mask as follows:

Bit 0	DETECTION FIELD 1	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 1	DETECTION FIELD 2	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 2	DETECTION FIELD 3 (available only for LBK SBV System)	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 3	DETECTION FIELD 4 (available only for LBK SBV System)	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 4	RESTART FEEDBACK SIGNAL	(Values: 0 is "The system is waiting for a manual restart", 1 is "System is running")
Bit 5	STOP FEEDBACK SIGNAL	(Values: 0 is "Emergency required", 1 is "System is running")
Bit 6	SYSTEM DIAGNOSTIC SIGNAL	(Values: 0 is "The system is in error", 1 is "System is running")
Bit 7	CONFIGURATION FEEDBACK	(Values: 0 is "The system is in configuration", 1 is "System is running")

Note: detection in one field means that at least one connected sensor is in detection in that field.

Restart Signal Feedback

The byte containing the status of the restart signal feedback (word 41000) is encoded as a bit mask as follows:

Bit 8	DETECTION FIELD 1	(Values: 0 is "Waiting for manual restart", 1 is "System is running")
Bit 9	DETECTION FIELD 2	(Values: 0 is "Waiting for manual restart" 1 is "System is running")
Bit 10	DETECTION FIELD 3 (available only for LBK SBV System)	(Values: 0 is "Waiting for manual restart", 1 is "System is running")
Bit 11	DETECTION FIELD 4 (available only for LBK SBV System)	(Values: 0 is "Waiting for manual restart", 1 is "System is running")
Bit 12	NA	
Bit 13	NA	
Bit 14	NA	
Bit 15	NA	

Static Object Detection status

The byte containing the status of the Static Object Detection option (word 41001) is encoded as a bit mask as follows:

Bit 0	STATIC OBJECT DETECTION FIELD 1 (available only for LBK SBV System*)	(Values: 0 is DETECTION, 1 is FREE)
Bit 1	STATIC OBJECT DETECTION FIELD 2 (available only for LBK SBV System*)	(Values: 0 is DETECTION, 1 is FREE)
Bit 2	STATIC OBJECT DETECTION FIELD 3 (available only for LBK SBV System*)	(Values: 0 is DETECTION, 1 is FREE)
Bit 3	STATIC OBJECT DETECTION FIELD 4 (available only for LBK SBV System*)	(Values: 0 is DETECTION, 1 is FREE)
Bit 4	NA	
Bit 5	NA	
Bit 6	NA	
Bit 7	NA	

Note *: only if controller has firmware version 1.5.0 or later.

Status of single channel inputs

The byte containing the status of the single channel inputs (address 41001) is encoded as follows:

Bit 8	Input 1 Channel 1 logical status	(Values: 1 is HIGH, 0 is LOW)
Bit 9	Input 1 Channel 2 logical status	(Values: 1 is HIGH, 0 is LOW)
Bit 10	Input 2 Channel 1 logical status	(Values: 1 is HIGH, 0 is LOW)
Bit 11	Input 2 Channel 2 logical status	(Values: 1 is HIGH, 0 is LOW)
Bit 12	NA	
Bit 13	NA	
Bit 14	NA	
Bit 15	NA	

Current configuration ID and its CRC32

The byte at address 41002 contains the number of the current dynamic configuration in use. Valid range is from 0 to 31, depending on the configuration of the system.

The double bytes at addresses 41003 (MSB) and 41004 (LSB) contain its relevant signature (32-bit checksum).

