

Technical data sheet Diffuse sensor with background suppression Part no.: 50147741

HT46CL1.XR/4P-200-M12



Leuze electronic GmbH + Co. KG

info@leuze.com • www.leuze.com changes The Sensor People In der Braike 1, D-73277 Owen/Germany Phone: +49 7021 573-0 • Fax: +49 7021 573-199 eng • 2025-04-06

We reserve the right to make technical

46C

Diffuse reflection principle with back-

ground suppression

Technical data

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Basic data

Series **Operating principle**

Optical data

-			
Black-white error	< 10% up to 1000 mm		
Operating range	Guaranteed operating range		
Operating range, white 90%	0.05 1 m		
Operating range, gray 18%	0.07 0.9 m		
Operating range, black 6%	0.09 0.8 m		
Operating range limit	0.05 1.2 m		
Operating range limit	Typical operating range		
Adjustment range	120 1,200 mm		
Beam path	Divergent		
Light source	Laser, Red		
Wavelength	655 nm		
Laser class	1, IEC/EN 60825-1:2014		
Max. laser power	0.008 W		
Transmitted-signal shape	Pulsed		
Pulse duration	6 µs		
Light spot size [at sensor distance]	3 mm x 5 mm [1,000 mm]		
Type of light spot geometry	elliptic		

Electrical data

Protective circuit

Polarity reversal protection Short circuit protected Transient protection

Performance data Supply voltage U_B 10 ... 30 V, DC, Incl. residual ripple 0 ... 15 %, From U_B **Residual ripple Open-circuit current** 0 ... 30 mA

Outputs

Number of digital switching outputs 2 Piece(s)

Switching outputs

Voltage type	DC		
Switching current, max.	100 mA		
Switching voltage	high: ≥(U _B -2V)		
	low: ≤ 2 V		

Connection 1, pin 4 Transistor, PNP

Connection 1, pin 2

Transistor, PNP

Dark switching

Light switching

Switching output 1 Assignment Switching element Switching principle

Switching output 2 Assignment Switching element Switching principle

Time behavior

Switching frequency	1,000 Hz
Response time	0.5 ms
Readiness delay	300 ms

Connection 1 Function	Signal OUT
runction	Signal OUT
Town of compaction	Voltage supply
Type of connection	Cable with connector
Cable length	200 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.2 mm ²
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded
Mechanical data	
Dimension (W x H x L)	20.5 mm x 76.3 mm x 44 mm
Housing material	Plastic
Plastic housing	PC-PBT
Lens cover material	Plastic / PMMA
Net weight	65 g
Housing color	Red
Type of fastening	Through-hole mounting
	Via optional mounting device
Compatibility of materials	ECOLAB
Operation and display	
Type of display	LED
Number of LEDs	2 Piece(s)
Operational controls	Multiturn potentiometer
Function of the operational control	Range adjustment
Environmental data	
Ambient temperature operation	-40 60 °C
Ambient temperature, operation Ambient temperature, storage	-40 70 °C
Ambient temperature, storage	
Certifications	
Degree of protection	IP 67
	IP 69K
Protection class	III
Approvals	c UL US
Standards applied	IEC 60947-5-2
Classification	
Customs tariff number	85365019
ECLASS 5.1.4	27270904
ECLASS 8.0	27270904
ECLASS 9.0	27270904
ECLASS 10.0	27270904
ECLASS 11.0	27270904
ECLASS 12.0	27270903
ECLASS 13.0	27270903
ECLASS 14.0	27270903
ECLASS 15.0	27270903
ETIM 5.0	EC002719
ETIM 6.0	EC002719
ETIM 7.0	EC002719
ETIM 8.0	EC002719
ETIM 9.0	EC002719

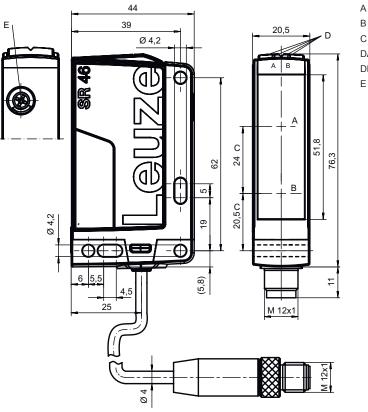
EC002719

ETIM 10.0

Dimensioned drawings

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All dimensions in millimeters



- Receiver
- B Transmitter
- C Optical axis
- DA Green LED
- DB Yellow LED
- E Multiturn potentiometer

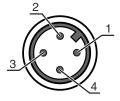
Electrical connection

Connection 1

Function	Signal OUT
	Voltage supply
Type of connection	Cable with connector
Cable length	200 mm
Sheathing material	PUR
Cable color	Black
Wire cross section	0.2 mm ²
Thread size	M12
Туре	Male
Material	Plastic
No. of pins	4 -pin
Encoding	A-coded

Pin Pin assignment

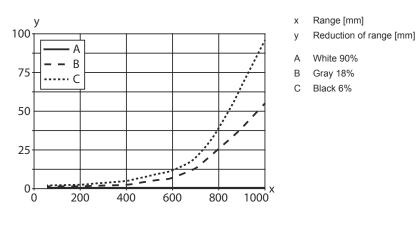
2 (OUT 2
3 (GND
4 (OUT 1



Diagrams

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Typ. black/white behavior



Operation and display

LED	Display	Meaning
1	Green, continuous light	Operational readiness
2	Yellow, continuous light	Reflection

