We reserve the right to make changes • PAL Teach PRK5H3 en 50130128 01.fm

PRK 5 Retro-reflective photoelectric sensor for transparent foils

Remarks

Observe intended use!

- This product is not a safety sensor and is not intended as personnel protection.
- The product may only be put into operation by competent persons.
- \$\times\$ Only use the product in accordance with the intended use.

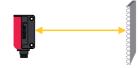
You can find detailed information on your sensor at www.leuze.com

Enter the part no. of your sensor in the "Enter search term" field and click on the desired sensor in the search results list. The detailed information on your sensor including the available downloads are displayed here.

Sensor adjustment (teach) via teach button

- The sensor is factory-adjusted for maximum operating range.
- Prior to teaching: Clear the light path to the reflector!

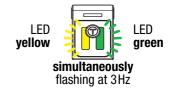
The device setting is stored in a fail-safe way. A reconfiguration following voltage interruption or switch-off is thus not required.



Teaching for maximum sensor sensitivity

- Press teach button until both LEDs flash simultaneously.
- Release teach button.
- Ready.
 - After the teaching for maximum sensor sensitivity, the sensor switches when about 15% of the light beam are covered by the object.





Standard teaching for high sensor sensitivity

- Press teach button until both LEDs flash alternatingly.
- Release teach button.
- Ready.

the object.

After the teaching for high sensor sensitivity, the sensor switches when about 18% of the light beam are covered by





Teaching for maximum operating range (factory setting at delivery)

- Prior to teaching: Cover the light path to the reflector!
- Procedure as for teaching for maximum sensor sensitivity.









Adjusting the switching behavior of the switching output - light/dark switching

This function permits inversion of the sensors' switching logic.

Press teach button until only the green LED flashes. The yellow LED then indicates the toggled switching logic: = switching outputs light switching

(in the case of complementary sensors, Q1 (pin 4) light switching, Q2 (pin 2) dark switching), this means output active when object is detected.

= switching outputs dark switching (in the case of complementary sensors, Q1 (pin 4) dark switching, Q2 (pin 2) light switching), this means output inactive when object is detected.

- Release teach button.
- Ready.



LED vellow

0N =light switching

0FF =dark switching



LED areen flashes



at 3Hz