Status of the digital inputs

The byte containing the status of the digital inputs (address 41005) is encoded as follows:

Bit 0	Input 1 logical status	(Values: 1 is HIGH, 0 is LOW)
Bit 1	Input 1 diagnostic error	(Values: 1 is in ERROR, 0 is OK)
Bit 2	NA	
Bit 3	Input 1 configuration	(Values: 1 is NOT CONFIGURED, 0 is in USE)
Bit 4	Input 2 logical status	(Values: 1 is HIGH, 0 is LOW)
Bit 5	Input 2 diagnostic error	(Values: 1 is in ERROR, 0 is OK)
Bit 6	NA	
Bit 7	Input 2 configuration	(Values: 1 is NOT CONFIGURED, 0 is in USE)

Status of digital outputs

The byte containing the status of the digital outputs (address 41006) is encoded as follows:

Bit 0	Output 1 status	(Values: 1 is HIGH, 0 is LOW)
Bit 1	Output 2 status	(Values: 1 is HIGH, 0 is LOW)
Bit 2	Output 3 status	(Values: 1 is HIGH, 0 is LOW)
Bit 3	Output 4 status	(Values: 1 is HIGH, 0 is LOW)
Bit 4	Output 1 diagnostic error	(Values: 1 is in ERROR, 0 is OK)
Bit 5	Output 2 diagnostic error	(Values: 1 is in ERROR, 0 is OK)
Bit 6	Output 3 diagnostic error	(Values: 1 is in ERROR, 0 is OK)
Bit 7	Output 4 diagnostic error	(Values: 1 is in ERROR, 0 is OK)

Muting status

The byte containing the status of the system muting (address 41007) is encoded as follows:

Bit 0	Muting status of sensor 1	(Values: 0 is MUTED, 1 is NOT MUTED)
Bit 1	Muting status of sensor 2	(Values: 0 is MUTED, 1 is NOT MUTED)
Bit 2	Muting status of sensor 3	(Values: 0 is MUTED, 1 is NOT MUTED)
Bit 3	Muting status of sensor 4	(Values: 0 is MUTED, 1 is NOT MUTED)
Bit 4	Muting status of sensor 5	(Values: 0 is MUTED, 1 is NOT MUTED)
Bit 5	Muting status of sensor 6	(Values: 0 is MUTED, 1 is NOT MUTED)
Bit 6	NA	
Bit 7	NA	

Sensor status

Each double byte at addresses from 41008 to 41013 contains the status of the relevant sensor encoded as follows:

Bit 0	DETECTION FIELD 1	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 1	DETECTION FIELD 2	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 2	DETECTION FIELD 3 (available only for LBK SBV System)	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 3	DETECTION FIELD 4 (available only for LBK SBV System)	(Values: 0 is DETECTION, 1 is NO DETECTION)
Bit 4	DIAGNOSTIC FEEDBACK	(Values: 0 is in FAULT, 1 is OK)
Bit 5	MUTING FEEDBACK	(Values: 0 is in MUTED, 1 NOT MUTED)
Bit 6	NA	
Bit 7	INSTALLATION STATUS	(Values: 0 is INSTALLED, 1 is not INSTALLED)
Bit 8	PRESENCE FIELD 1*	(Values: 0 is PRESENT, 1 is NOT PRESENT)
Bit 9	PRESENCE FIELD 2*	(Values: 0 is PRESENT, 1 is NOT PRESENT)
Bit 10	PRESENCE FIELD 3* (available only for LBK SBV System)	(Values: 0 is PRESENT, 1 is NOT PRESENT)
Bit 11	PRESENCE FIELD 4* (available only for LBK SBV System)	(Values: 0 is PRESENT, 1 is NOT PRESENT)
Bit 12	WORKING MODE FIELD 1	(Values: 0 is RESTART MODE, 1 is ACCESS MODE)
Bit 13	WORKING MODE FIELD 2	(Values: 0 is RESTART MODE, 1 is ACCESS MODE)
Bit 14	WORKING MODE FIELD 3 (available only for LBK SBV System)	(Values: 0 is RESTART MODE, 1 is ACCESS MODE)
Bit 15	WORKING MODE FIELD 4 (available only for LBK SBV System)	(Values: 0 is RESTART MODE, 1 is ACCESS MODE)

Note *: "presence" means that the sensor is detecting a target in the detection field. Unlike "detection", presence does not consider the Restart timeout value.

Detection Field distance

For each sensor, *Detection field x Distance* represents the minimum distance of the target detected in the field x.

A whole word is used for this purpose.

The distance is reported in mm. Value 0 is used in case of no detection.