Part number code

Part designation: AAA46C d EE-f.GG H/i J-K

AAA46C	Operating principle / construction HT46C: Diffuse reflection sensor with background suppression LS46C: Throughbeam photoelectric sensor transmitter LE46C: Throughbeam photoelectric sensor receiver PRK46C: Retro-reflective photoelectric sensor with polarization filter RK46C: Retro-reflective photoelectric sensor
d	Light type n/a: red light I: infrared light
EE	Light source n/a: LED L1: laser class 1 L2: laser class 2
f	Preset range (optional) n/a: operating range acc. to data sheet xxxF: Preset range [mm]
GG	Equipment n/a: standard 1: 270° potentiometer 8: activation input (activation with high signal) 01: diffuse reflection sensor with background suppression (HT): HG tape (HighGain tape) is not detected from a distance of 900 mm with a set operating range of ≤ 450 mm (diffuse reflection: 6%, black) D: Depolarizing media E: Diffuse reflection sensor with background suppression (HT): optimized for dusty environments SL: Diffuse reflection sensor with background suppression (HT): slit diaphragm 25 mm x 3 mm P: throughbeam photoelectric sensor receiver (LE): edge filter for parallel operation L: Light-band XL: Extra long light spot

Part number code



н	Operating range adjustment & version n/a with diffuse reflection sensor with background suppression (HT): range adjustment via mechanical adjusting spindle n/a with retro-reflective photoelectric sensors (PRK): operating range not adjustable 1: retro-reflective photoelectric sensors (PRK/RK): sensitivity adjustment via potentiometer 3: teach-in via button P2: resolution 2 mm
I	Switching output/function OUT 1/IN: Pin 4 or black conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching L: IO-Link G: Push-pull switching output, PNP dark switching, NPN light switching 6: push-pull switching output, PNP light switching, NPN dark switching
ſ	Switching output / function OUT 2/IN: pin 2 or white conductor 2: NPN transistor output, light switching N: NPN transistor output, dark switching 4: PNP transistor output, light switching P: PNP transistor output, dark switching 8: activation input (activation with high signal) 9: deactivation input (deactivation with high signal) W: warning output X: pin not used G: Push-pull switching output, PNP dark switching, NPN light switching 6: push-pull switching output, PNP light switching, NPN dark switching
К	Electrical connection n/a: cable, standard length 2000 mm, 4-wire 200-M12: cable, length 200 mm with M12 connector, 4-pin, axial (plug) M12: M12 connector, 4-pin (plug) 500-M12: cable, length 500 mm with M12 connector, 4-pin, axial (plug) 1000-M12: cable, length 1000 mm with M12 connector, 4-pin, axial (plug)
	Note
	♥ A list with all available device types can be found on the Leuze website at www.leuze.com.

Notes

Observe intended use!
 ^t This product is not a safety sensor and is not intended as personnel protection. ^t The product may only be put into operation by competent persons. ^t Only use the product in accordance with its intended use.



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ATTENTION! LASER RADIATION - CLASS 1 LASER PRODUCT

The device satisfies the requirements of IEC/EN 60825-1:2014 safety regulations for a product of **laser class 1** and complies with 21 CFR 1040.10 except for conformance with IEC 60825-1 Ed. 3., as described in Laser Notice No. 56, dated May 8, 2019.

♦ Observe the applicable statutory and local laser protection regulations.

th The device must not be tampered with and must not be changed in any way. There are no user-serviceable parts inside the device. Repairs must only be performed by Leuze electronic GmbH + Co. KG.

Notes

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For UL applications:

For UL applications, use is only permitted in Class 2 circuits in accordance with the NEC (National Electric Code).
 These proximity switches shall be used with UL Listed Cable assemblies rated 30V, 0.5A min, in the field installation, or equivalent (categories: CYJV/ CYJV7 or PVVA/PVVA7)

Further information

- Light source: Average life expectancy 100,000 h at an ambient temperature of 25 $^\circ\text{C}$
- · Response time: For short decay times, an ohmic load of approx. 5 kOhm is recommended

Accessories

Connection technology - Connection cables

	Part no.	Designation	Article	Description
Ŵ	50130652	KD U-M12-4A-V1- 050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC
W	50130690	KD U-M12-4W-V1- 050	Connection cable	Connection 1: Connector, M12, Angled, Female, A-coded, 4 -pin Connector, LED: No Connection 2: Open end Shielded: No Cable length: 5.000 mm Sheathing material: PVC

Mounting technology - Mounting brackets

	Part no.	Designation	Article	Description
E13	50105315	BT 46	Mounting device	Design of mounting device: Angle, L-shape Fastening, at system: Through-hole mounting Mounting bracket, at device: Screw type Type of mounting device: Rigid Material: Metal

Accessories



Mounting technology - Rod mounts

 Part no.	Designation	Article	Description
50117252	BTU 300M-D12	Mounting system	Design of mounting device: Mounting system Fastening, at system: For 12 mm rod, Sheet-metal mounting Mounting bracket, at device: Screw type, Suited for M4 screws Type of mounting device: Clampable, Adjustable, Turning, 360° Material: Metal



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.