

Technical data sheet Multiple light beam safety device receiver

Part no.: 66076500 MLD335-XR2L



The Sensor People In der Braike 1, 73277 Owen

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Technical data

Leuze

Series	MLD 300 Receiver		
Device type			
Special version			
Special version	Reflective element for laser alignment aid		
Functions			
Functions	Alternative connection for second muting signal		
	Configuration by means of wiring		
	Contactor monitoring (EDM), selectable		
	Muting enable function		
	Muting-timeout extension		
	Partial muting		
	Sequence controlled 2-sensor muting		
	Start/restart interlock (RES)		
	Timing controlled 2-sensor muting		
	Timing controlled 4-sensor muting		
Reflective element for laser alignment aid	Yes		
Integrated muting indicator	No		
Integrated status indicator	No		
Characteristic parameters			
Туре	2, IEC/EN 61496		
SIL	1, IEC 61508		
SILCL	1, IEC/EN 62061		
Performance Level (PL)	c, EN ISO 13849-1		
MTTF _d	204 years, EN ISO 13849-1		
	204 years, EN ISO 13849-1 1.2E-08 per hour		
MTTF _d			
MTTF _d PFH _D	1.2E-08 per hour		
MTTF _d PFH _D Mission time T _M	1.2E-08 per hour 20 years, EN ISO 13849-1		
MTTF _d PFH _D Mission time T _M Category	1.2E-08 per hour 20 years, EN ISO 13849-1		
MTTF _d PFH _D Mission time T _M Category Optical data	1.2E-08 per hour 20 years, EN ISO 13849-1 3, EN ISO 13849		
MTTF _d PFH _D Mission time T _M Category Optical data Number of beams	1.2E-08 per hour 20 years, EN ISO 13849-1 3, EN ISO 13849 2 Piece(s)		
MTTF _d PFH _D Mission time T _M Category Optical data Number of beams Beam spacing	1.2E-08 per hour 20 years, EN ISO 13849-1 3, EN ISO 13849 2 Piece(s)		
MTTF _d PFH _D Mission time T _M Category Optical data Number of beams Beam spacing Electrical data	1.2E-08 per hour 20 years, EN ISO 13849-1 3, EN ISO 13849 2 Piece(s) 500 mm Connection 1, pin 2: +24 V for operating		
MTTF _d PFH _D Mission time T _M Category Optical data Number of beams Beam spacing Electrical data	1.2E-08 per hour 20 years, EN ISO 13849-1 3, EN ISO 13849 2 Piece(s) 500 mm Connection 1, pin 2: +24 V for operating mode 1, 2, 4 Connection 1, pin 2: 0 V for operating		
MTTF _d PFH _D Mission time T _M Category Optical data Number of beams Beam spacing Electrical data	1.2E-08 per hour 20 years, EN ISO 13849-1 3, EN ISO 13849 2 Piece(s) 500 mm Connection 1, pin 2: +24 V for operating mode 1, 2, 4 Connection 1, pin 2: 0 V for operating mode 3, 5, 6 Connection 1, pin 7: +24 V for operating		

Performance data Supply voltage U_B

Current consumption, max. Fuse

Inputs

Number of digital switching inputs 4 Piece(s)