Note: detection fields 3 and 4 distances are available only in LBK SBV System.

Detection Field angle

For each sensor, *Detection Field x Angle* represents the azimuth angle of the minimum distance of the target detected in the field x.

A byte is used for this purpose.

The angle is reported in degrees (°) in the range (0°, +180°) and centered in 90°.

Note: this section is available only in LBK SBV System.

Extended info

Some additional system information is described from address 41062.

In particular, the error status of controller and sensors are reported with their details.

Sensor configuration bitmask

Note: available from MODBUS protocol V2, that is firmware version 2.0.0 of the controller..

The four bytes containing the status of the sensor configuration are encoded as a bitmask as follows:

Bit 0	DETECTION FIELD 1 USAGE	(Values: 0 is NOT USED, 1 is IN USE)
Bit 1	DETECTION FIELD 2 USAGE	(Values: 0 is NOT USED, 1 is IN USE)
Bit 2	DETECTION FIELD 3 USAGE	(Values: 0 is NOT USED, 1 is IN USE)
Bit 3	DETECTION FIELD 4 USAGE	(Values: 0 is NOT USED, 1 is IN USE)
Bit 4	STATIC OBJECT DETECTION DF1 USAGE	(Values: 0 is DISABLED, 1 is ENABLED)
Bit 5	STATIC OBJECT DETECTION DF2 USAGE	(Values: 0 is DISABLED, 1 is ENABLED)
Bit 6	STATIC OBJECT DETECTION DF3 USAGE	(Values: 0 is DISABLED, 1 is ENABLED)
Bit 7	STATIC OBJECT DETECTION DF4 USAGE	(Values: 0 is DISABLED, 1 is ENABLED)
Bit 8	CUSTOM TARGET DETECTION DF1 USAGE	(Values: 0 is DISABLED (Human detection, default), 1 is ENABLED)
Bit 9	CUSTOM TARGET DETECTION DF2 USAGE	(Values: 0 is DISABLED (Human detection, default), 1 is ENABLED)
Bit 10	CUSTOM TARGET DETECTION DF3 USAGE	(Values: 0 is DISABLED (Human detection, default), 1 is ENABLED)
Bit 11	CUSTOM TARGET DETECTION DF4 USAGE	(Values: 0 is DISABLED (Human detection, default), 1 is ENABLED)
Bit 12	NA	-
Bit 13	NA	-
Bit 14	NA	-
Bit 15	NA	-
Bit 16	NA	-
Bit 17	NA	-
Bit 18	NA	-
Bit 19	NA	-
Bit 20	NA	-
Bit 21	NA	-
Bit 22	NA	-
Bit 23	NA	-
Bit 24	NA	-
Bit 25	NA	-
Bit 26	NA	-
Bit 27	NA	-
Bit 28	NA	-
Bit 29	NA	-
Bit 30	NA	-
Bit 31	NA	-

5 Controller and sensors error status

Erroneous conditions related to the controller and/or the sensors are sent via MODBUS filling up the relevant error code and detailed error mask fields.

The error code indicates the type of the error occurred. The detailed error mask represents the details related to the type of the error occurred and it is reported in this document where relevant and useful to understand in detail the fault.

In the following paragraphs, all the controller and sensor error codes are listed and described.

5.1 Controller error codes

The error codes of the controller are reported in the table below.

Error Code	Error	Description
0x01	Power supply error	<p>At least one voltage value on the controller is wrong.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 Vin Undervoltage • 0x0002 Vin Overvoltage • 0x0004 1.2V Undervoltage • 0x0008 1.2V Overvoltage • 0x0010 1.2V Sensor Undervoltage • 0x0020 1.2V Sensor Overvoltage • 0x0040 VUSB Undervoltage • 0x0080 VUSB Overvoltage • 0x0100 VRef Undervoltage • 0x0200 VRef Overvoltage • 0x0400 ADC conversion error
0x02	Internal temperature error	<p>Controller temperature value is wrong.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 Low Temperature • 0x0002 High Temperature

