

Technical data sheet Safety laser scanner Part no.: 53800252 RSL420-M/CU416-300-WPU



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 changes

 The Sensor People
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 eng • 2025-04-07

Technical data

Basic data

Series	RSL 400
Application	Mobile danger zone guarding
	Mobile side guarding
	Stationary access guarding
	Stationary danger zone guarding
Functions	
Functions	
runcuons	Dynamic contactor monitoring (EDM), selectable
runcuons	, ,,
runctions	selectable
Restart	selectable E-stop linkage

Characteristic parameters

Туре	3, IEC/EN 61496
SIL	2, IEC 61508
SILCL	2, IEC/EN 62061
Performance Level (PL)	d, EN ISO 13849-1
PFH _D	9E-08 per hour
Mission time T _M	20 years, EN ISO 13849-1
Category	3, EN ISO 13849

Protective field data

Resolution (adjustable)	30/40/50/60/70/150 mm
Minimum adjustable range	50 mm
Number of field pairs, switchable	10
Number of quads, switchable	10
Number of protective functions	1 Piece(s)
Number of independent sensor confi- gurations	1
Diffuse reflection, min.	1.8 %
Operating range	0 4.5 m

Warning field data

Number of field pairs	10
Operating range	0 20 m
Object size	150 mm x 150 mm
Diffuse reflection, min.	10 %

Optical data

Light source	Laser, Infrared
Wavelength	905 nm
Laser class	1, IEC/EN 60825-1:2014
Transmitted-signal shape	Pulsed
Repetition frequency	90 kHz
Angular resolution	0.1 °
Scanning angle	270 °

Electrical data

Ρ	rotective circuit	Overvoltage protection
	Performance data Supply voltage U _P	24 V. DC30 20 %
		700 mA, (use power supply unit with 3 A)
	Power consumption, max.	17 W, For 24 V, plus output load

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Outputs Number of signal outputs, configu- rable	4 Piece(s)
Number of safety-related switching outputs (OSSDs)	2 Piece(s)
Safety-related switching outp	outs
Туре	Safety-related switching output OSSD
Switching voltage high, min.	20.8 V
Switching voltage low, max.	2 V
Voltage type	DC
Switching current, max.	300 mA
Safety-related switching ou	•
Assignment	Connection 1, pin 5
Switching element	Transistor, PNP
Safety-related switching ou	itput 2
Assignment	Connection 1, pin 6
Switching element	Transistor, PNP
Response time Service interface	80 ms, ≥
Туре	Bluetooth, Ethernet, USB
Ethernet	
Function	Configuration/parametization
	TCP/IP
Connection	TCP/IP M12 connector, 4-pin, D-coded
Connection Bluetooth	
Bluetooth	M12 connector, 4-pin, D-coded
Bluetooth Function	M12 connector, 4-pin, D-coded
Bluetooth Function Frequency band Radiated transmitting power	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz
Bluetooth Function Frequency band	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz
Bluetooth Function Frequency band Radiated transmitting power USB	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2
Bluetooth Function Frequency band Radiated transmitting power USB Function Connection	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2 Configuration/parametization
Bluetooth Function Frequency band Radiated transmitting power USB Function	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2 Configuration/parametization USB 2.0 mini-B, socket 12 Mbit/s ≤ 5m
Bluetooth Function Frequency band Radiated transmitting power USB Function Connection Transmission speed, max. Cable length	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2 Configuration/parametization USB 2.0 mini-B, socket 12 Mbit/s ≤ 5m Longer cable lengths are possible using
Bluetooth Function Frequency band Radiated transmitting power USB Function Connection Transmission speed, max. Cable length	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2 Configuration/parametization USB 2.0 mini-B, socket 12 Mbit/s ≤ 5m Longer cable lengths are possible using
Bluetooth Function Frequency band Radiated transmitting power USB Function Connection Transmission speed, max. Cable length Connection Number of connections Connection 1	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2 Configuration/parametization USB 2.0 mini-B, socket 12 Mbit/s ≤ 5m Longer cable lengths are possible using active cables. 2 Piece(s)
Bluetooth Function Frequency band Radiated transmitting power USB Function Connection Transmission speed, max. Cable length Connection Number of connections Connection 1 Function	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2 Configuration/parametization USB 2.0 mini-B, socket 12 Mbit/s < 5m Longer cable lengths are possible using active cables. 2 Piece(s) Machine interface
Bluetooth Function Frequency band Radiated transmitting power USB Function Connection Transmission speed, max. Cable length Connection Number of connections Connection 1	M12 connector, 4-pin, D-coded Configuration/parametization 2,400 2,483.5 MHz Max. 4.5 dBm (2.82 mW), class 2 Configuration/parametization USB 2.0 mini-B, socket 12 Mbit/s ≤ 5m Longer cable lengths are possible using active cables. 2 Piece(s)

PVC

Black

1 mm²

M30

Male

Plastic

16 -pin

0.14 mm²

			We reserve the right to make technical
	Leuze electronic GmbH + Co. KG	info@leuze.com • www.leuze.com	changes
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Sheathing material