Switching inputs	
Туре	Digital switching input
Switching voltage high, min.	18.2 V
Switching voltage low, max.	2.5 V
Switching voltage, typ.	23 V
Voltage type	DC
Switching current, max.	5 mA
Digital switching input 1	Connection 1 pin 1
Assignment	Connection 1, pin 1
Function	Control input for start/restart interlock (RES)
Digital switching input 2	
Assignment	Connection 1, pin 3
Function	Control input for contactor monitoring (EDM)
Digital switching input 3	
Assignment	Connection 1, pin 4
Function	Control input, second muting signal
Digital switching input 4	
Assignment	Connection 1, pin 8
Function	Control input, muting enable/ timeout
Outputs	
Number of safety-related switching	2 Piece(s)
outputs (OSSDs)	
Number of digital switching outputs	T Piece(s)
Safety-related switching out	ute
Safety-related switching outp	
Туре	uts Safety-related switching output OSSD 18.2 V
Type Switching voltage high, min.	Safety-related switching output OSSD 18.2 V
Type Switching voltage high, min. Switching voltage low, max.	Safety-related switching output OSSD
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 μH 0.3 μF 0.2 mA 0.002 mA
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching out	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching ou Assignment	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching ou Assignment	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching ou Assignment Switching element	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching ou Assignment Switching element Safety-related switching ou	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching ou Assignment Switching element Safety-related switching ou Assignment	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching ou Assignment Switching element Switching element Switching outputs	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching out Assignment Switching element Switching element Switching outputs Type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP Digital switching output
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Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching out Assignment Switching element Switching element Switching outputs Type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP Digital switching output
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Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching out Assignment Switching element Switching element Switching outputs Type Switching voltage high, min. Switching voltage low, max.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching ou Assignment Switching element Switching element Switching outputs Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V 2.3 V
Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ. Voltage type Current load, max. Load inductivity Load capacity Residual current, max. Residual current, typ. Voltage drop Safety-related switching out Assignment Switching element Switching element Switching outputs Type Switching voltage high, min. Switching voltage low, max. Switching voltage, typ.	Safety-related switching output OSSD 18.2 V 2.5 V 23 V DC 380 mA 2,200,000 µH 0.3 µF 0.2 mA 0.002 mA 1 V tput 1 Connection 1, pin 6 Transistor, PNP tput 2 Connection 1, pin 5 Transistor, PNP Digital switching output 18.2 V 2.5 V 2.3 V

Switching element

Transistor, PNP

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24 V, DC, -20 ... 20 %

External with max. 3 A

150 mA, Without external load

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Technical data

Time behavior

Response time	50 ms	
Restart delay time	100 ms	
Connection		
Number of connections	2 Piece(s)	
Connection 1		
Function	Machine interface	
Type of connection	Connector	
Thread size	M12	
Material	Metal	
No. of pins	8 -pin	
Connection 2		
Function	Local interface	
Type of connection	Connector	
Thread size	M12	
Material	Metal	
No. of pins	8 -pin	
Cable properties	0.05	
Permissible conductor cross section, typ.	0.25 mm²	
Length of connection cable, max.	100 m	
Permissible cable resistance to	200 Ω	
load, max.		
Mechanical data		
Dimension (W x H x L)	52 mm x 600 mm x 64.7 mm	
Housing material	Metal	
Metal housing	Aluminum	
Lens cover material	Plastic / PMMA	
Material of end caps	Diecast zinc	
Net weight	1,400 g	
Housing color	Yellow, RAL 1021	

Type of display	7-segment display
Number of LEDs	2 Piece(s)
Number of LEDS	2 Field(3)
Environmental data	
Ambient temperature, operation	-30 55 °C
Ambient temperature, storage	-40 75 °C
Relative humidity (non-condensing)	0 95 %
Certifications	
Degree of protection	IP 67
Protection class	III
Certifications	c CSA US
	c TÜV NRTL US
	TÜV Süd
US patents	TÜV Süd US 6,418,546 B
US patents	
US patents Classification	US 6,418,546 B
	US 6,418,546 B
Classification	US 6,418,546 B US 7,741,595 B
Classification Customs tariff number	US 6,418,546 B US 7,741,595 B 85365019
Classification Customs tariff number ECLASS 5.1.4	US 6,418,546 B US 7,741,595 B 85365019 27272703
Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0	US 6,418,546 B US 7,741,595 B 85365019 27272703 27272703
Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0	US 6,418,546 B US 7,741,595 B 85365019 27272703 27272703 27272703
Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 10.0	US 6,418,546 B US 7,741,595 B 85365019 27272703 27272703 27272703 27272703 27272703
Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 10.0 ECLASS 12.0	US 6,418,546 B US 7,741,595 B 85365019 27272703 27272703 27272703 27272703 27272703 27272703 27272703
Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 10.0 ECLASS 12.0 ECLASS 13.0	US 6,418,546 B US 7,741,595 B 85365019 27272703 27272703 27272703 27272703 27272703 27272703 27272703 27272703 27272703
Classification Customs tariff number ECLASS 5.1.4 ECLASS 8.0 ECLASS 9.0 ECLASS 10.0 ECLASS 12.0 ECLASS 12.0 ECLASS 13.0 ETIM 5.0	US 6,418,546 B US 7,741,595 B 85365019 27272703 27272703 27272703 27272703 27272703 27272703 27272703 27272703 27272703 27272703 EC001832