Error Code	Error	Description
0x03	OSSD error	<p>At least one digital output (OSSD) is in error.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 OSSD 1 SHORT-CIRCUIT • 0x0002 OSSD 2 SHORT-CIRCUIT • 0x0004 OSSD 3 SHORT-CIRCUIT • 0x0008 OSSD 4 SHORT-CIRCUIT • 0x0010 OSSD 1 NO LOAD • 0x0020 OSSD 2 NO LOAD • 0x0040 OSSD 3 NO LOAD • 0x0080 OSSD 4 NO LOAD • 0x0100 OSSD 1 SHORT-CIRCUIT (VDD) • 0x0200 OSSD 2 SHORT-CIRCUIT (VDD) • 0x0400 OSSD 3 SHORT-CIRCUIT (VDD) • 0x0800 OSSD 4 SHORT-CIRCUIT (VDD)
0x04	Input error	<p>At least one digital input is in error.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 input 1 error • 0x0002 input 2 error • 0x0003 encoding error • 0x0004 0-1-0 plausibility transition error
0x05	Internal peripheral error	<p>At least one of the controller peripherals is in error</p> <p>Detailed error not relevant.</p>
0x06	Sensor communication error	<p>Communication error with at least one sensor.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0010 Communication lost • 0x0100 Polling timeout
0x07	Internal EEPROM error	<p>Configuration saving error, configuration not performed or memory error.</p> <p>Detailed error not relevant.</p>
0x08	Internal flash error	<p>Flash memory error.</p> <p>Detailed error not relevant.</p>
0x09	Internal RAM error	<p>Invalid checksum of the internal RAM.</p> <p>Detailed error not relevant.</p>
0x0A	Fieldbus error	<p>At least one of the inputs and outputs has been configured as "fieldbus controlled", but the fieldbus communication is not established, in error or passivated by the host.</p> <p>Detailed error not relevant.</p>

Error Code	Error	Description
0x0B	Dynamic configuration error	An invalid dynamic configuration has been selected. Detailed error not relevant.
0x0C	Internal communication error	An internal communication issue occurred between microprocessors. Detailed error not relevant.
0x0D	Configuration error	Error occurred on the sensors during the configuration process or at system power up. At least one of the connected sensors did not get the correct configuration. The list of the not-configured sensors is reported as the detail of this error.
0x0E	Backup or Restore error	Error occurred during the backup or restore via SD card

5.2 LBK S-01 sensor error codes

The error codes of the LBK S-01 sensor are reported in the table below.

Error Code	Error	Description
0x06	Controller communication error	Communication error with the controller. Detailed error is a bit mask composed of the following faults: <ul style="list-style-type: none"> • 0x0010 Communication lost
0x81	Power supply error	At least one voltage value of the sensor is wrong. Detailed error is a bit mask composed of the following faults: <ul style="list-style-type: none"> • 0x0001 Vin Undervoltage • 0x0002 Vin Overvoltage • 0x0004 3.3V Undervoltage • 0x0008 3.3V Overvoltage • 0x0010 1.2V Undervoltage • 0x0020 1.2V Overvoltage • 0x0040 V+ Undervoltage • 0x0080 V+ Overvoltage • 0x0100 V DC/DC Undervoltage • 0x0200 V DC/DC Overvoltage • 0x0400 VOp.Amp. Undervoltage • 0x0800 VOp.Amp. Overvoltage • 0x1000 VADC Ref. Undervoltage • 0x2000 VADC Ref. Overvoltage • 0x4000 ADC conversion error