Wire cross section supply

Wire cross section signals

Cable color

Thread size

Туре

Material

No. of pins

Technical data

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Connection 2		
Function	Data interface	
Type of connection	Connector	
Thread size	M12	
Туре	Female	
Material	Metal	
No. of pins	4 -pin	
Encoding	D-coded	
Cable properties		
Cable resistance, max.	15 Ω	
Cable resistance, max. lechanical data imension (W x H x L)	140 mm x 149 mm x 140 mm	_
Cable resistance, max.		
Cable resistance, max. lechanical data imension (W x H x L)	140 mm x 149 mm x 140 mm Metal	
Cable resistance, max. lechanical data imension (W x H x L) ousing material	140 mm x 149 mm x 140 mm Metal Plastic	
Cable resistance, max. lechanical data imension (W x H x L) ousing material letal housing	140 mm x 149 mm x 140 mm Metal Plastic Diecast zinc	
Cable resistance, max. lechanical data imension (W x H x L) ousing material letal housing ens cover material	140 mm x 149 mm x 140 mm Metal Plastic Diecast zinc Plastic/PC	
Cable resistance, max. lechanical data imension (W x H x L) ousing material letal housing ens cover material et weight	140 mm x 149 mm x 140 mm Metal Plastic Diecast zinc Plastic/PC 3,000 g	
Cable resistance, max. lechanical data imension (W x H x L) ousing material letal housing ens cover material et weight ousing color	140 mm x 149 mm x 140 mm Metal Plastic Diecast zinc Plastic/PC 3,000 g Yellow, RAL 1021	
Cable resistance, max. lechanical data imension (W x H x L) ousing material letal housing ens cover material et weight ousing color	140 mm x 149 mm x 140 mm Metal Plastic Diecast zinc Plastic/PC 3,000 g Yellow, RAL 1021 Mounting plate	

Operation and display

Type of display	Alphanumerical display
	LED indicator
Number of LEDs	3 Piece(s)
Type of configuration	Software Sensor Studio
Operational controls	Software Sensor Studio
Environmental data	

Ambient temperature, operation	0 50 °C
Ambient temperature, storage	-20 60 °C
Relative humidity (non-condensing)	15 95 %

Certifications

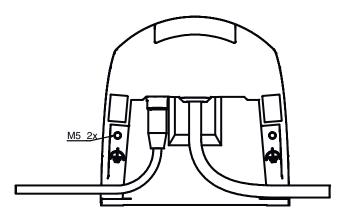
Degree of protection	IP 65
Protection class	III, EN 61140
Approvals	c TÜV Süd US
	c UL US
	TÜV Süd
Test procedure for EMC in accordance	DIN 40839-1/3
with standard	EN 61496-1
Test procedure for oscillation in accordance with standard	EN 60068-2-6
Test procedure for continuous shock in accordance with standard	IEC 60068-2-29
US patents	US 10,304,307B
	US 7,656,917 B
	US 7,696,468 B
	US 8,520,221 B
Classification	
Customs tariff number	85365019
ECLASS 5.1.4	27272705
ECLASS 8.0	27272705
ECLASS 9.0	27272705
ECLASS 10.0	27272705
ECLASS 11.0	27272705
ECLASS 12.0	27272705
ECLASS 13.0	27272705
ECLASS 14.0	27272705
ECLASS 15.0	27272705
ETIM 5.0	EC002550
ETIM 6.0	EC002550
ETIM 7.0	EC002550
ETIM 8.0	EC002550
ETIM 9.0	EC002550
	EC002550
ETIM 10.0	EC002550

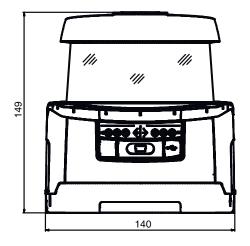
Dimensioned drawings

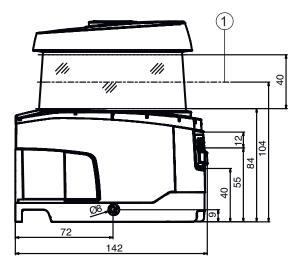
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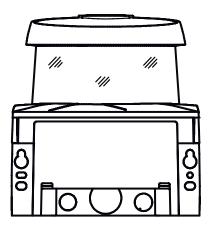
All dimensions in millimeters

Dimensions safety laser scanner with connection unit





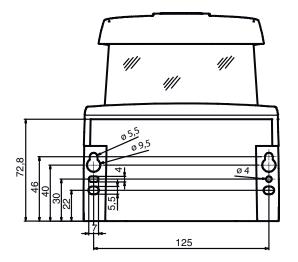




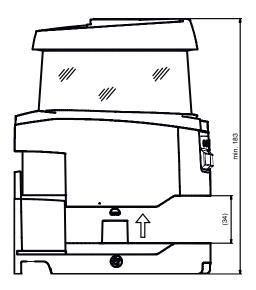
1 Scan level

Dimensioned drawings





Minimum space requirements for installation and replacement of scanner unit

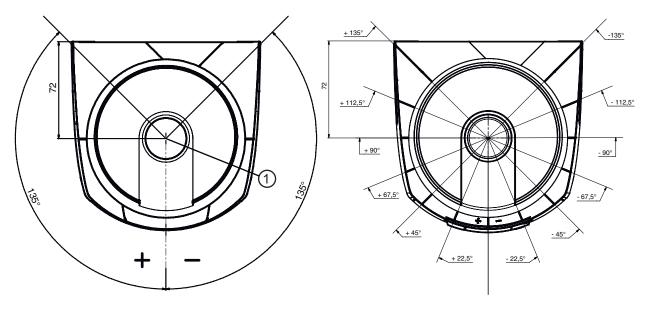


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Dimensioned drawings

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Dimensions of scanning range