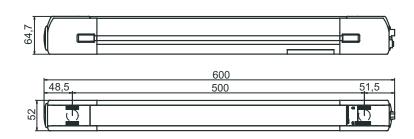
Operation and display

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Dimensioned drawings

All dimensions in millimeters

Type of fastening



Groove mounting Swivel mount

Electrical connection

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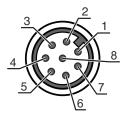
Connection 1

Function	Machine interface
Type of connection	Connector
Thread size	M12
Туре	Male
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin Pin assignment

Conductor color

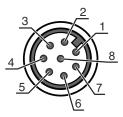
1	RES	White
2	VIN	Brown
3	EDM	Green
4	MS2	Yellow
5	OSSD2	Gray
6	OSSD1	Pink
7	VIN	Blue
8	M-EN/TO	Red



Connection 2

Function	Local interface
Type of connection	Connector
Thread size	M12
Туре	Female
Material	Metal
No. of pins	8 -pin
Encoding	A-coded

Pin	Pin assignment	Conductor color
1	MS3	White
2	+24 V	Brown
3	MS2	Green
4	MS1	Yellow
5	RES/LMP	Gray
6	MS4	Pink
7	0 V	Blue
8	n.c.	Red



Operation and display

LED	Display	Meaning
1	Red, continuous light	OSSD off.
	Green, continuous light	OSSD on
	Red, flashing, 1 Hz	External error
	Red, flashing, 10 Hz	Internal error
	Green, flashing, 1 Hz	Weak signal, device not optimally aligned or soiled.
2	Yellow, continuous light	Start/restart interlock locked.

Suitable transmitters



Ра	art no.	Designation	Article	Description
66	8002500		Multiple light beam safety device transmitter	Special version: Integrated laser alignment aid Operating range: 20 70 m Number of beams: 2 Piece(s) Beam spacing: 500 mm Connection: Connector, M12, Metal, 5 -pin

Part number code

MLD	Multiple light beam safety device
x	Series 3: MLD 300 5: MLD 500
уу	Function classes 00: transmitter 10: automatic restart 12: external testing 20: EDM/RES 30: muting 35: timing controlled 4-sensor muting
z	Device type T: transmitter R: receiver RT: transceiver xT: transmitter with high range xR: receiver for high range
а	Number of beams
b	Option L: integrated laser alignment aid (for transmitter/receiver) M: integrated status indicator (MLD 320, MLD 520) or integrated status and muting indicator (MLD 330, MLD 335, MLD 510/A, MLD 530, MLD 535) E: Connection socket for external muting indicator (AS-i models only)
/t	Safety-related switching outputs (OSSDs), connection technology -: transistor output, M12 plug A: Integrated AS-i interface, M12 plug, (safety bus system)
N	lote
6	A list with all available device types can be found on the Leuze website at www.leuze.com.

Accessories

Connection technology - Connection cables

 Part no.	Designation	Article	Description
50133859	KD S-M12-5A-P1-020	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 2.000 mm Sheathing material: PUR

Accessories

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 Part no.	Designation	Article	Description
50136146	KD S-M12-5A-P1-250	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 5 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 25.000 mm Sheathing material: PUR
50135128	KD S-M12-8A-P1-050	Connection cable	Connection 1: Connector, M12, Axial, Female, A-coded, 8 -pin Connector, LED: No Connection 2: Open end Shielded: Yes Cable length: 5.000 mm Sheathing material: PUR

Services

	Part no.	Designation	Article	Description
()	S981050	CS40-I-140	Safety inspection	Details: Checking of a safety light barrier application in accordance with current standards and guidelines. Inclusion of the device and machine data in a database, production of a test log per application. Conditions: It must be possible to stop the machine, support provided by customer's employees and access to the machine for Leuze employees must be ensured. Restrictions: Travel costs and accommodation expenses charged separately and according to expenditure.
	S981046	CS40-S-140	Start-up support	Details: For safety devices including stopping time measurement and initial inspection. Conditions: Devices and connection cables are already mounted, price not including travel costs and, if applicable, accommodation expenses. Restrictions: Max. 2 h., no mechanical (mounting) and electrical (wiring) work performed, no changes (attachments, wiring, programming) to third-party components in the nearby environment.



A list with all available accessories can be found on the Leuze website in the Download tab of the article detailed page.