Error Code	Error	Description
0x82	Internal temperature error	<p>Sensor temperature value is wrong.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 Low Temperature • 0x0002 High Temperature • 0x0004 Chip - Low Temperature • 0x0008 Chip - High Temperature • 0x0010 Generic Temperature Error
0x84	Internal peripheral error	<p>At least one of the sensor peripherals is in error.</p> <p>Detailed error not relevant.</p>
0x85	Controller communication error	<p>Communication error with the controller.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 Communication timeout • 0x0002 Cross-check error • 0x0004 Sequence number error • 0x0008 Wrong CRC • 0x0020 Protocol error • 0x0040 Message ID error • 0x0080 Data format error • 0x0100 Polling timeout • 0x0200 Generic CANbus error
0x8F	Signal error	<p>Signal errors of the sensor.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 Not used • 0x0002 Head fault • 0x0004 Head power off • 0x0008 Signal dynamic • 0x0010 Signal Min • 0x0020 Signal Min Max • 0x0040 Signal Max • 0x0080 Signal Avg • 0x0100 Dynamic Low • 0x0200 Min Dynamic High • 0x0400 Min Dynamic Low • 0x0800 Max Dynamic Low • 0x1000 Avg Dynamic Low • 0x2000 Generic Signal Error
0x90	Accelerometer error	<p>Placement error of the sensor.</p> <p>Detailed error is a bit mask composed of the following faults:</p> <ul style="list-style-type: none"> • 0x0001 Pitch angle error • 0x0002 Roll angle error • 0x0004 Reading error
0xFD	Masking error	Masking/Occlusion error

5.3 LBK SBV sensor error codes

The error codes of the LBK SBV sensor are reported in the table below.

Error Code	Error	Description
0x06	Controller communication error	Communication error with the controller. Detailed error is a bit mask composed of the following faults: <ul style="list-style-type: none"> • 0x0010 Communication lost
0x81	Misconfiguration error	The misconfiguration error occurs when the sensor does not have a valid configuration or it has received an invalid configuration from the controller. Detailed error not relevant.
0x82	Status error	The status error occurs when the sensor is in an internal invalid status. Detailed error not relevant.
0x83	Protocol error	The protocol error occurs when the sensor receives commands with an unknown format. Detailed error not relevant.
0x84	Fault error	The fault error occurs when the sensor has reached an internal fault condition. Detailed error not relevant.
0x85	Controller communication error	Communication error with the controller. Detailed error is a bit mask composed of the following faults: <ul style="list-style-type: none"> • 0x0001 Communication timeout • 0x0002 Cross-check error • 0x0004 Sequence number error • 0x0008 Wrong CRC
0x86	Power error	At least one voltage value of the sensor is wrong . Detailed error is a bit mask composed of the following faults: <ul style="list-style-type: none"> • 0x0001 Vin Undervoltage • 0x0002 Vin Overvoltage • 0x0004 3.3V Undervoltage • 0x0008 3.3V Overvoltage • 0x0010 182V Undervoltage • 0x0020 1.8V Overvoltage • 0x0040 1.2V Undervoltage • 0x0080 1.2V Overvoltage • 0x0100 1V Undervoltage • 0x0200 1V Overvoltage

Error Code	Error	Description
0x87	MSS error	Error detected by diagnostics relative to the internal micro-controller (MSS), its internal peripherals or memories. Detailed error not relevant.
0x88	Signal error	The signal error occurs when the sensor detects an error in the RF signals part. Detailed error not relevant.
0x89	Internal temperature error	Sensor temperature value is wrong. Detailed error is a bit mask composed of the following faults: <ul style="list-style-type: none"> • 0x0001 Low Temperature • 0x0002 High Temperature • 0x0004 Chip - Low Temperature • 0x0008 Chip - High Temperature • 0x0010 IMU - Low Temperature • 0x0020 IMU - High Temperature
0x8A	Tamper error	Placement error of the sensor. Detailed error is: first 4 bits, a bit mask composed of the following faults: <ul style="list-style-type: none"> • 0x0001 Pan angle error • 0x0002 Roll angle error • 0x0004 Tilt reading error bit 4 to bit 7: tilt angle deviation (in degrees) bit 8 to bit 11: roll angle deviation (in degrees) bit 12 to bit 15: pan angle deviation (in degrees) Max deviation in degrees: 15.
0x8B	DSS error	Error detected by diagnostics relative to the internal micro-controller (DSS), its internal peripherals or memories. Detailed error not relevant.
0xFD	Masking error	Masking/Occlusion error
0xFE	Masking reference error	The sensor is not able to acquire the reference for masking functionality.