1 Reference point for distance measurement and protective field radius

Electrical connection

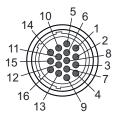
Connection 1

Function	Machine interface
Type of connection	Cable with connector
Cable length	300 mm
Sheathing material	PVC
Cable color	Black
Wire cross section supply	1 mm²
Wire cross section signals	0.14 mm ²
Thread size	M30
Туре	Male
Material	Plastic
No. of pins	16 -pin
Connector housing	FE/SHIELD

Pin Pin assignment

Conductor color

1	RES1	White
2	+24 V	Brown
3	EA1	Green
4	A1	Yellow
5	OSSDA1	Gray
6	OSSDA2	Pink
7	GND / Ground	Blue
8	MELD	Red
9	F1	Black
10	F2	Violet
11	F3	Gray / Pink
12	F4	Blue / Red
13	F5	Green / White
14	SE1	Brown / Green
15	SE2	White / Yellow
16	A2	Brown / Yellow



Electrical connection

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Connection 2

Function	Data interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	4 -pin
Encoding	D-coded
Connector housing	FE/SHIELD

Pin	Pin assignment	Conductor color	$-\frac{2}{\sqrt{2}}$
1	TD+	Yellow	1
2	RD+	White	
3	TD-	Orange	
4	RD-	Blue	
5			

Operation and display

LED	Display	Meaning
1	Off	Device switched off
	Red, continuous light	OSSD off
	Red, flashing	Error
	Green, continuous light	OSSD on
2	Off	RES deactivated or RES activated and released
	Yellow, flashing	Protective field occupied
	Yellow, continuous light	RES activated and blocked but ready to be unlocked - protective field free and linked sensor is enabled if applicable
3	Off	Free warning field
	Blue, continuous light	Warning field interrupted
4	Off	Four field mode: warning field 3 free
	Blue, continuous light	Four field mode: warning field 3 interrupted
5	Yellow, flashing	Four field mode: warning field 2 interrupted

Notes

Ι

Observe intended use!

 $\ensuremath{^{\textcircled{\tiny b}}}$ The product may only be put into operation by competent persons.

b Only use the product in accordance with its intended use.

ATTENTION! INVISIBLE LASER RADIATION – CLASS 1 LASER PRODUCT

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of laser class 1 and complies with 21 CFR 1040.10 except
for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

b Observe the applicable statutory and local laser protection regulations.

th The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Accessories

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Connection technology - Connection cables

	Part no.	Designation	Article	Description
	50137265	KD S-M30-16A-V1- 250	Connection cable	Connection 1: Connector, M30, Axial, Female, 16 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 25.000 mm Sheathing material: PVC

Connection technology - Interconnection cables

	Part no.	Designation	Article	Description
	50135081	KSS ET-M12-4A- RJ45-A-P7-050	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 5,000 mm Sheathing material: PUR
	50135082	KSS ET-M12-4A- RJ45-A-P7-100	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 10,000 mm Sheathing material: PUR
	50135083	KSS ET-M12-4A- RJ45-A-P7-150	Interconnection cable	Suitable for interface: Ethernet Connection 1: Connector, M12, Axial, Male, D-coded, 4 -pin Connection 2: RJ45 Shielded: Yes Cable length: 15,000 mm Sheathing material: PUR

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
	53800134	BT840M	Mounting bracket	Application: Mounting on chamfered 90° corner Dimensions: 84.9 mm x 72 mm x 205.2 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
	53800132	BTF815M	Mounting bracket	Application: Mounting bracket for floor mounting Dimensions: 186 mm x 120 mm x 288 mm Scan level height: 150 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal
A	53800133	BTF830M	Mounting bracket	Application: Mounting bracket for floor mounting Dimensions: 186 mm x 275 mm x 288 mm Scan level height: 300 mm Color: Yellow, RAL 1021 Type of fastening, at system: Through-hole mounting Type of fastening, at device: Screw type Material: Metal

Accessories

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Mounting

	Part no.	Designation	Article	Description
P	53800131	BTP800M	Loop guard	Dimensions: 160 mm x 169 mm Color: Black Material: Metal

General

 Part no.	Designation	Article	Description
430400	RS4-clean-Set1	Cleaning set	Number of cleaning cloths: 40 Piece(s) Content of cleaning fluid: 150 ml

Services

	Part no.	Designation	Article	Description
\bigcirc	S981051	CS40-I-141	Safety inspection	Details: Checking of a safety laser scanner application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured.
U, C)	S981047	CS40-S-141	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses.

	Note
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A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.