

The Sensor People

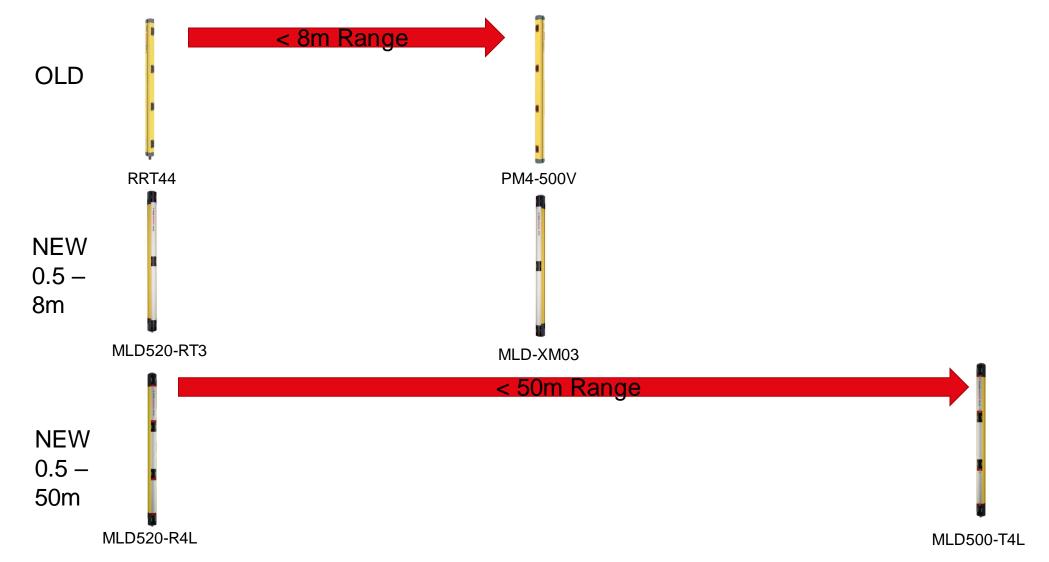
General Information

- > Replacement for RRT44, 4 beam Type 4, PL-e light grid with relay output
- > Due to our portfolio and the very close safety consideration, the proposal is a 3 beam system.
 - > 3 beam system: MLD520-RT3 and MLD-XM03 with field relay box ML2R-RM2
 - Replacement with no changing in the cabinet due to the relay box
 - Space for relay box (ML2R-RM2) at max. 1.5 m distance from MLD520-RT3
 - If 4 beam system is required because of the overreach value from EN-ISO 13849 (the former 4 beam system with 900 mm is just 100 mm higher than the 3-beam system). Additional safety distance at height of danger point of 600 mm: +200 mm and at height of danger point of 800 mm: + 150 mm
 - MLD520-R4L and MLD500-T4L with field relay box ML2R-RM2
 - Replacement with no changing in the cabinet due to the relay box
 - Space for relay box (ML2R-RM2) at max. 1.5 m distance from MLD520-R4L
 - Additional cable for transmitter, MLD500-T4L is required



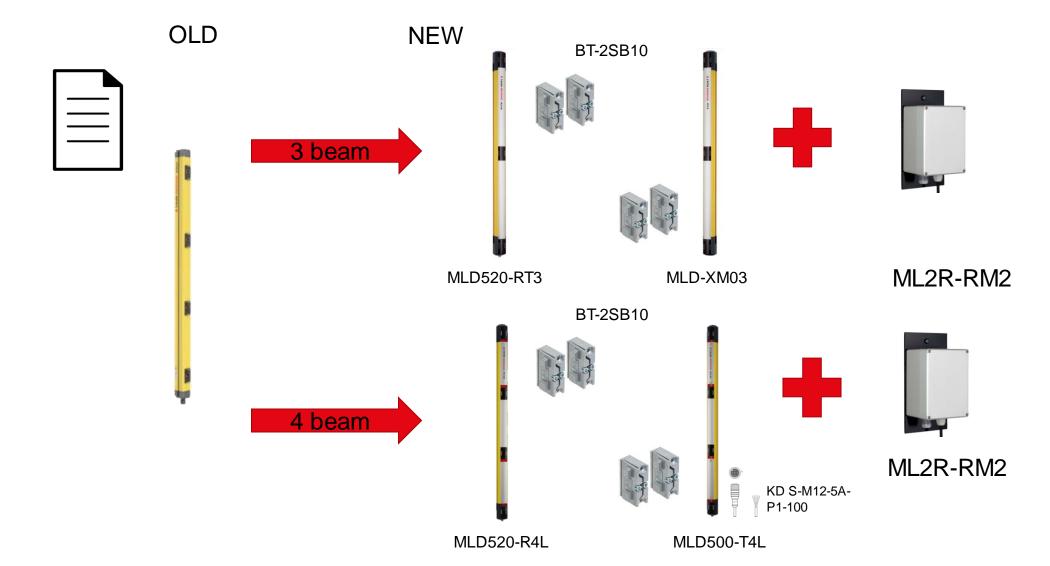
Find the correct replacement:



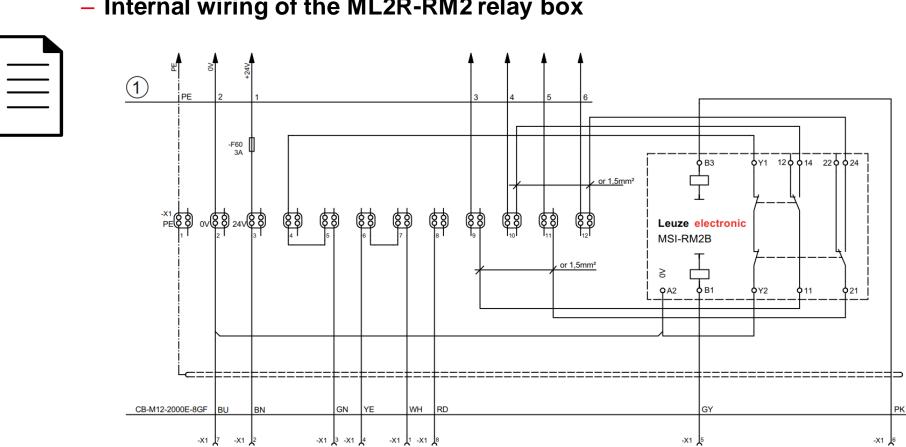


Required products





Substitute RRT 44 with MLD



Internal wiring of the ML2R-RM2 relay box

Leuze



Article code	part no.	special	note
RRT44	50029569		
RRT44/W	51000006	Hirschman plug	Cut plug and wiring directly at ML2R-RM2
RRT44.1	909690	Hirschman plug	Cut plug and wiring directly at ML2R-RM2
RRT44/G	909691	Hirschman plug	Cut plug and wiring directly at ML2R-RM2



- Note:

- Please pay attention to the following points:
- MLD520-R3L & MLD500-T3L solution has an integrated laser alignment aid
- If the unit is mounted in a column: MLD series fits in the same column. Standard mounting height for the lowest beam is at 300 mm above the floor / conveyer.
- Different response time: RRT42 (<20 msec); MLD520+ML2R-RM2 (<45 msec)

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